

5. Electrical system

3. Slowly remove the wire, terminal, and tool from the rear of the connector.
4. Remove the tool from the connector.
5. Cut the wire at the end of the terminal or socket.
6. Remove 6 to 8 mm (0.25 to 0.312 in) of insulation from the wire.
7. Crimp the new terminal onto the wire. Crimp the new terminal onto the wire. A special crimp tool is available for Deutsch connectors.
8. Hold the wire about 25 mm (1 in) behind the crimp area on the terminal. Slowly push the terminal into the rear of the connector to the correct depth. Pull the wire a small amount to make sure the fingers are engaged in the terminal.
9. Install the cover on the connector.

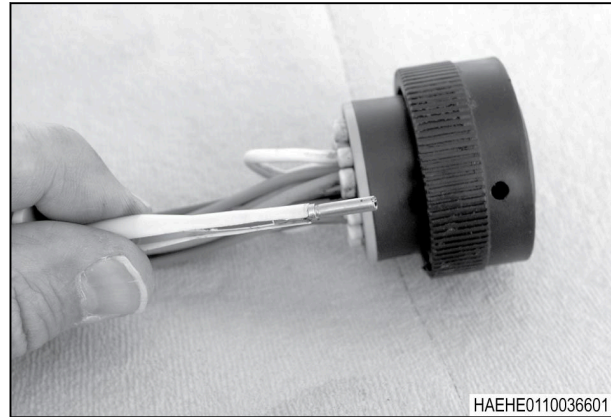


Fig. 8

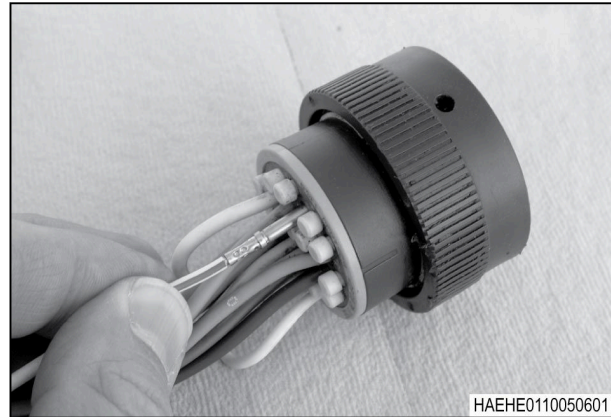
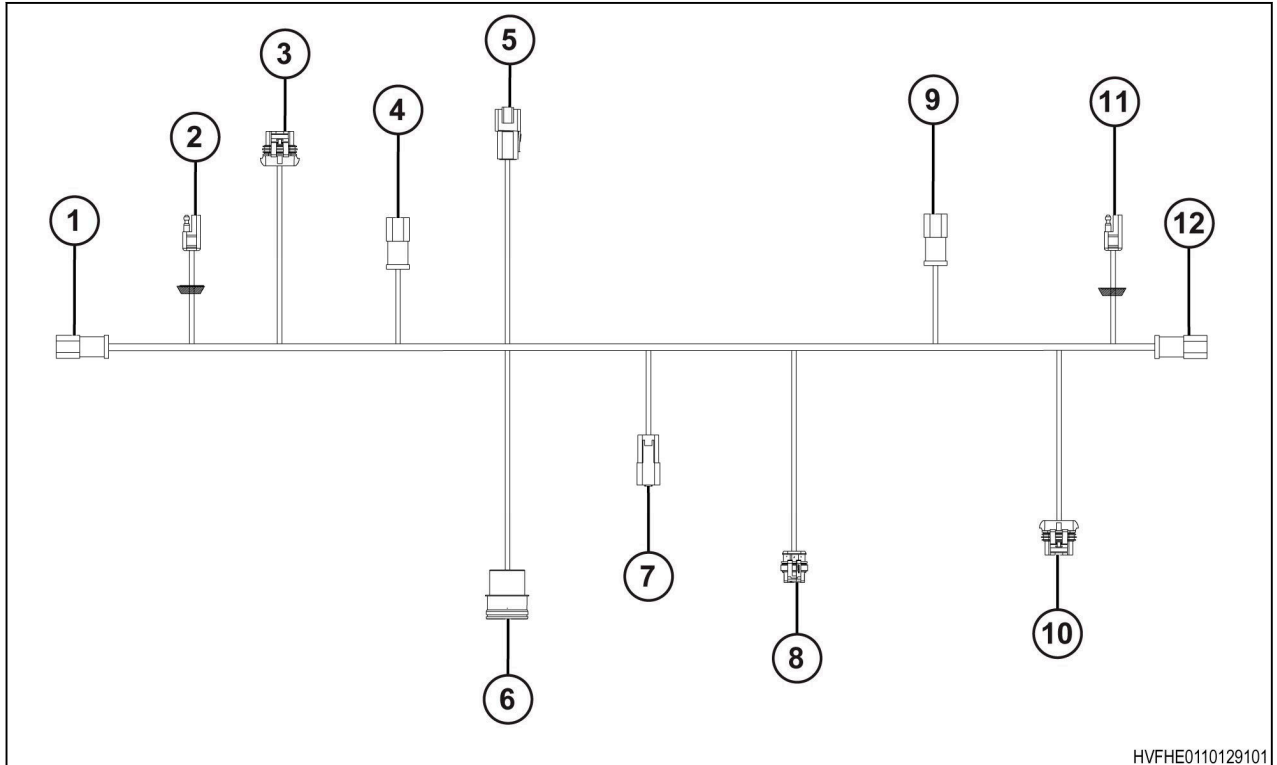


Fig. 9

5.3 Electrical harness



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Fig. 10

- | | |
|-----------------------------|-----------------------------|
| (1) DRS left-hand - OUT | (7) Center position sensor |
| (2) Left-hand flasher | (8) Header pitch sensor |
| (3) Stripper plate actuator | (9) DRH right-hand - IN |
| (4) DRS left-hand - IN | (10) Not used (12-row only) |
| (5) Header module | (11) Right-hand flasher |
| (6) UFH | (12) DRS right hand - OUT |