Disassembly and Assembly

3406E and 3456 Generator Set Engines Media Number -RENR2304-05

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i01990706

Fuel Transfer Pump - Install

SMCS - 1256-012

Installation Procedure

NOTICE

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

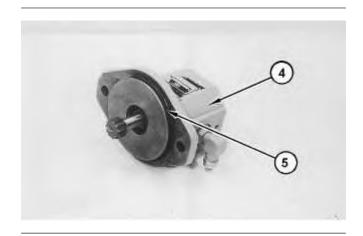


Illustration 1 g01039865

1. Install O-ring seal (5) on fuel transfer pump (4). Apply clean engine oil to O-ring seal (5).

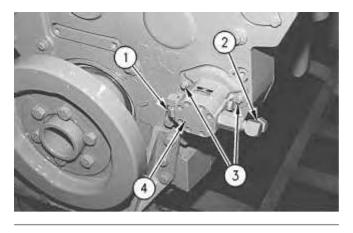


Illustration 2 g00488104

- 2. Position fuel transfer pump (4). Install bolts (3).
- 3. Remove the caps from the openings for the hose assemblies. Connect hose assemblies (1) and (2).