



Figure 2-3 Second Boom Section

Item	Part Number	Qty.	Description	Rev.
2	399-5812	1	SECOND BOOM SECTION WELDMENT	
13	298-1688	AR	HOLLOW HEX HD CAPSCREW, 1/2-20X1-3/4, (torque to 45-50 lb-ft/61-68 Nm)	
45	367-6771	2	WEAR PAD SUPPORT	
47	298-6876	1	SUPPORT PLATE	
52	364-1063	2	WEAR PAD	
53	298-6839	4	WEAR PAD	
54	364-1062	2	WEAR PAD	
55	298-6903	2	WEAR PAD	
56	298-6905	2	WEAR PAD	
57	298-8387	2	WEAR PAD	
60	298-1644	4	SPACER	
61	298-1686	2	SPACER	
62	298-1687	AR	SHIM, 0.0598	
63	298-1636	AR	SHIM, 0.0598	
64	298-1834	2	SPACER	
65	298-1665	4	SPACER	
67	298-1661	AR	SHIM, 0.0598	
78	298-1615	6	GREASE FITTING	
82	298-1629	6	HARDENED WASHER, 1/2	
83	297-7075	AR	HEX HD CAPSCREW, 1/2-20X2-3/4, GR5, (torque to 76-86 lb-ft/103-117 Nm)	
87	303-4799	2	SPRING LOCKWASHER	
88	298-7394	2	WASHER, 3/4	
90	298-1689	AR	HOLLOW HEX HD CAPSCREW, 1/2-20X1-1/2, (torque to 45-50 lb-ft/61-68 Nm)	
96	297-7068	AR	HEX HD CAPSCREW, 1/2-20X1, GR5, (torque to 76-86 lb-ft/103-117 Nm)	
97	297-7070	AR	HEX HD CAPSCREW, 1/2-20X1-1/2, GR5, (torque to 76-86 lb-ft/103-117 Nm)	
98	297-7063	AR	HEX HD CAPSCREW, 3/8-24X2-1/2, GR5, (torque to 32-37 lb-ft/43-50 Nm)	
99	298-1628	18	WASHER, 3/8	
100	297-7056	AR	HEX HD CAPSCREW, 3/8-24X3/4, GR5, (torque to 32-37 lb-ft/43-50 Nm)	
101	297-7052	2	HEX HD CAPSCREW, 3/4-10X1-1/4, GR5	
102	5S-2256	2	SOCKET HD CAPSCREW, 1/2-13X1-3/4	
103	298-8026	AR	SOCKET HD CAPSCREW, 3/8-24X3, (torque to 32-37 lb-ft/43-50 Nm)	
111	297-7064	AR	HEX HD CAPSCREW, 3/8-24X2-3/4, GR5, (torque to 32-37 lb-ft/43-50 Nm)	
117	297-7071	AR	HEX HD CAPSCREW, 1/2-20X1-3/4, GR5, (torque to 76-86 lb-ft/103-117 Nm)	
134	298-8419	AR	HOLLOW HEX HD CAPSCREW, 3/8-24X1/2, (torque to 15-17 lb-ft/20-23 Nm)	
137	298-1690	AR	HOLLOW HEX HD CAPSCREW, 3/8-24X3/4, (torque to 15-17 lb-ft/20-23 Nm)	
138	297-7055	AR	HEX HD CAPSCREW, 3/8-24X.62, GR5, (torque to 32-37 lb-ft/43-50 Nm)	
139	297-7057	AR	HEX HD CAPSCREW, 3/8-24X.88, GR5, (torque to 32-37 lb-ft/43-50 Nm)	
140	298-8025	AR	SOCKET HD CAPSCREW, 3/8-24X2-1/2, (torque to 32-37 lb-ft/43-50 Nm)	
141	297-7069	AR	HEX HD CAPSCREW, 1/2-20X1-1/4, GR5, (torque to 76-86 lb-ft/103-117 Nm)	
143	297-7067	AR	HEX HD CAPSCREW, 1/2-20X.88, GR5, (torque to 76-86 lb-ft/103-117 Nm)	
147	298-1617	AR	SOCKET HD CAPSCREW, 3/8-24X2-3/4, (torque to 32-37 lb-ft/43-50 Nm)	
201		AR	LOCTITE® 242™	