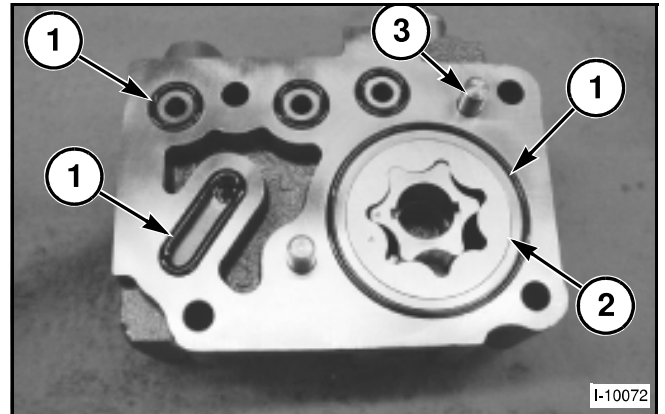


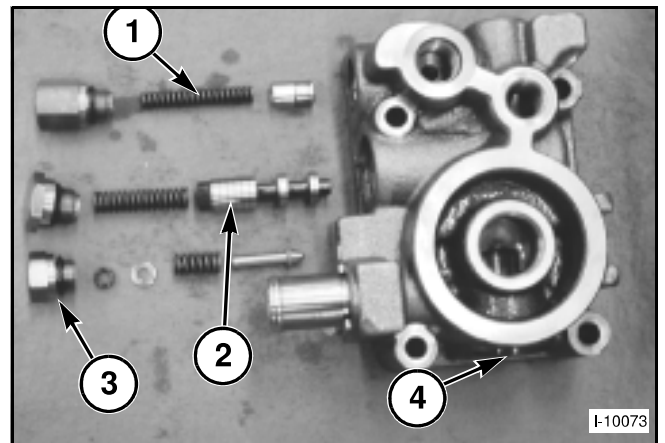
## Transaxle

**FIG. 39:** Remove o-rings (1) of matching face of the charge pump assembly, inner and outer rotors (2) and parallel pins (3).



**FIG. 39**

**FIG. 40:** Remove unload valve (1), reduction valve (2), implement relief valve (3), PF1/2 plugs and PT1/8 screws (4).

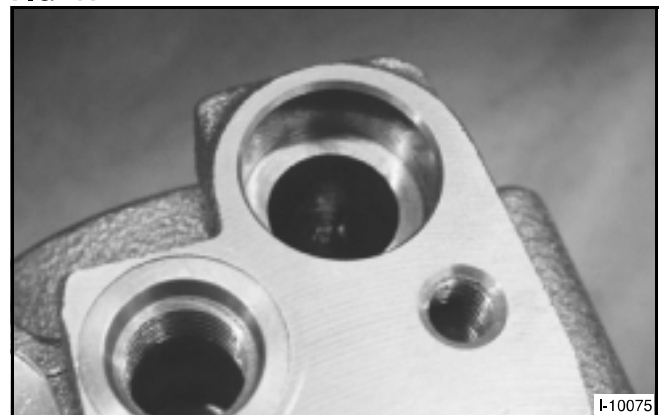


**FIG. 40**

**FIGS. 41–42:** To remove suction pump, remove bolts M8 and pipe stopper. Remove pipe which it's tight because of an o-ring.

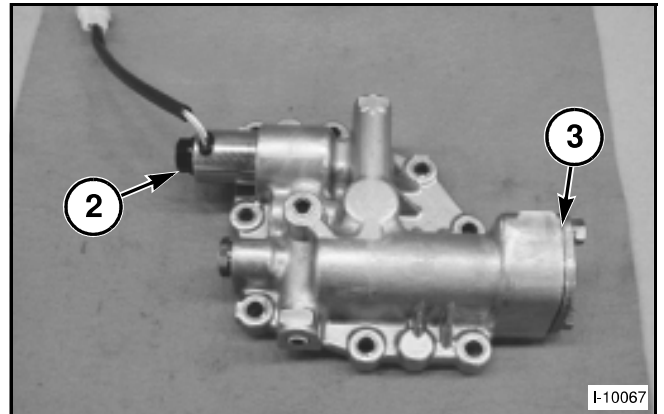


**FIG. 41**

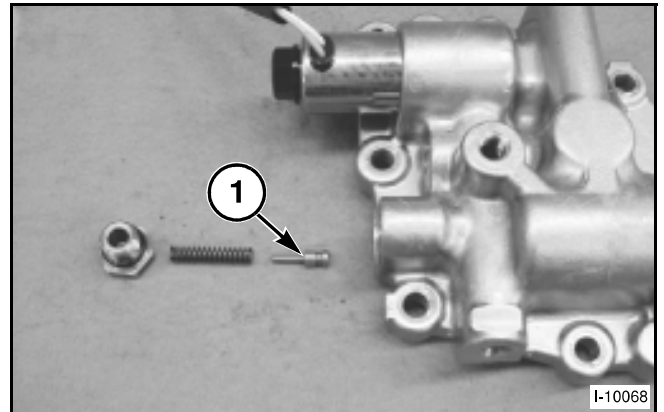


**FIG. 42**

**FIGS. 43–44:** To disassemble PTO cover assembly, remove relief valve (1), solenoid valve (2) and accumulator (3).

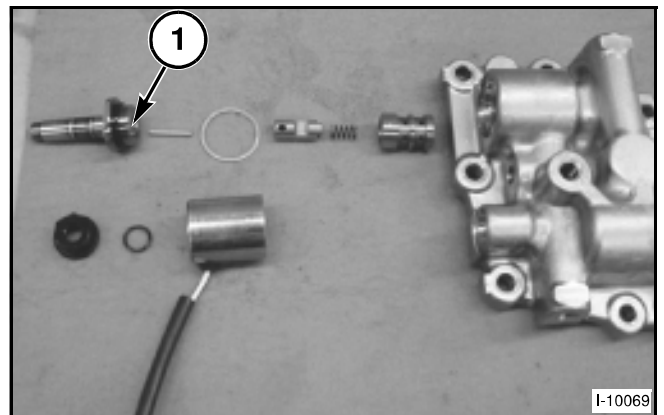


**FIG. 43**

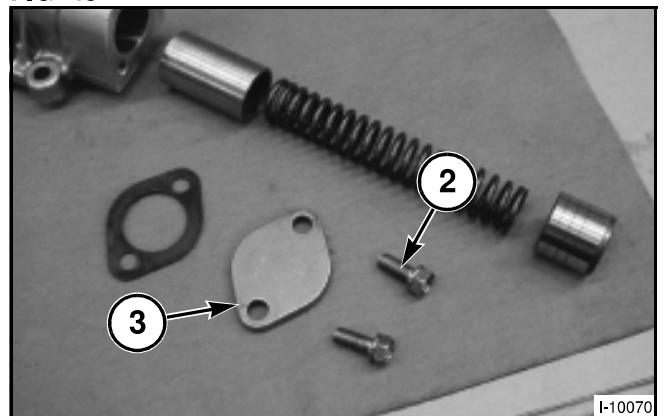


**FIG. 44**

**FIGS. 45–46:** When removing armature (1) of the solenoid valve, use the special jigs. When remove accumulator, remove bolts M8 (2) during hold plate (3) by a vise (be careful of spring that can fly out).



**FIG. 45**



**FIG. 46**