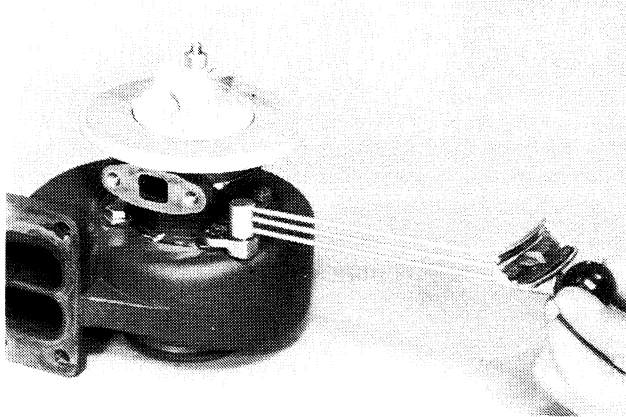


STEP 86



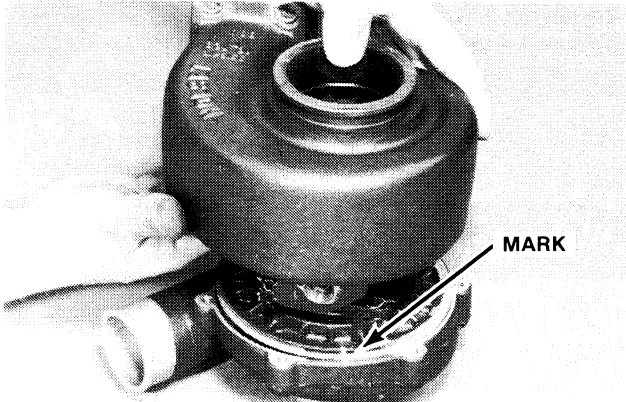
Install the new turbine housing bolts and tighten to a torque of 96 lb inch (11 Nm)(1.1 kgm).

STEP 87



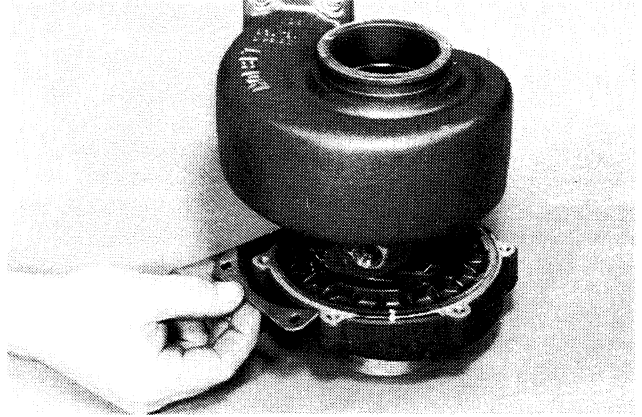
Bend the tabs on the lock plates.

STEP 88



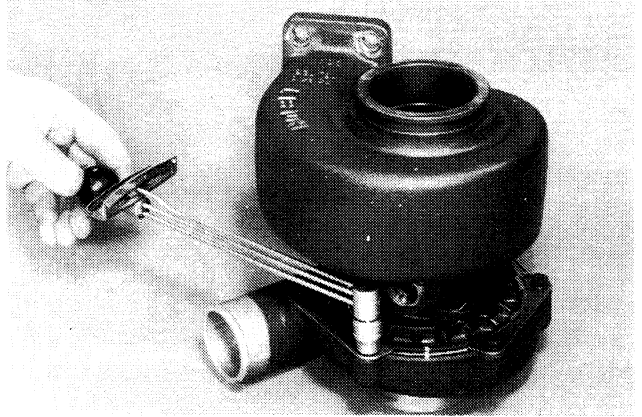
Install the turbine housing assembly on the compressor housing. Make sure the mark on the center housing is in align with the mark on the compressor housing.

STEP 89



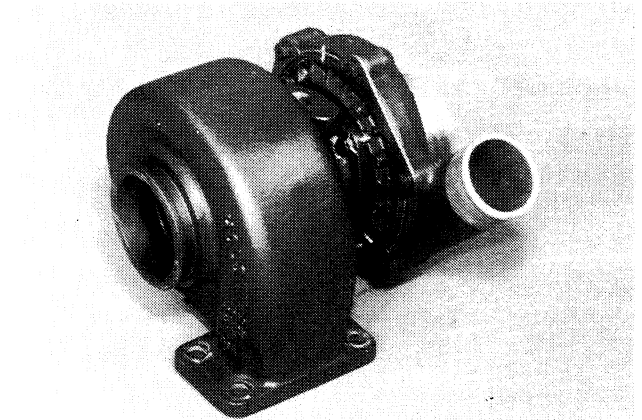
Install the compressor housing mounting plates.

