



Illustration 31

g01016534

44. Install check valve (43) onto the head.

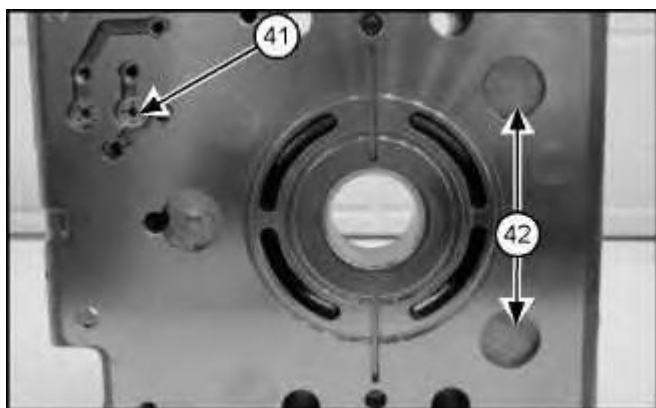


Illustration 32

g01016533

45. Install shims (42) into the head.

46. Install plugs (41) into the head.

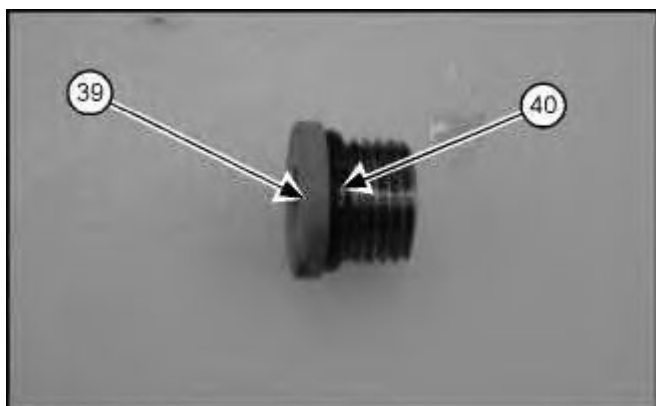


Illustration 33

g01016532

47. Install O-ring seal (40) onto plug (39) .

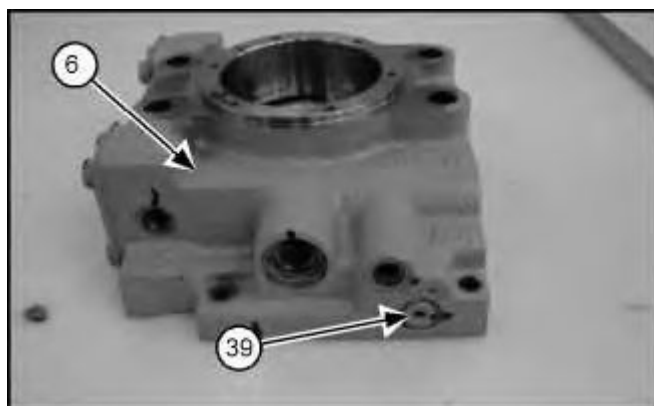


Illustration 34

g01016530

48. Install plug (39) into head (6) . Tighten plug (39) to a torque of 23 N·m (204 lb in).

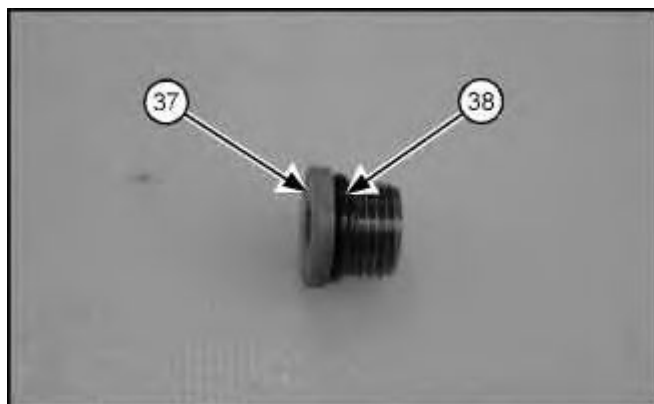


Illustration 35

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49. Install O-ring seal (38) onto plug (37) .

