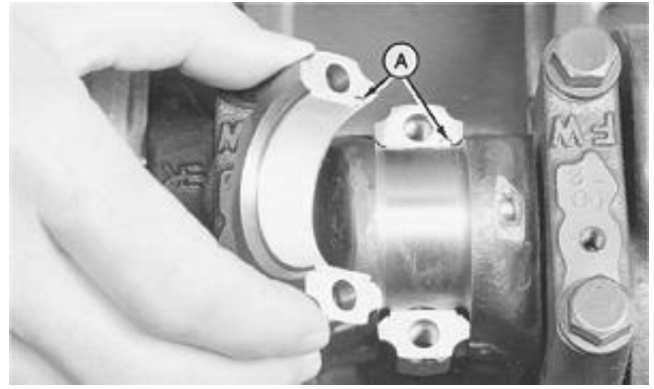


IMPORTANT: Connecting rod caps must be installed on the same connecting rod they were removed from and in the same direction.

8. Install cap on connecting rod with tangs (A) to same side.



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IMPORTANT: Never reuse connecting rod cap screws.

9. Dip entire connecting rod cap screw in clean engine oil. Install cap screws in connecting rods.

10. Tighten cap screws to specifications.

CONNECTING ROD CAP SCREW TORQUE SPECIFICATION

Engine	Specifications
3TG66, 3TG72	12 ± 2 N·m (200 ± 17 lb-in.)



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11. If a new piston and connecting rod have been installed, stamp a number corresponding to the cylinder number on the connecting rod cap and connecting rod.



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