

## Cab Removal and Installation

FIG. 4: Disconnect steering harness (1) under left cab front.

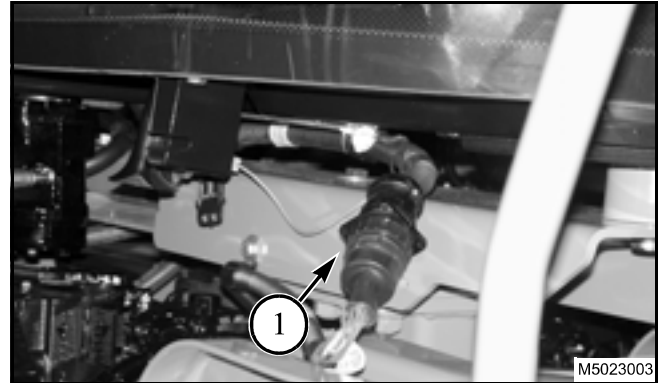


FIG. 4

FIG. 5: Mark and remove airlines (1) connected to service brake pedal on cab firewall.

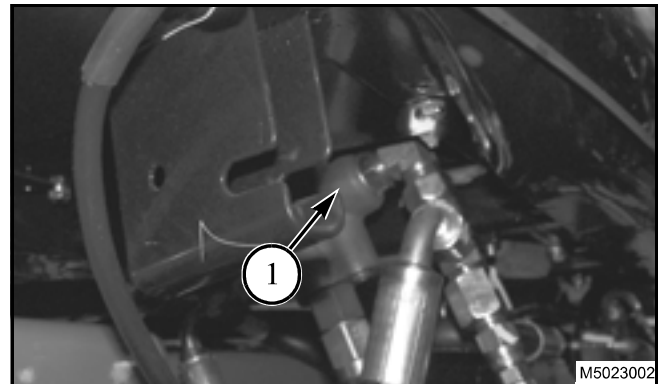


FIG. 5

FIG. 6: Loosen large black hand nut (1) and remove curved cover panel at right rear cab corner.

*IMPORTANT: Clearly mark all electrical connectors as many look identical.*

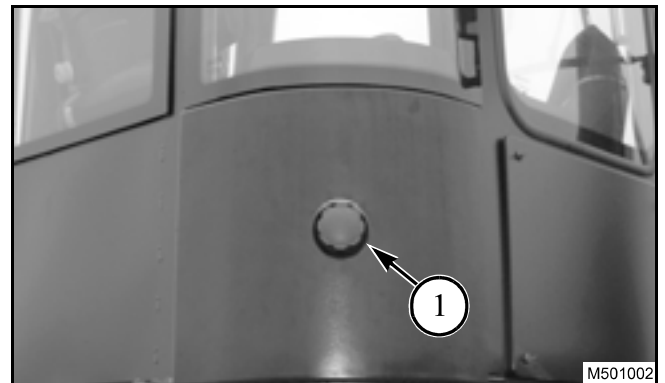


FIG. 6

FIG. 7: Mark and disconnect airlines and all electrical connectors (1) from cab. Three connectors are identified.

Disconnect coolant hoses from heater core inlet and outlet under cab as described in HVAC section. Clamp off hoses to prevent excess coolant loss.

Discharge, reclaim and recycle R-134a refrigerant and PAG refrigerant oil from system. Remove hoses from expansion valve under cab and cap all openings to prevent system contamination as described in HVAC section.



**CAUTION:** Air Conditioning repair should only be performed by trained and certified personnel.

*IMPORTANT: The Clean Air Act of 1992 requires all personnel servicing air conditioning systems be trained and certified.*

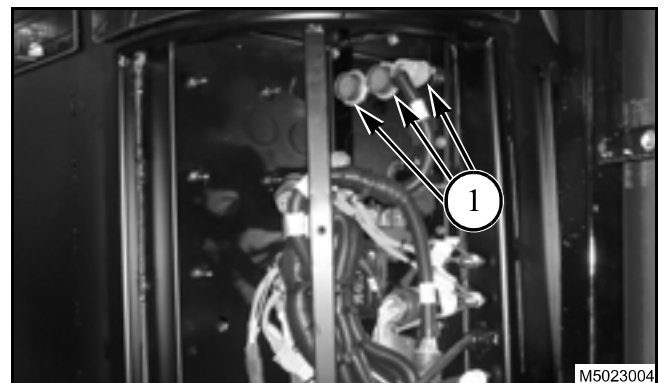


FIG. 7

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FIG. 8: Attach a lifting bracket to roof of cab using two rear (1) and two front (2) roof bolts. Attach overhead hoist to lifting bracket and secure cab.

