

## REMOVAL AND INSTALLATION

### Front Seat

#### Removal

**⚠ WARNING:** Always wear safety glasses when repairing an air bag supplemental restraint system (SRS) vehicle and when handling an air bag module. This will reduce the risk of injury in the event of an accidental deployment.

**⚠ WARNING:** After deployment, the air bag surface can contain deposits of sodium hydroxide, a product of the gas generant combustion that is irritating to the skin. Wash your hands with soap and water afterwards.

**⚠ WARNING:** Never probe the connectors on the air bag module. Doing so can result in air bag deployment, which can result in personal injury.

**⚠ WARNING:** To reduce the risk of personal injury, do not use any memory saver devices.

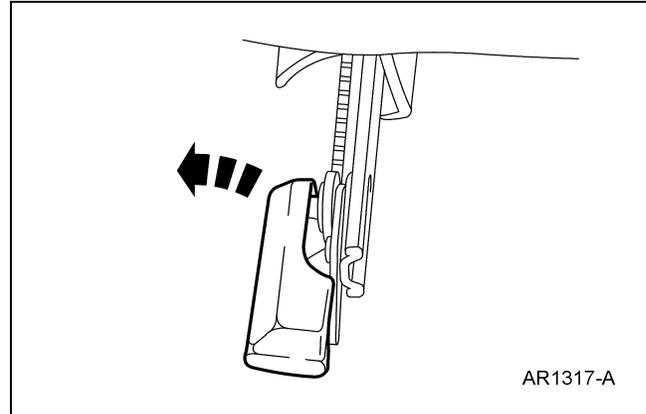
**NOTE:** If a seat equipped with a supplemental restraint system (SRS) component is being serviced, the SRS must be depowered.

**NOTE:** The air bag warning lamp illuminates when the RCM fuse is removed and the ignition switch is ON. This is normal operation and does not indicate a supplemental restraint system (SRS) fault.

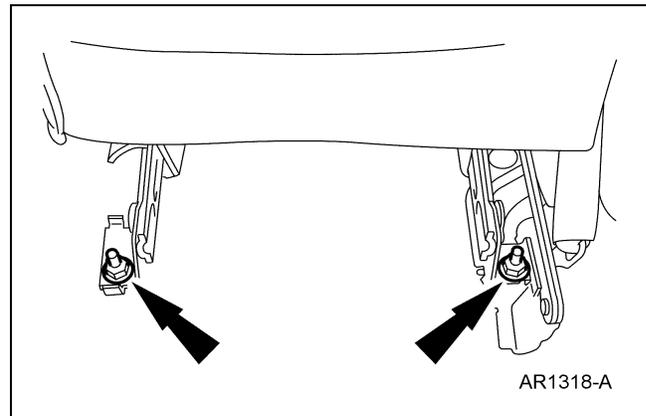
**NOTE:** The SRS must be fully operational and free of faults before releasing the vehicle to the customer.

**NOTE:** The driver seat is shown; passenger seat is similar.

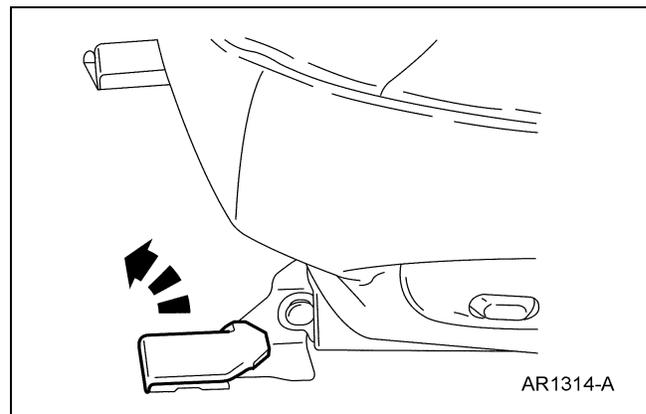
1. Position the seat to allow access to the front and rear retainers.
2. Depower the SRS. For additional information, refer to Supplemental Restraint System (SRS) Depowering and Repowering in the General Procedures portion of Section 501-20B.
3. Remove the front seat rear track covers.



4. Remove the nuts.
  - The center occupant safety belt buckle anchor can be separated from the seat track once the seat is removed.