STEP 90

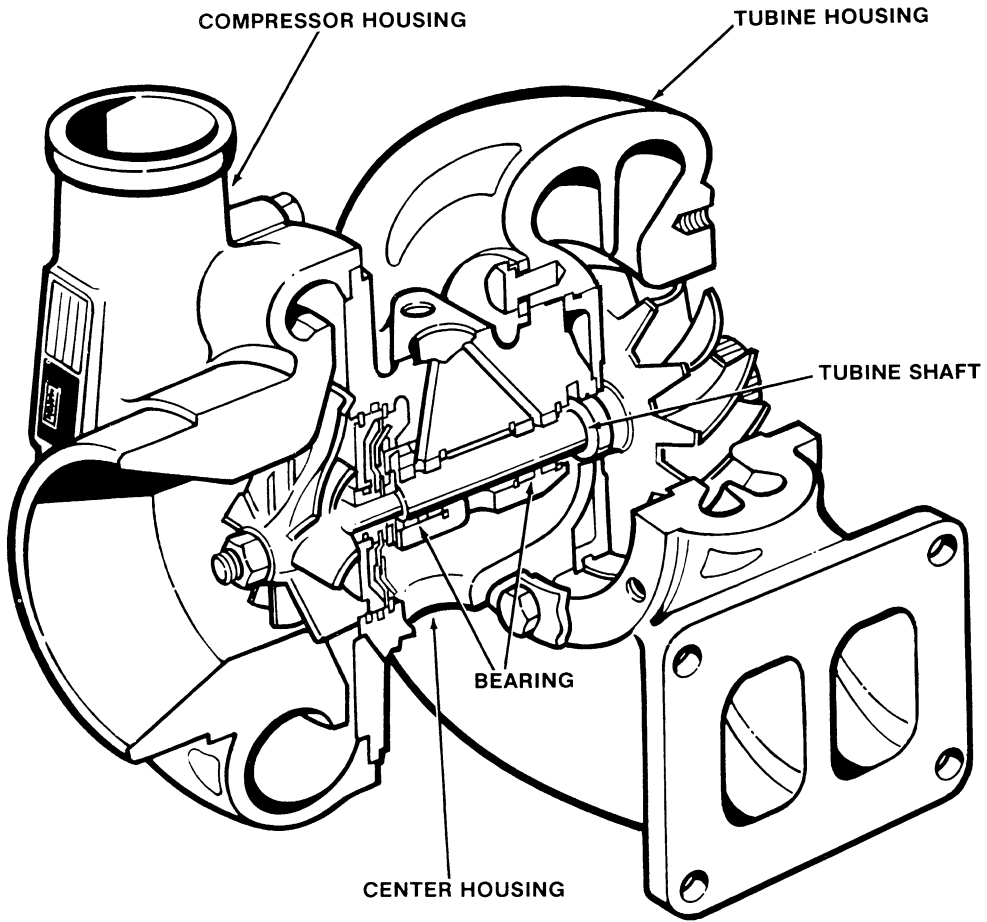


Install new lock washers and bolts in the compressor housing. Tighten the bolts to a torque of 48 lb inch (6 Nm)(0.6 kgm).

STEP 91

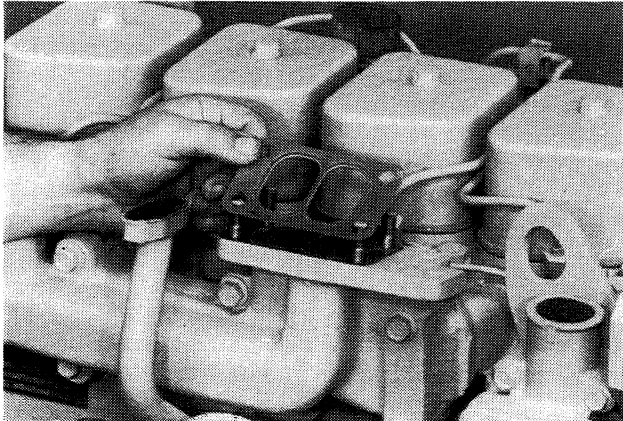


Turbocharger completely assembled.