**IMPORTANT:** Minimum capacity of two ton hoist is required.

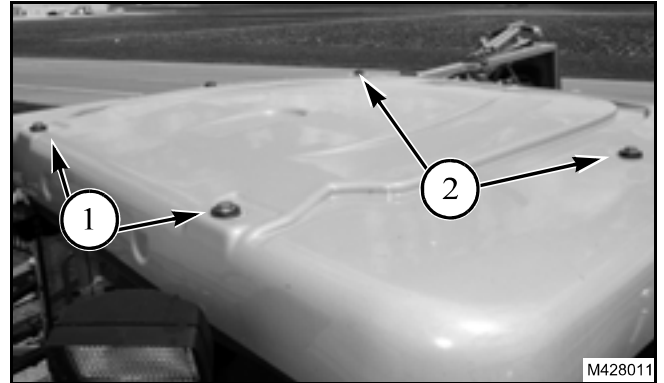


FIG. 8

FIGS. 9–10: Remove two bolts (1) attaching rear of cab to rear cab supports (2).

**NOTE:** The rear cab air ride system has been made transparent for clarity.

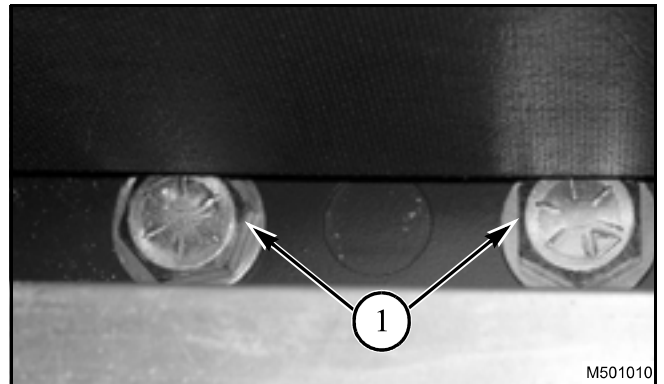


FIG. 9

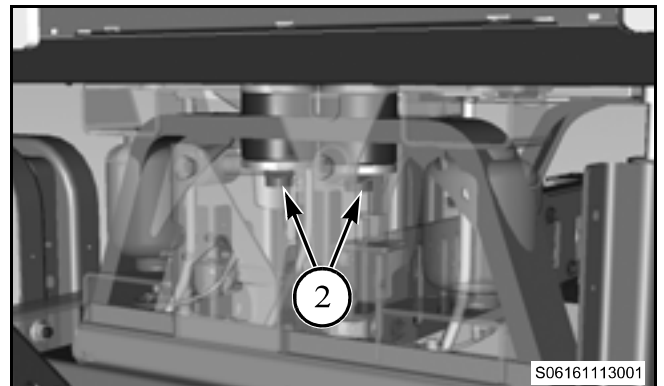


FIG. 10

FIGS. 11–12: Remove four bolts (1) attaching front corners of cab to front cab support (2).

**NOTE:** Fold back cab floor matting to access bolts.

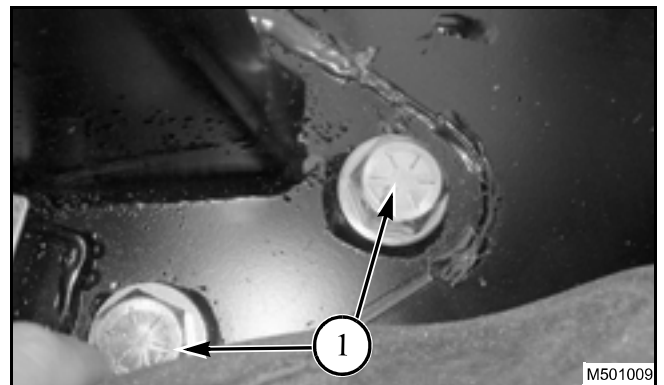


FIG. 11