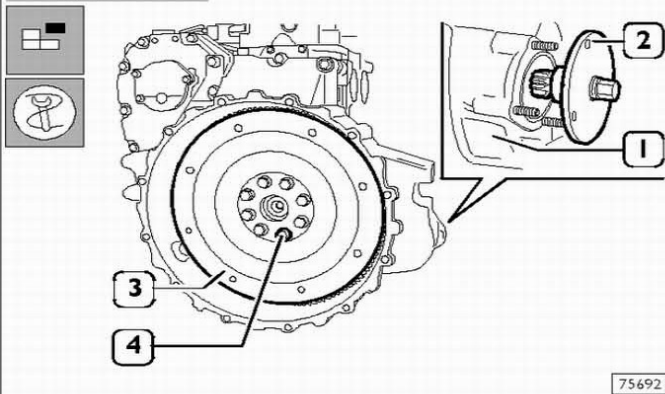


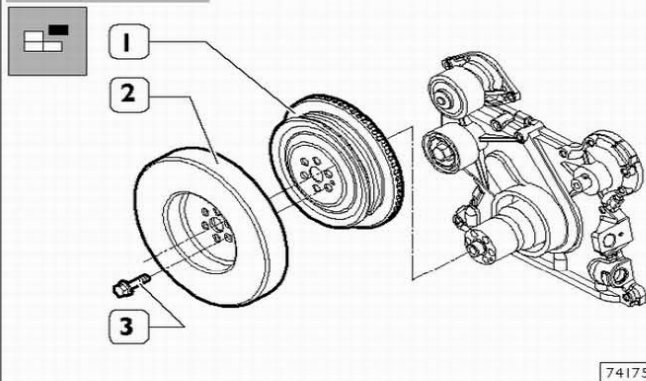
Figure 128



75692

- Use the 380000988 tool (2) to operate on the flywheel cover box (1) in order to block flywheel rotation (3). (Utilise starter holding down studs and fixing screw nuts).
- Loosen the flywheel fixing screws (4) to engine drive shaft.

Figure 129



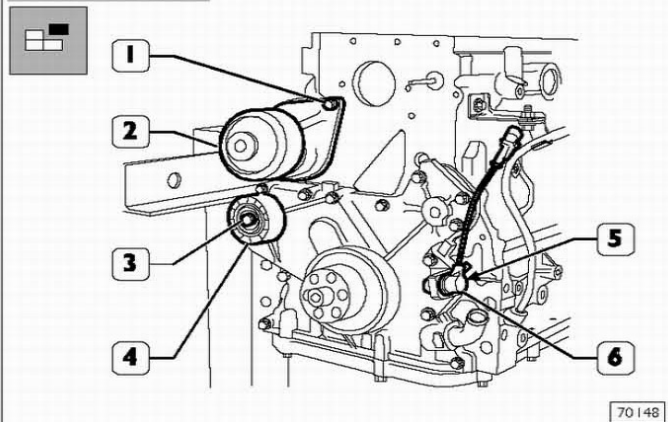
74175

- Unloose the screws (3) and disassemble the damping flywheel (2) and the pulley (1).



In same versions, the phonic wheel to be assembled to the pulley (1) cannot be provided along with the equipment.

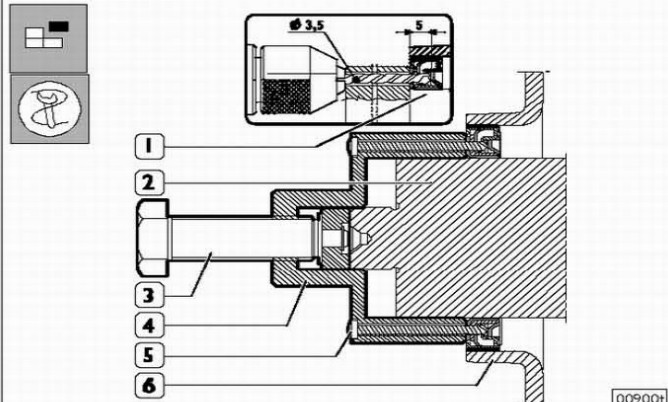
Figure 130



70148

- Remove the screws (1) and disconnect the water pump (2).
- Remove the screw (3) and the roller (4).
- Remove the screw (5) and disconnect the engine speed sensor (6).

