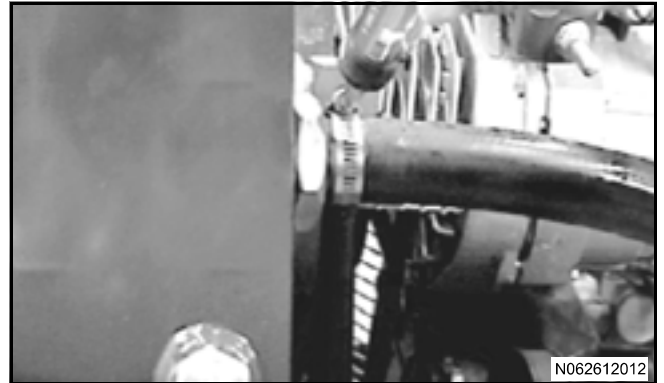


## Removal and Installation

Drain fluid from hydraulic reservoir.

**FIG. 11:** Disconnect hose from reservoir.

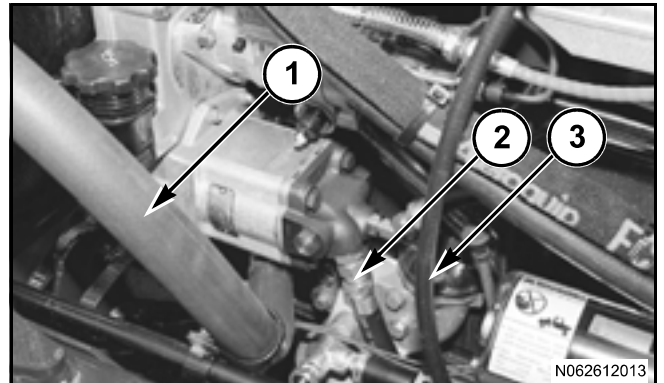
Remove hydraulic pump guard.



**FIG. 11**

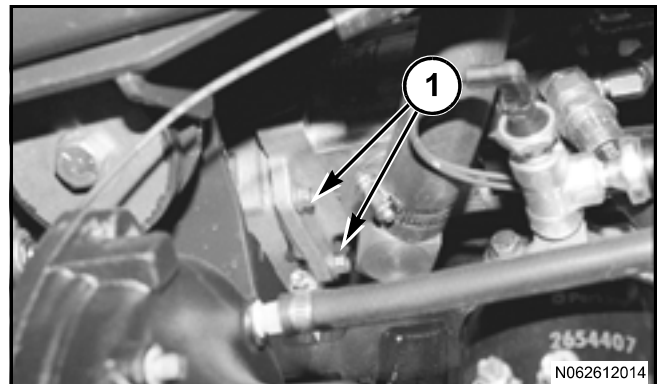
**FIG. 12:** Hydraulic reservoir hose

1. Disconnect hose from pump inlet.
2. Disconnect return hose.
3. Disconnect pressure hose.



**FIG. 12**

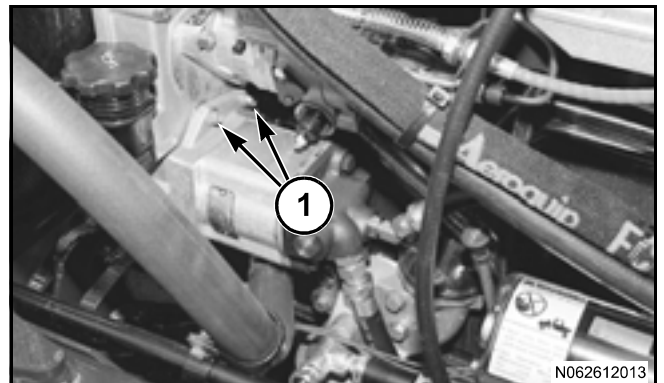
**FIG. 13:** Remove lower mounting bolts (1).



**FIG. 13**

**FIG. 14:** Remove upper mounting bolts (1).

Remove pump assembly.



**FIG. 14**

# Hydraulics

## Disassembly and Assembly

FIG. 15: Clean work area before disassembly.



FIG. 15

FIG. 16: Remove main relief valve plug, spring and poppet.



FIG. 16

FIG. 17: Remove flow control plug and spring.



FIG. 17

FIG. 18: Remove flow control spool.



FIG. 18