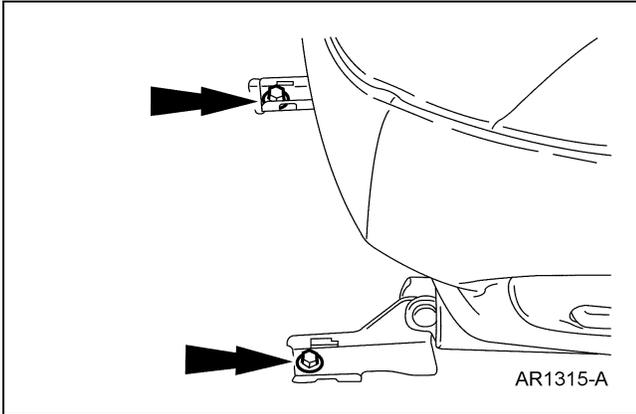


5. Remove the seat track front covers.

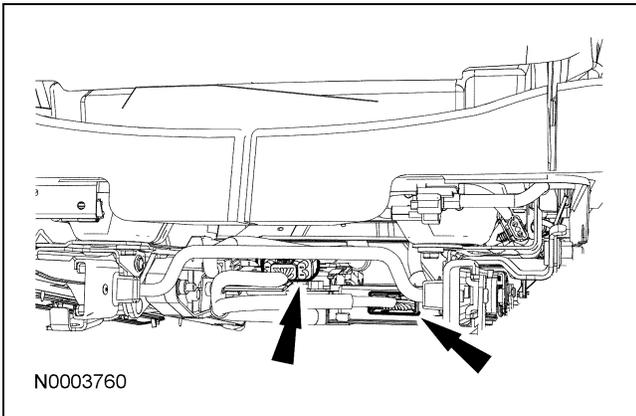


**REMOVAL AND INSTALLATION (Continued)**

6. Remove the bolts.

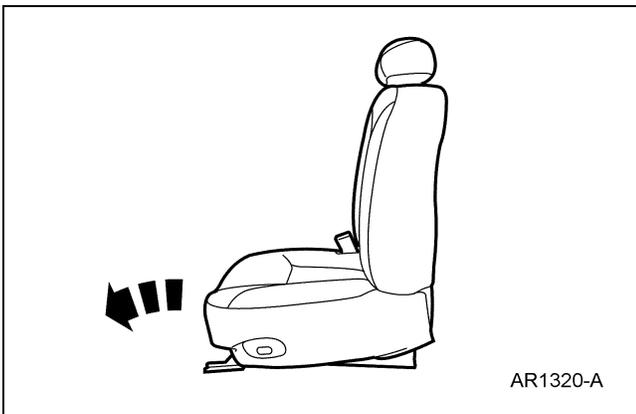


7. **NOTE:** Some component connectors may or may not exist due to vehicle options.  
Disconnect the electrical connectors



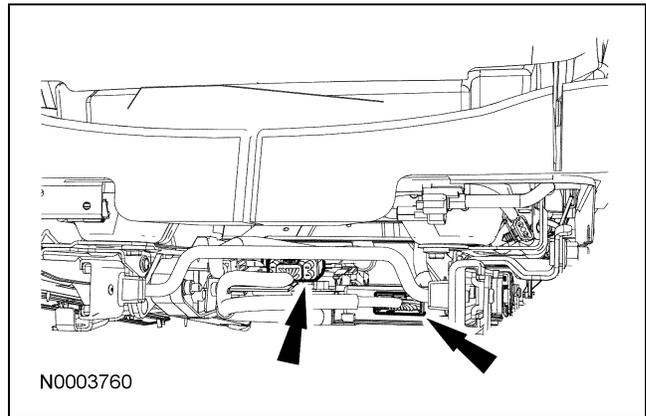
8. **⚠ CAUTION:** Use care when handling the seat and track assembly. Dropping the assembly or sitting on a seat not secured in the vehicle can result in damaged components.

Remove the seat from the vehicle.

