

10. Remove the hardware (1).
11. Remove the hydraulic pump (2).

**WARNING:**

Components can be heavy. Severe injury can result from improper lifting technique. Use appropriate lifting equipment for heavy components.

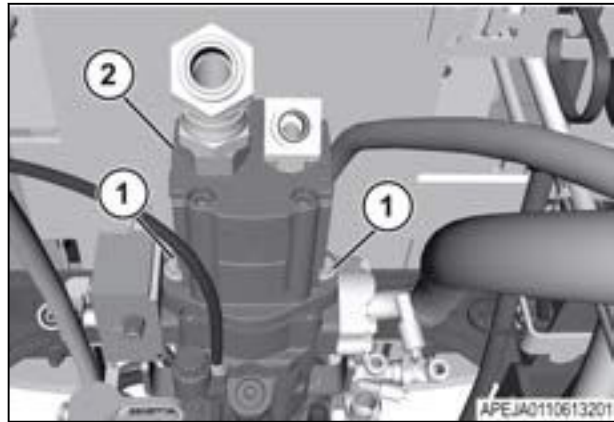


Fig. 6

12. Install the cover (1) to the steering pump.



Fig. 7

13. Install the correct lifting equipment to the four hookups (1) of the system.

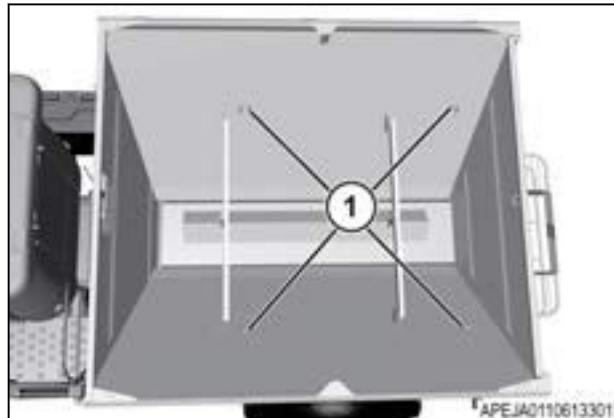


Fig. 8

14. Loosen the top jam (2) nut on the eyebolt (1).
15. Loosen the bottom jam nut (3) until the eyebolt is loose.
16. Swing the eyebolt away from the frame and out of the cradle.
Leave all the hardware attached to the eyebolt.
17. Repeat steps 14-16 for all four tie-downs.

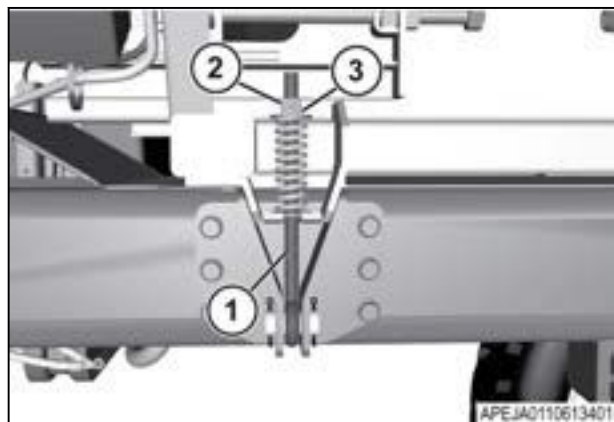


Fig. 9

18. Slowly lift the system evenly with the correct lifting equipment.
19. Put the system on a stable surface.



Fig. 10

2.1.3 Installing the system

Procedure

1. Park the machine on a solid, level surface.
2. Apply the park brake, stop the engine, and take the key with you.
3. Block the wheels.
4. Relieve all pressure from the hydraulic system.
5. Install the correct lifting equipment to the four hookups (1) of the system.

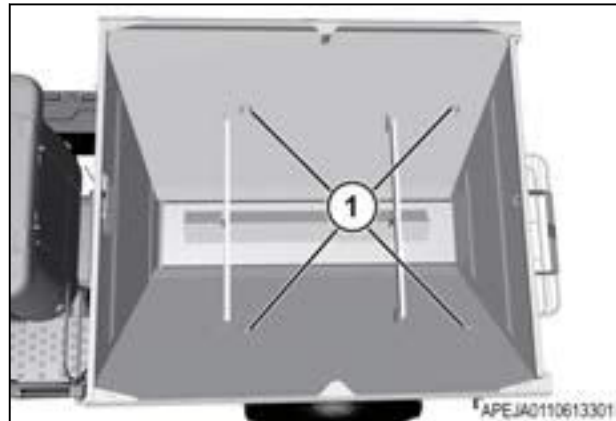


Fig. 11

6. Slowly lift the system evenly with the correct lifting equipment.
7. Put the system in the correct position of the chassis.
8. Make sure the U-plate aligns with the chassis tie-down weldment.
9. Let the system contact the frame rails.



Fig. 12