

Disassembly and Assembly

3406E Marine Engine
Media Number -SEN1169-03

Publication Date -01/10/2007

Date Updated -18/10/2007

i02331364

Water Pump - Install

SMCS - 1361-012

Installation Procedure

NOTICE

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

Note: Check the condition of the O-ring seals. If the O-ring seals are worn or damaged, use new parts for replacement.

1. Install the O-ring seal on the water pump.

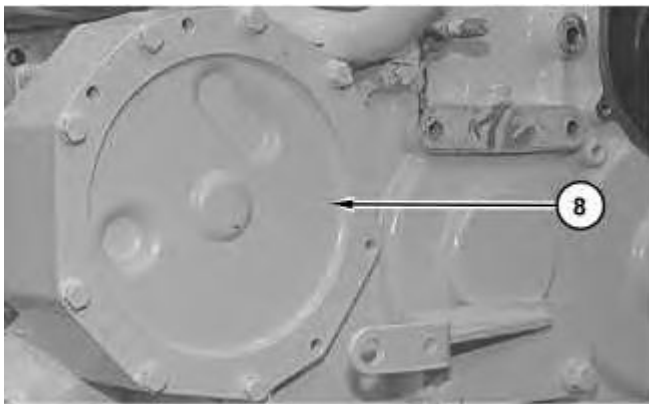


Illustration 1

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2. Place the water pump in position and install cover (8) .
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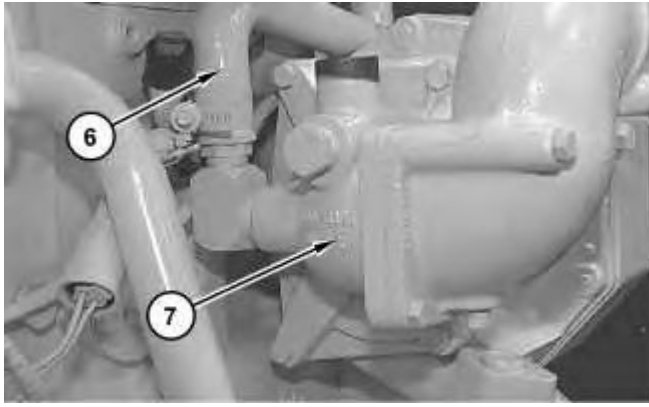


Illustration 2

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3. Install cover (7) .
4. Install hose (6) .

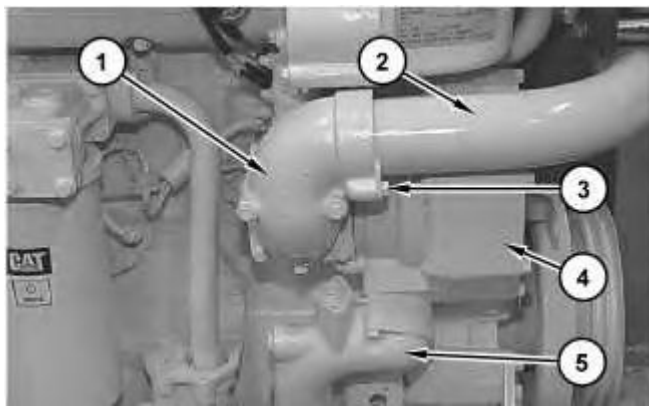


Illustration 3

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5. Install bonnet (5) on water pump (4) .
 6. Install the O-ring seal on elbow (1) . Lubricate the bore for the O-ring seal lightly with glycerin.
 7. Install tube (2) on elbow (1) .
 8. Install bolts (3) and the plate on elbow (1) .
 9. Refill the cooling system with coolant. Refer to Operation and Maintenance Manual, "Cooling System Coolant - Change".
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