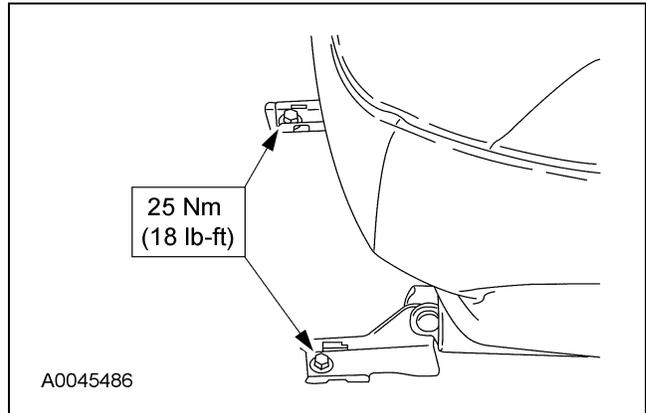


**Installation**

1. Install the seat in the vehicle.
  - While installing and positioning the seat, make sure the safety belt buckle anchor is positioned to go through the seat mounting stud.
2. **NOTE:** Some component connectors may or may not exist due to vehicle options.  
Connect the electrical connectors.

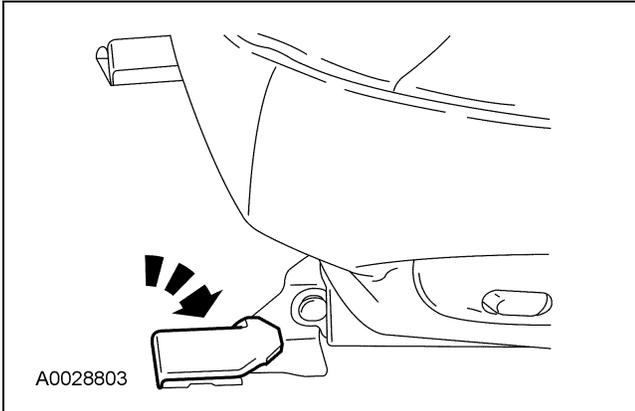


3. Install the bolts.

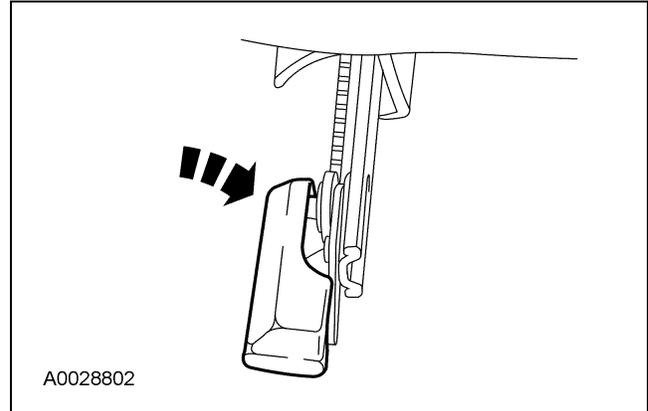


**REMOVAL AND INSTALLATION (Continued)**

4. Install the front seat track covers.



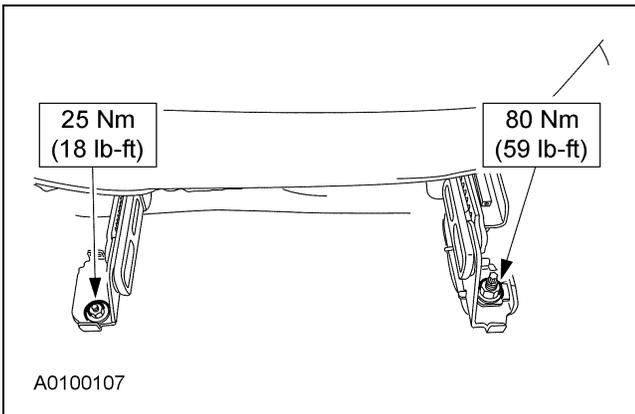
6. Install the front seat track rear covers.



5. **NOTE:** Driver side is shown, passenger side is similar.

Install the nuts.

- Before installing the rear inboard nut, make sure the safety belt buckle anchor is positioned to go on the seat mounting stud.



7. Repower the SRS. For additional information, refer to Supplemental Restraint System (SRS) Depowering and Repowering in the General Procedures portion of Section 501-20B.
8. Check the restraint system for correct operation. For additional information, refer to Section 501-20A.