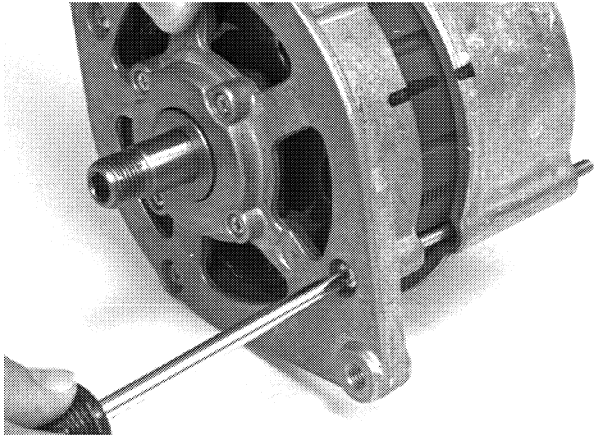


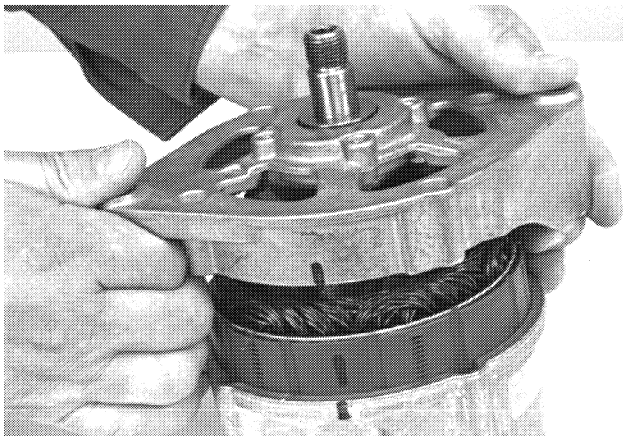
STEP 12



B8971222M

Loosen and remove the screws that fasten the cover, stator, and housing together.

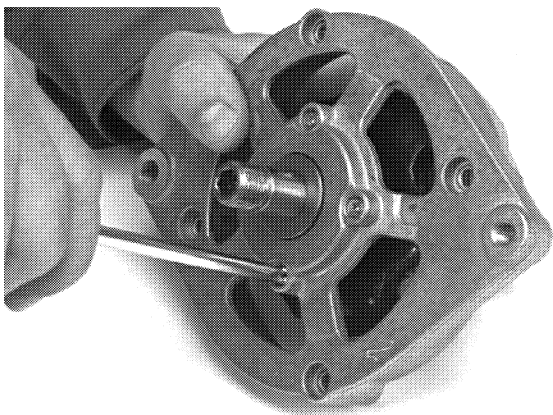
STEP 13



B8971231M

Remove the cover and rotor from the stator and housing. The cover can be difficult to remove. Use a soft hammer as required to remove the cover.

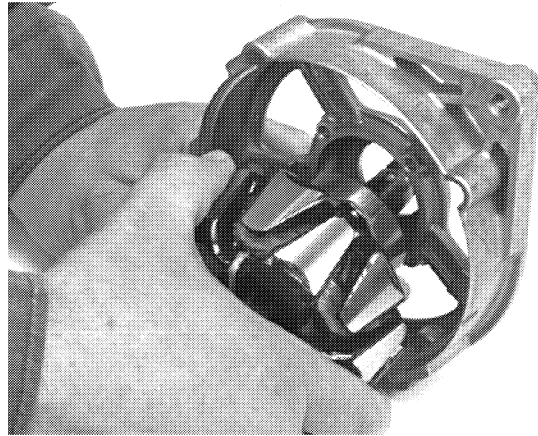
STEP 14



B8971508M

Loosen and remove the screws that fasten the bearing retainer to the cover. The rotor now can be removed.

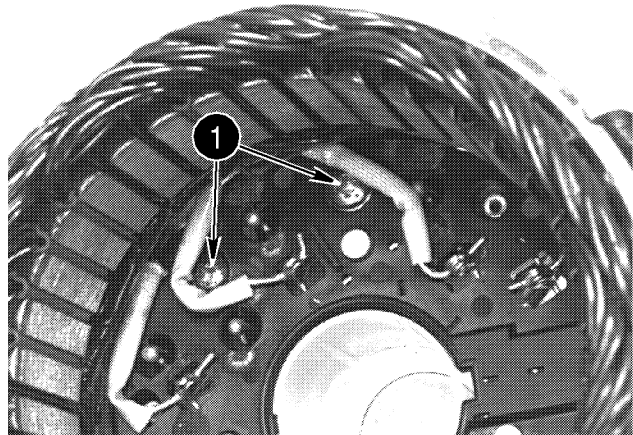
STEP 15



B8971301M

Remove the rotor from the cover.

STEP 16



B8971304M

1. SCREWS

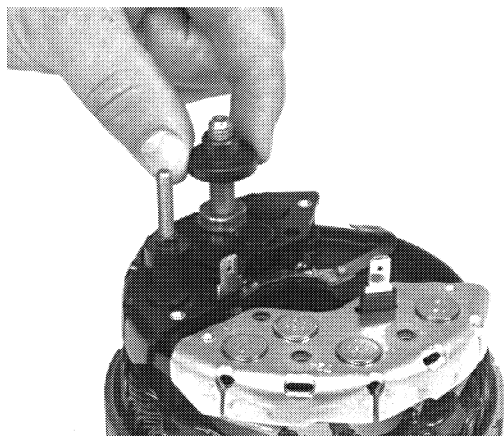
Loosen and remove the screws that fasten the rectifier bridge to the housing.

STEP 17



B8971307M

Remove the housing.

STEP 18

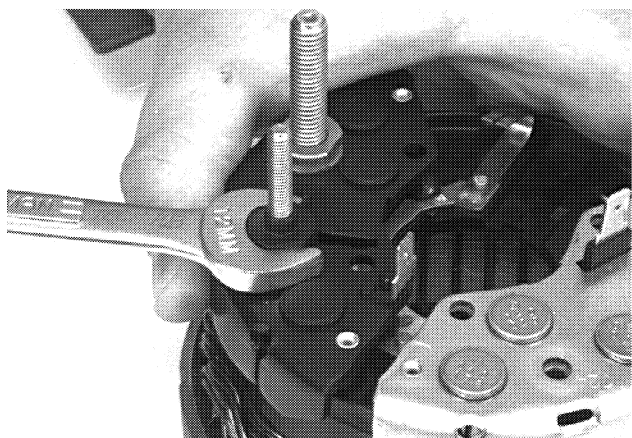
B8971310M

Remove the insulator from the B+ terminal.

STEP 20

B8971319M

Remove the shield from the housing.

STEP 19

B8971313M

Remove the insulator from the D+ terminal.