

Replacement

Replacement is the opposite of the removal procedure.

During the replacement procedure do this work also:

Make sure the hydraulic hoses are connected to the correct connectors. → [Fig 65.](#) ([B-74](#))

Use a new seal when installing the drain plug **64-D**.

Make sure all hose connections are tightened to the correct torque. → [Table 22. Torque Settings](#) ([B-74](#))

Fill the tank with clean hydraulic fluid. See **Section 3 - Hydraulics**.

Bleed the hydraulic system, see **Section E - Hydraulics**.

Start the engine and check for leaks.

Hose Connections

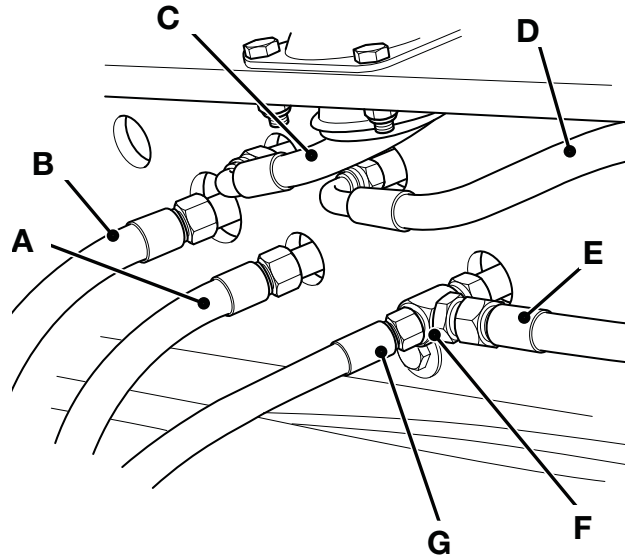


Fig 65. Hydraulic Tank Hose Connections

Table 22. Torque Settings

Item	Nm	kgf m	lbf ft
65-A	44-50	4.48-5.09	32.4-36.8
65-B	58-65	5.91-6.62	42.7-48
65-C	102	10.4	75.2
65-D	102	10.4	75.2
65-E	44-50	4.48-5.09	32.4-36.8
65-F	27	2.75	20
65-G	33-40	3.36-4.07	24.3-29.5

Item	→ Fig 65. (B-74)
A	Supply to SRS valve
B	Supply to main pump
C	To trailer brake valve (Longer hose - connects to top port - N)
D	To trailer brake valve (Shorter hose - connects to bottom port R)
E	From brake pedal
F	'T' Adaptor
G	Hydraulic return



Section B - Body and Framework Hydraulic Tank

Removal and Replacement

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