

HM120033

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| 1. OPERATOR MODULE | 5. STEERING AXLE MOUNT | 9. FLOOR PLATE |
| 2. FRAME | 6. DRIVE AXLE MOUNT | 10. RUBBER MOUNT |
| 3. HYDRAULIC TANK | 7. LOCK NUT ASSEMBLY | 11. PLATE |
| 4. FUEL TANK | 8. WASHER | |

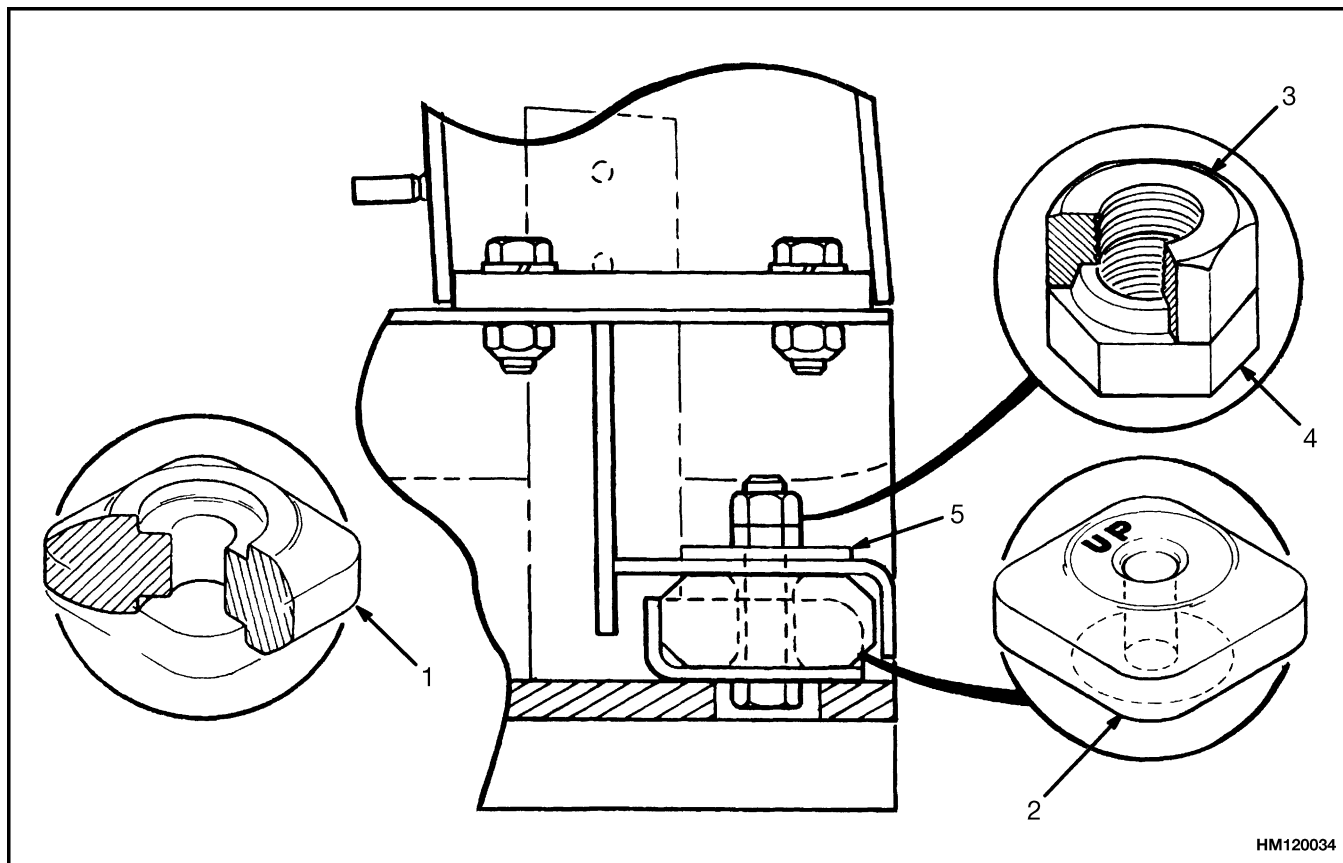
Figure 1. Frame and Operator Module

INSTALL

1. Make sure rubber mounts are properly installed in frame. See Figure 1. Three mounts with UP on one side are installed at left rear, left front, and right front positions of module. Make sure UP faces upward. See Figure 2. One mount that

does not have any marking is installed at right rear position of module.

2. Connect lifting device to overhead guard. Overhead guard and module weigh approximately 385 kg (850 lb). Lift operator module onto frame.



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|-------------------------------------|--------------------|
| 1. RIGHT REAR RUBBER MOUNT | 4. BOTTOM LOCK NUT |
| 2. LEFT REAR AND FRONT RUBBER MOUNT | 5. WASHER |
| 3. TOP LOCK NUT | |

Figure 2. Module Mounts

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| 3. Install large flat washers and lock nuts. Use following procedure to tighten lock nuts: | 4. Install hydraulic control valve. |
| a. Tighten bottom lock nut until it just touches flat washer. Do not compress rubber mount. | 5. Install hood and side covers. |
| b. While holding bottom nut, tighten top nut to 36 N•m (27 lbf ft). | 6. Install steering controls and parking brake lever. |
| | 7. Install floor plates. |

Hood and Side Covers Repair

REMOVE

NOTE: The combined weight of the hood and seat is approximately 45 kg (100 lb). Have a helper or use a lifting device to remove the hood and seat.

1. Raise hood and hold hood so it does not fall. Disconnect torsion springs and support rod at hood. See Figure 3.

2. Remove rod end pins and pivot pins from hood hinges. Remove hood.

INSTALL

1. Install hood in position on lift truck. See Figure 3. Install pivot pins and rod end pins at hood hinges. Connect torsion springs and support rod to hood.