

Disassembly and Assembly

304C and 305C Mini Hydraulic Excavators Machine Systems

Media Number -REN9647-05

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i02462746

Swing Motor and Swing Drive - Assemble

SMCS - 5058-016-ZW; 5459-016

Assembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
B	1P-1863	Retaining Ring Pliers	1

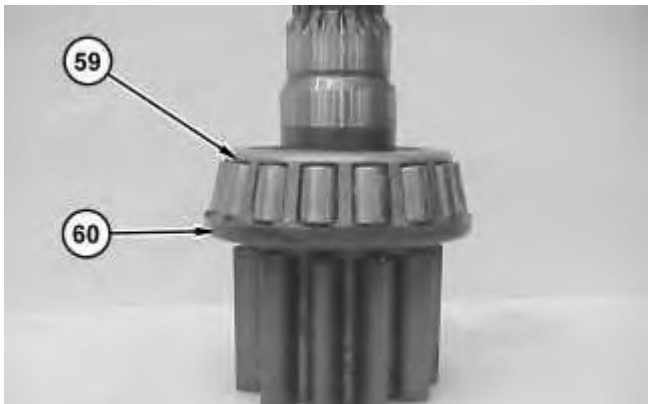


Illustration 1

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1. Raise the temperature of bearing cone (59) .
2. Install dust cap (60) and bearing cone (59) .



Illustration 2

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3. Install bearing cup (57) and lip seal (58) .



Illustration 3

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4. Install bearing cup (56) .

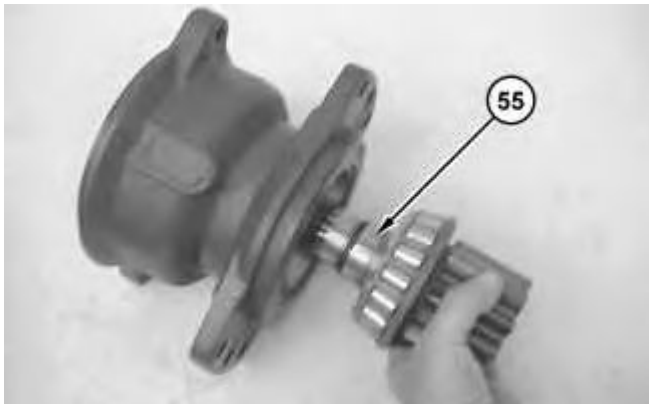


Illustration 4

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5. Install shaft assembly (55) .