

Illustration 5

g00556876

Typical example

8. Remove two bolts (5) .
9. Remove fuel filter base (6) .

Note: Use the following steps in order to remove fuel filter (9). The fuel filter assembly has a bayonet type lock ring that allows the fuel filter to drain into the canister for easy removal.

- a. Remove cap (7). Remove the top plate, the O-ring, and the bayonet type lock ring from fuel filter (9). This will allow fuel to flow into the canister of the fuel filter.
- b. Turn collar (8) in the counterclockwise direction in order to remove fuel filter (9) .
- c. Pull fuel filter (9) from fuel filter base (6) .

Installation Procedure

NOTICE

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

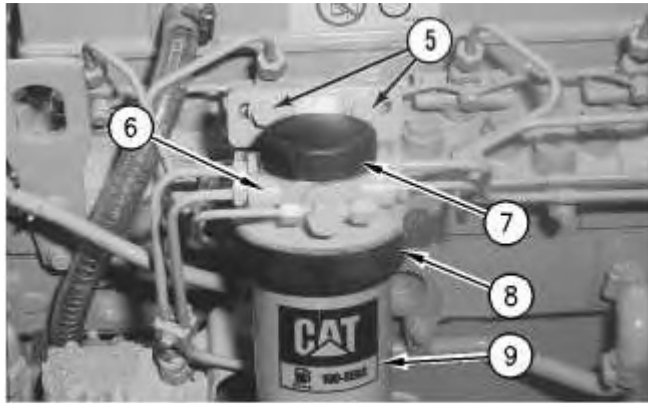


Illustration 6

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Typical example

1. Install fuel filter base (6) on the engine.
2. Install two bolts (5) .

Note: If the fuel filter was removed, use the following steps to install the fuel filter.

- a. Replace the seal on fuel filter base (6) .
- b. Insert fuel filter (9) in fuel filter base (6) .
- c. Install collar (8). Turn the collar in the clockwise direction in order to lock fuel filter (9) in place.
- d. Install the bayonet type lock ring, the O-ring, and the top plate in fuel filter (9). Install cap (7) .

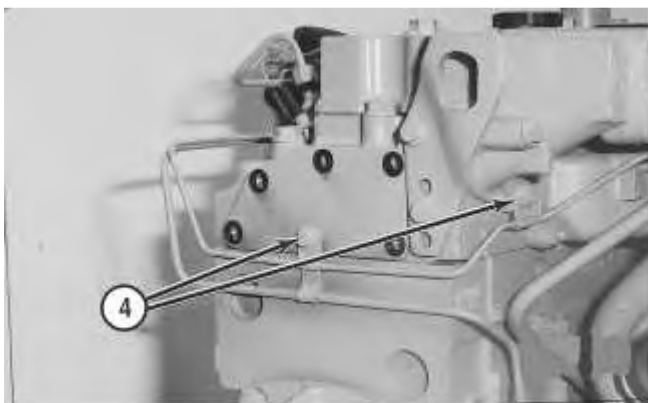


Illustration 7

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Typical example

3. Install three bolts (4) that hold the fuel lines to the rear of the engine.

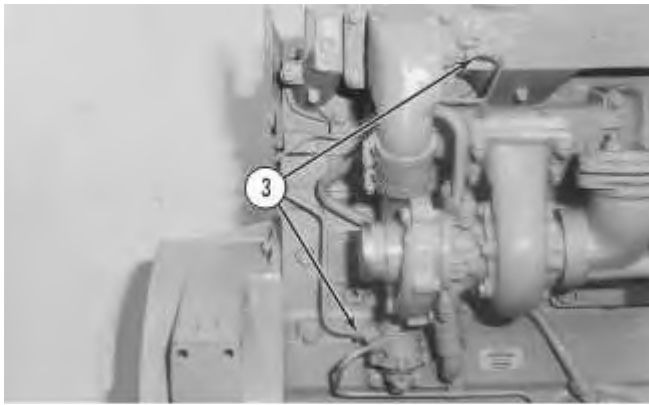


Illustration 8

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Typical example

4. Connect two fuel lines (3) .

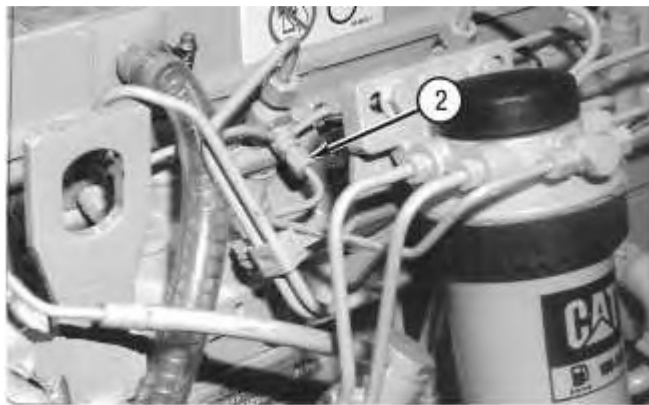


Illustration 9

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5. Connect fuel return line (2) .
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