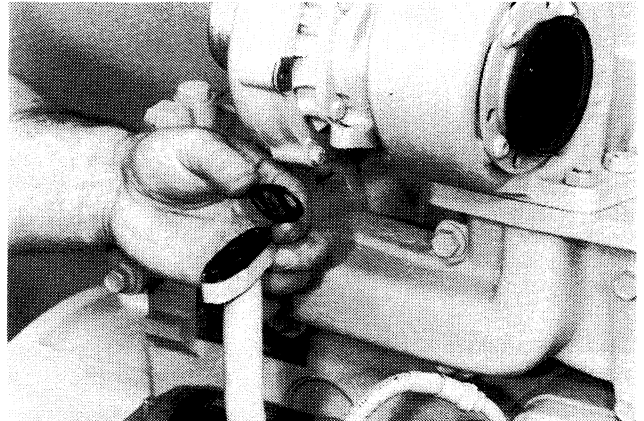
Installation

STEP 92



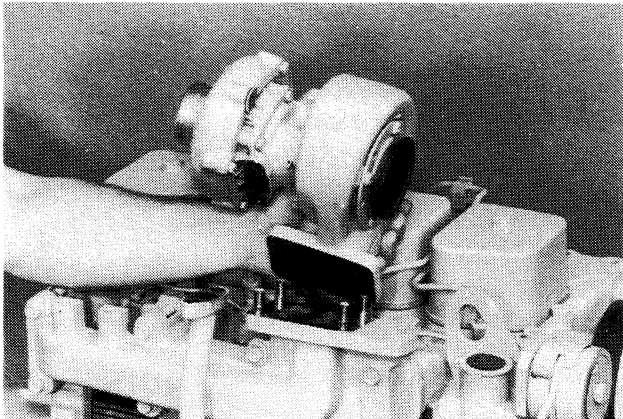
Install a new gasket on the exhaust manifold.

STEP 95



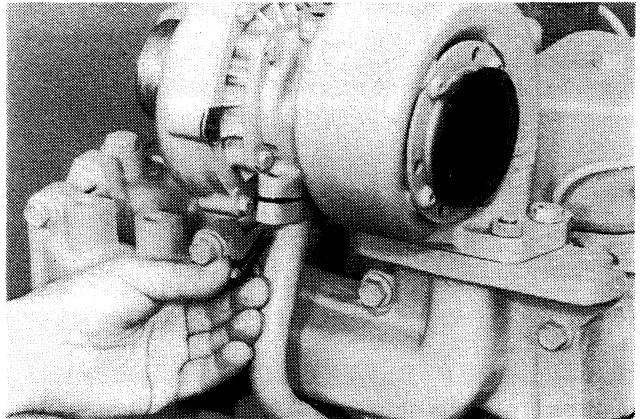
Install a new gasket on the oil drain tube.

STEP 93



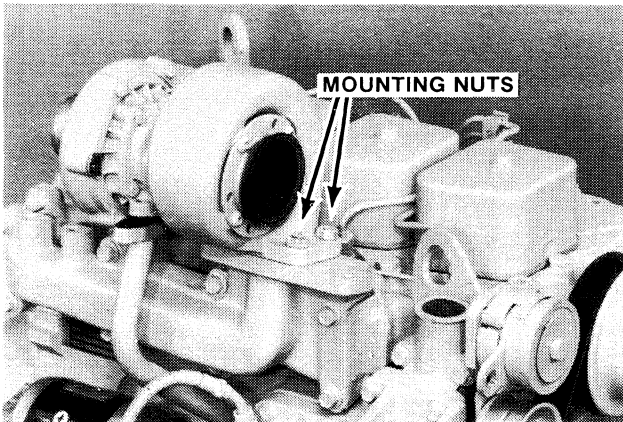
Install the turbocharger on the exhaust manifold.

STEP 96



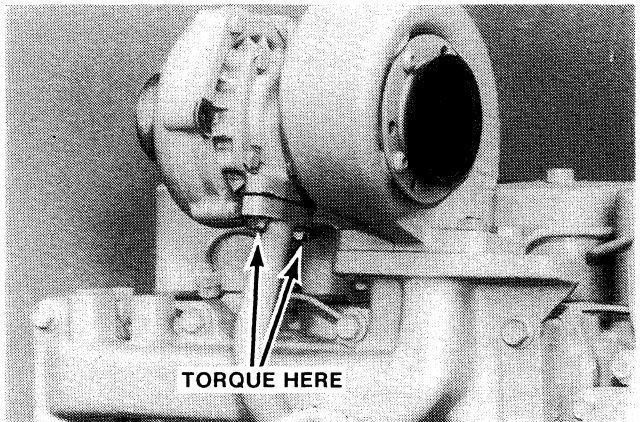
Install the oil drain tube bolts.

STEP 94



Install the turbocharger mounting nuts and tighten to a torque of 24 lb ft (32 Nm)(3.2 kgm).

STEP 97



Tighten the oil drain tube bolts to a torque of 18 lb ft (24 Nm)(2.4 kgm).