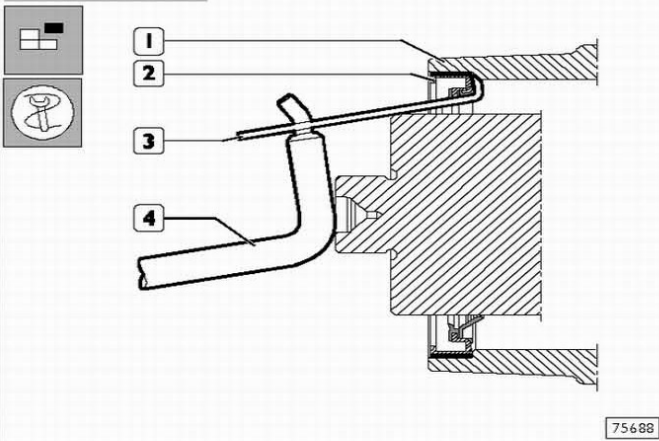
Figure 131



00900t

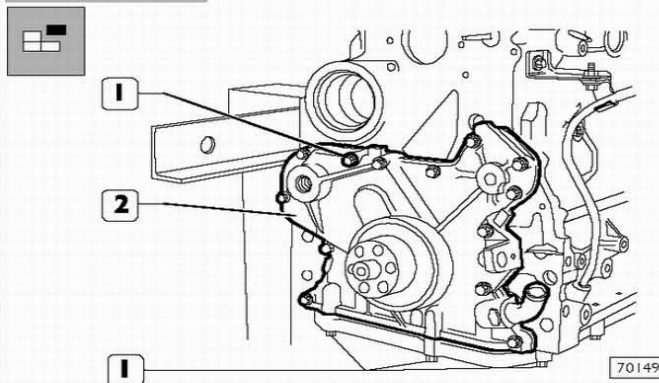
- Remove the engine drive shaft fixing ring from the front cover. Use the tool 380000665 (4) to operate on the front tang (2) of the engine drive shaft. Throughout the tool guide ports, drill the internal holding ring (1) using  $\varnothing 3,5$  mm drill for a 5mm depth. Fix the tool to the ring tightening the 6 screws specially provided. Proceed withdrawing the ring (1) tightening the screw (3).

Figure 132



- Use acceptable tools (3) (4) and withdraw the external holding ring (2) from the front cover (1).

Figure 133



- Loosen the screws (1) and remove the front cover (2).


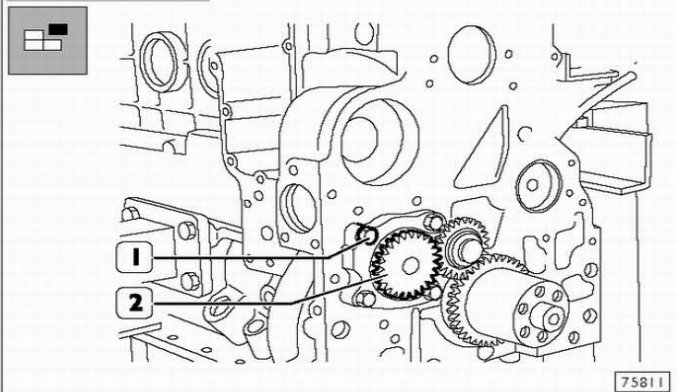
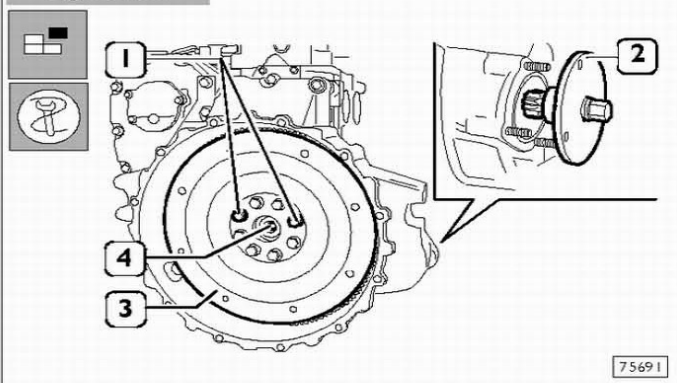
 Take note of the screw (1) assembly position, since the screws have different length.

Figure 134



- Loosen the screws (1) and remove oil pump (2).

Figure 135



- Screw out the opposite screws (1) from the ports where the withdrawal pins shall be introduced (see picture following).
- Loosen remaining flywheel fixing screws (3) to the engine drive shaft (4).
- Remove the flywheel block tool (2).