



8. Fit the o-rings into the grooves in the cylinder liner. 84-engines, fit the o-rings into the grooves in the cylinder block. Fit the green o-ring (A) into the lowest groove. Lubricate the o-rings with a liquid soap (not with engine oil).

**Note!** Stretch the o-rings as little as possible when fitting them. Max allowable stretching is 6 %.



9. Press the cylinder liners into the cylinder block. It should be easy to press them fully home. Make sure that the liners do not rise up after fitting.

