

6.2 Gauge wheels

6.2.1 Adjust the gauge wheel to opener clearance

Procedure

- 1. Park the machine on a solid, level surface.
- 2. Apply the parking brake, stop the engine, and take the key with you.
- 3. Install the cylinder stops.
- Loosen the two capscrews (1). 4.
- Adjust the gauge wheel tire-to-opener 5. clearance from 0 to 1.6 mm (0 to 0.0625 in).
 - Turn the hex head bushings (2) clockwise to move the gauge wheels closer to the opener.
 - Turn the hex head bushing counterclockwise to move the gauge wheels away from the opener.

NOTE: The tires must not rub the opener discs and the opener discs must rotate freely when the gauge wheels are at planting depth.

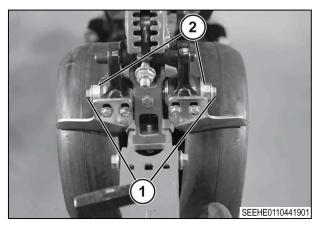


Fig. 1

6. Tighten the two capscrews.

6.2.2 Calibrate the gauge wheel depth

Procedure

- 1. Park the machine on a solid, level surface.
- 2. Apply the parking brake, stop the engine, and take the key with you.
- 3. Install the cylinder stops.
- 4. Put a 38 mm (1.5 in) thick piece of wood under each gauge wheel.
- Put the depth adjustment handle (1) at 1-1/2 5.
- 6. Remove the cylinder stops.
- 7. Lower the machine to the ground.
- 8. Use the depth adjustment screw (3) to remove any looseness in the system, but not lift the disc openers off the hard surface.
- 9. Repeat procedure for other row units if necessary.
- **10.** Make sure the setting is correct while operating in the field.

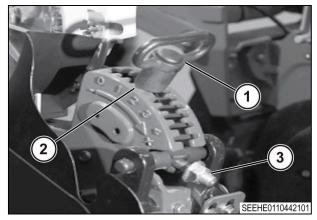


Fig. 2

6.2.3 Remove the gauge wheels

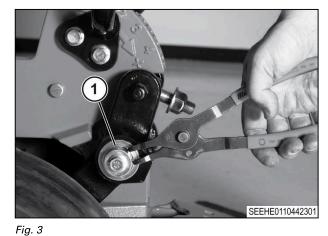
Procedure

Park the machine on a solid, level surface.

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- 2. Apply the parking brake, stop the engine, and take the key with you.
- 3. Install the cylinder stops.
- 4. Remove the retaining ring (1).



- 5. Remove the gauge wheel assembly (1) from the rod (2) and the equalizer arm (3).
- 6. Repeat the procedure for the other side.

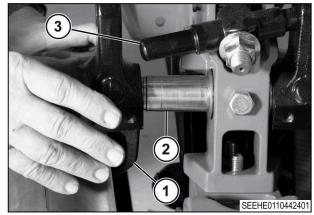


Fig. 4

6.2.4 Install the gauge wheels

Procedure

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- Park the machine on a solid, level surface.
- 2. Apply the parking brake, stop the engine, and take the key with you.
- 3. Install the cylinder stops.
- 4. Install the gauge wheel assembly (1) onto the rod (2) and the equalizer arm (3). Make sure the inside seal lip remains in correct contact with the shaft.

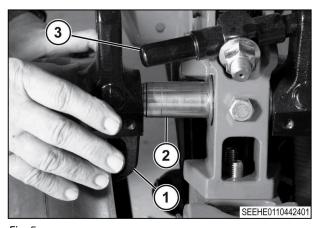


Fig. 5



- **5.** Install the retaining ring (1).
- **6.** Repeat the procedure for the other side.

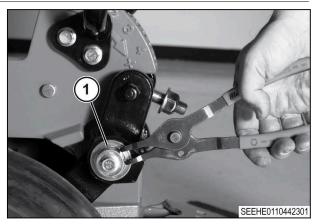


Fig. 6