

## Fuel Transfer Pump - Install

SMCS - 1256-012

### Installation Procedure

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#### NOTICE

**Keep all parts clean from contaminants.**

**Contaminants may cause rapid wear and shortened component life.**

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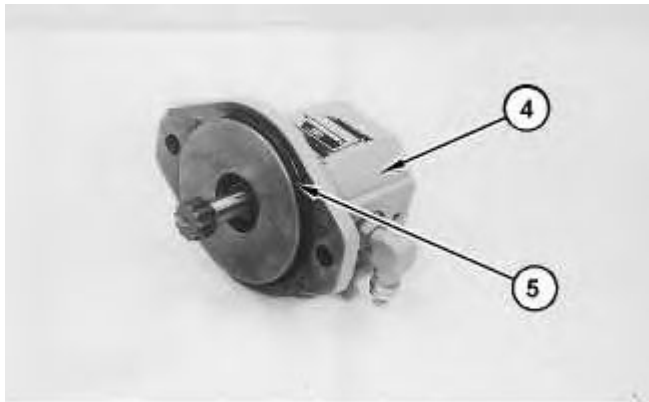
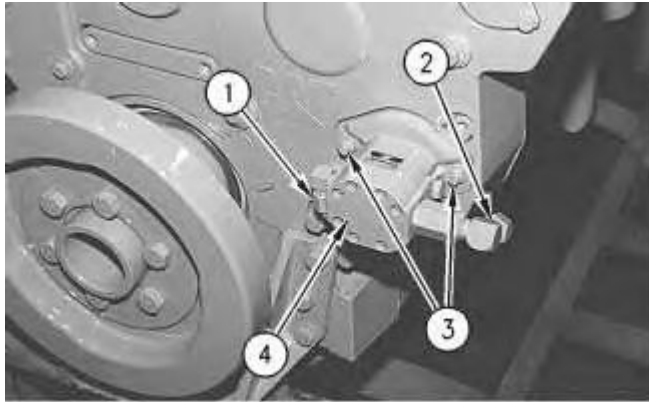


Illustration 1

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1. Install O-ring seal (5) on fuel transfer pump (4). Apply clean engine oil to O-ring seal (5).
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Illustration 2

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2. Position fuel transfer pump (4). Install bolts (3).
  3. Remove the caps from the openings for the hose assemblies. Connect hose assemblies (1) and (2).
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