

3. Remove the rear outlet tubes and deflectors (1).
4. Label and remove the side product tubes (2).

IMPORTANT:

Note the position and length of each product tube for correct assembly.

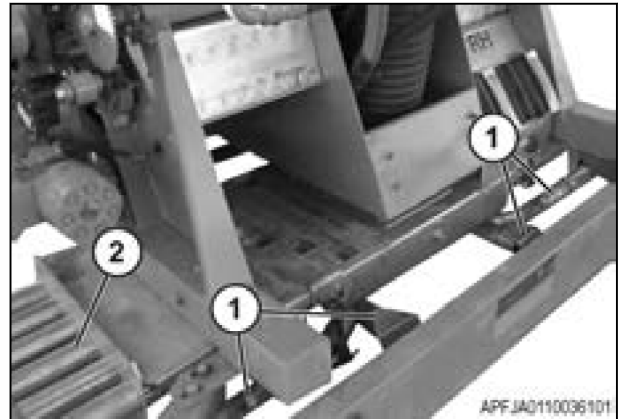


Fig. 47

5. Remove the rubber air hose from the venturi manifold for each rear product tube.
6. Remove the four bolts, and the rear venturi blocks (1).
7. Remove the fourteen bolts from each multi-venturi block assembly (2), and remove the lower manifold plate (3).
8. Remove the multi-venturi block assembly (2).
9. Remove the single spacer block (4) located at each hole for the rear venturi blocks.

NOTE:

The manifold is sealed air tight using both gaskets and silicone sealant. After removing the bolts, break the seal on the manifold to remove.

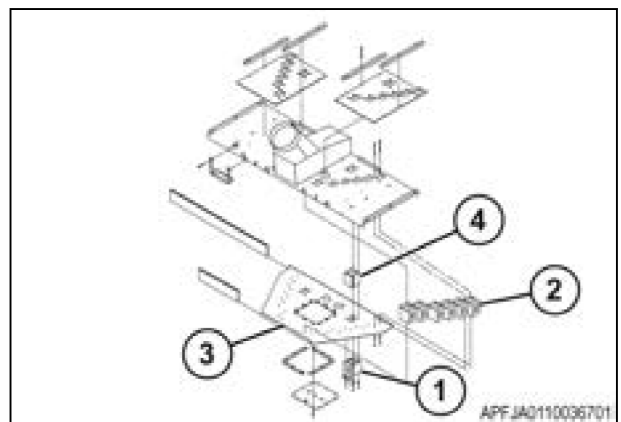


Fig. 48

3.2.4 Installing the venturi blocks



WARNING:

Components can be heavy. Severe injury can result from improper lifting technique. Use appropriate lifting equipment for heavy components.

Procedure

1. Install the single spacer block (4) located at each hole for the rear venturi blocks.
- NOTE:**
Seal the manifold air tight using both gaskets and silicone sealant.
2. Install the multi-venturi block assembly (2).
 3. Install the lower manifold plate (3), and the multi-venturi block assembly (2), with the hardware.
 4. Install the rear venturi blocks (1) with the four bolts.
 5. Remove the rubber air hose from the venturi manifold for each rear product tube.

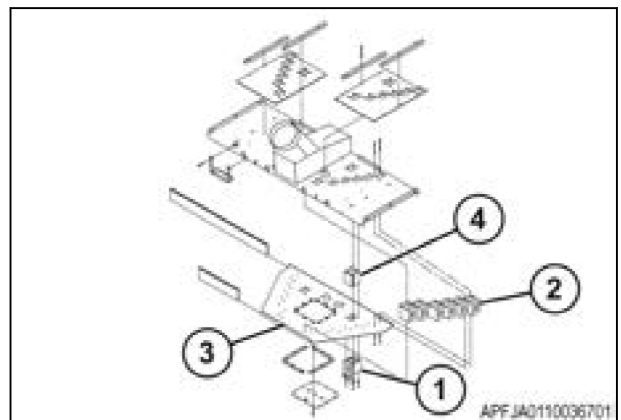


Fig. 49

3. Primary Product Distribution

6. Install the rear outlet tubes and deflectors (1).
7. Install the side product tubes (2).

IMPORTANT:

Note the correct position and length of each product tube during assembly.

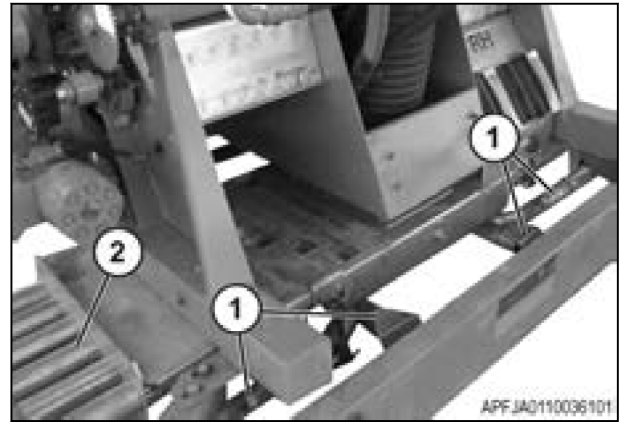


Fig. 50