

Figure 355
Remove shuttle spool.

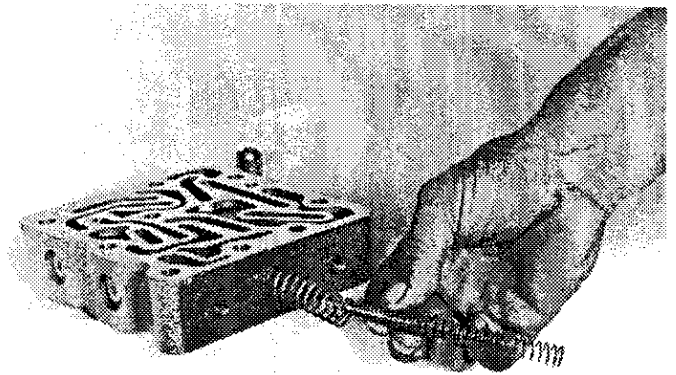


Figure 358
Remove accumulator inner, middle and outer spring and spool stop pin.

CONTROL VALVE COVER REASSEMBLY
(See Cleaning and Inspection Page)

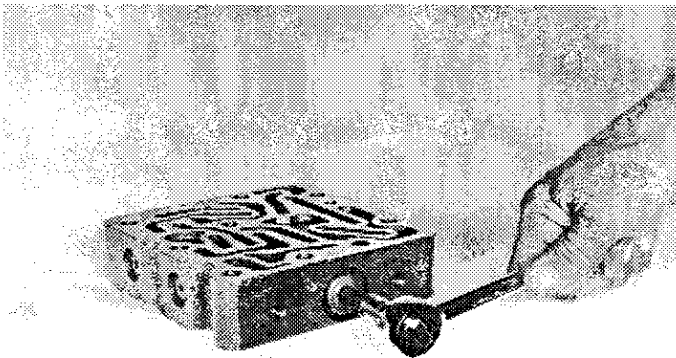


Figure 356
Remove accumulator bore plug.

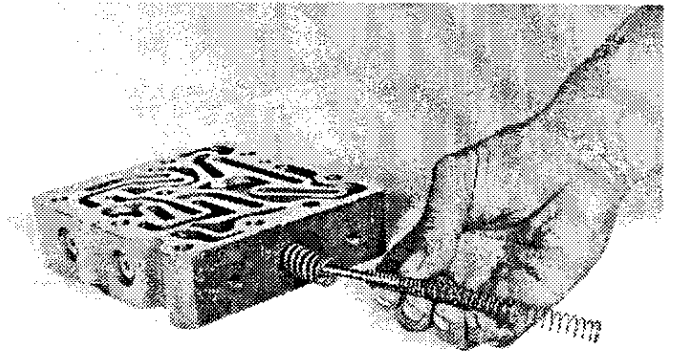


Figure 359
Position accumulator outer, middle and inner springs and spool stop pin in cover.

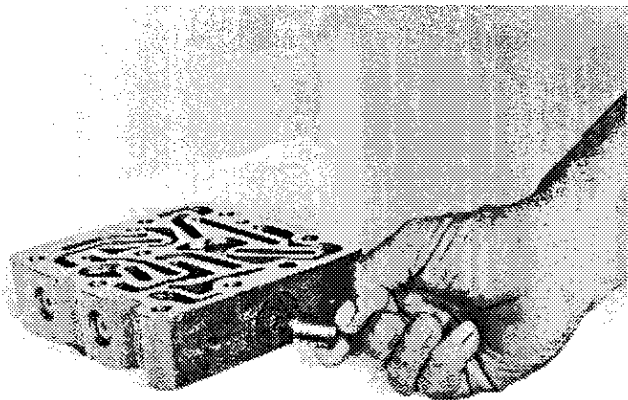


Figure 357
Remove accumulator spool.

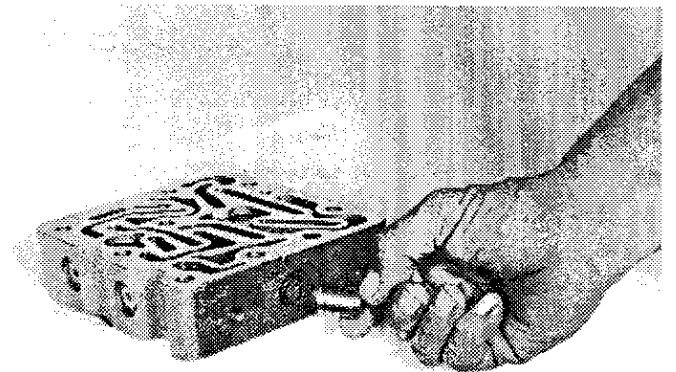


Figure 360
Position accumulated spool over springs.