

5. Remove the hardware (1), the engine cover guide, and the right-hand fan guard (2).

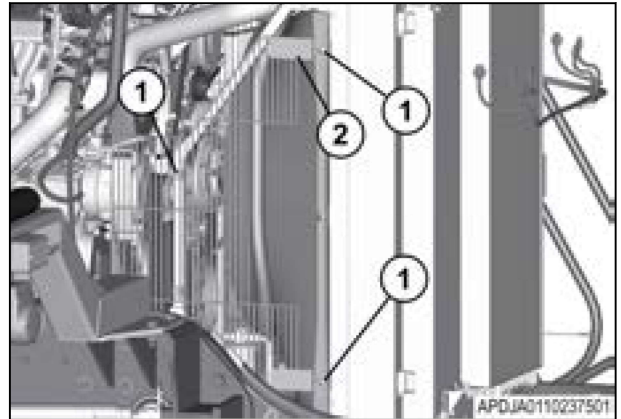


Fig. 4

6. Disconnect the two wires (1) from the receiver-dryer (2) pressure switch.

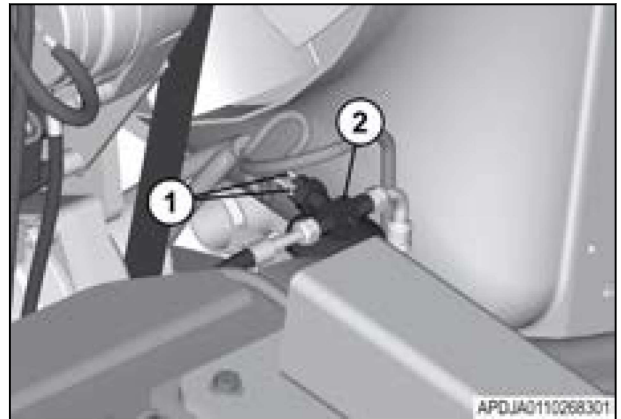


Fig. 5

7. Contain the refrigerant and disconnect the air conditioning lines (1) from the receiver-dryer (2).

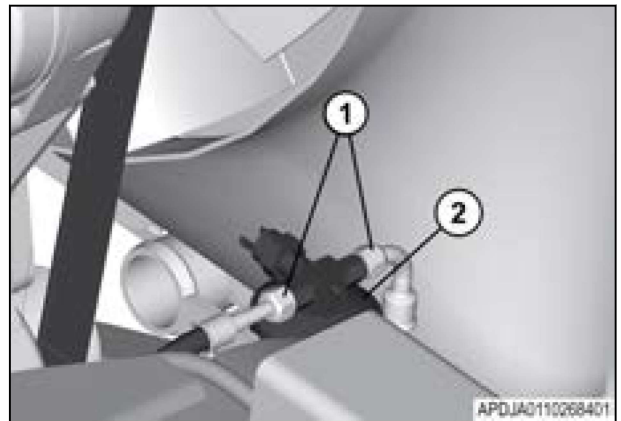


Fig. 6

8. Remove the hardware (3), the clamp (2) and the receiver-dryer (1).

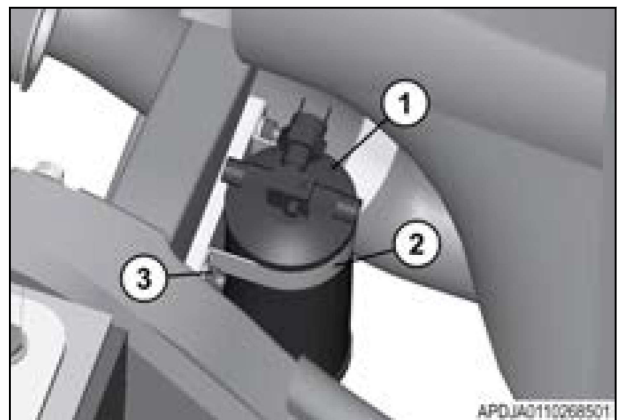


Fig. 7

## 12.1.2 Installing the air conditioning receiver-dryer



### WARNING:

Personal injury can result from contact with refrigerant.

Contact with refrigerant can cause frostbite. Keep face and hands away to help prevent injury.

Protective goggles must be worn when refrigerant lines are opened, even if gauges indicate system is empty of refrigerant.

Use precaution when fitting is removed. If system is still under pressure, release fitting slowly in well ventilated area.

Do not smoke when servicing air conditioners or wherever refrigerant gas may be present.

Inhaling air conditioner refrigerant gas through a lit cigarette, other smoking method or inhaling fumes released from a flame contacting air conditioner refrigerant gas, can cause bodily harm or death.

Use certified recovery and recycling cart to remove refrigerant from air conditioning system.

### IMPORTANT:

Use only certified technicians with certified equipment to repair air conditioning systems.

### IMPORTANT:

Certified technicians must evacuate and fill refrigerant, and remove and install the air conditioning lines.

### NOTE:

Any time the air conditioning system is opened, replace the air conditioning receiver-dryer. See the information for the air conditioning receiver-dryer replacement.

### Procedure

1. Fasten the air conditioning receiver-dryer (1) to the frame mount with the clamp (2) and the hardware (3).

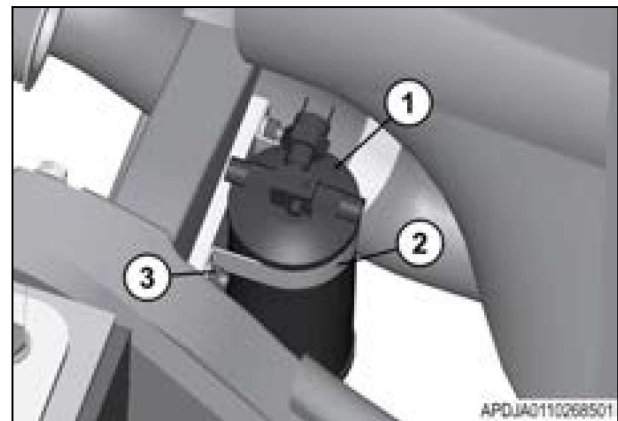


Fig. 8

2. Connect the air conditioning lines (1) to the receiver-dryer (2).

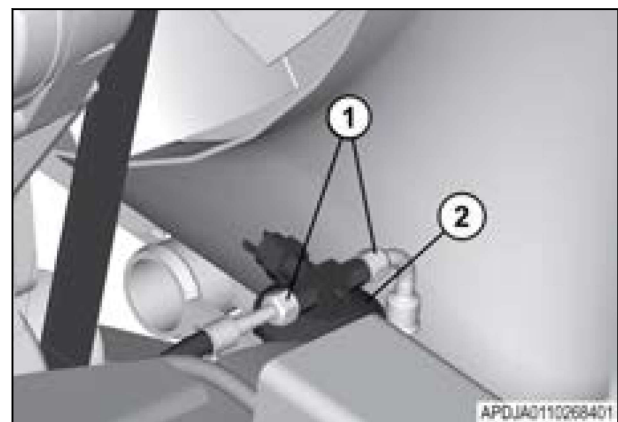


Fig. 9