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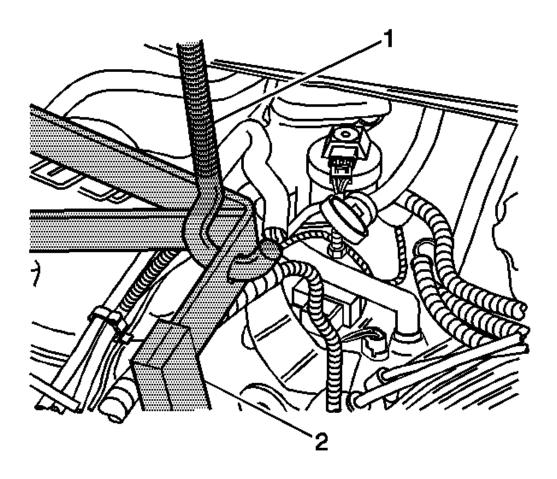


Fig. 21: View Of Left Side Lift Hook Assembly Courtesy of GENERAL MOTORS CORP.

- 11. Install the left side lift hook assembly to the left side hole in the **J-41803-9** (2).
- 12. Gently tighten the **J 28467-34** lift hook wing nuts.
- 13. Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle.
- 14. Remove the lower air baffle. Refer to Radiator Air Baffle Assemblies and Deflectors.
- 15. Install one end of a suitable utility strap to the transaxle.
  - If the vehicle is equipped with all wheel drive (AWD), carefully wrap the utility strap around the transfer case.
  - If the vehicle is equipped with front wheel drive (FWD), carefully wrap the utility strap around the transaxle case extension housing.
- 16. Install the opposite end of the utility strap to a suitable underbody structure.
- 17. Tighten the utility strap in order to prevent movement of the powertrain.

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#### **ENGINE MOUNT INSPECTION**

IMPORTANT: Before replacing any engine mount due to suspected fluid loss, verify that the source of the fluid is the engine mount, and not the engine or accessories.

- 1. Install the engine support fixture. Refer to **Engine Support Fixture**.
- 2. Observe the engine mount while raising the engine. Raising the engine removes the weight from the engine mount and creates slight tension on the rubber.
- 3. Replace the engine mount if the mount exhibits any of the following conditions:
  - The hard rubber is covered with heat check cracks.
  - The rubber is separated from the metal plate of the engine mount.
  - The rubber is split through the center of the engine mount.
  - The engine mount itself is leaking fluid.
- 4. For engine mount replacement, refer to **Engine Mount Replacement**.

#### ENGINE MOUNT REPLACEMENT

Removal Procedure

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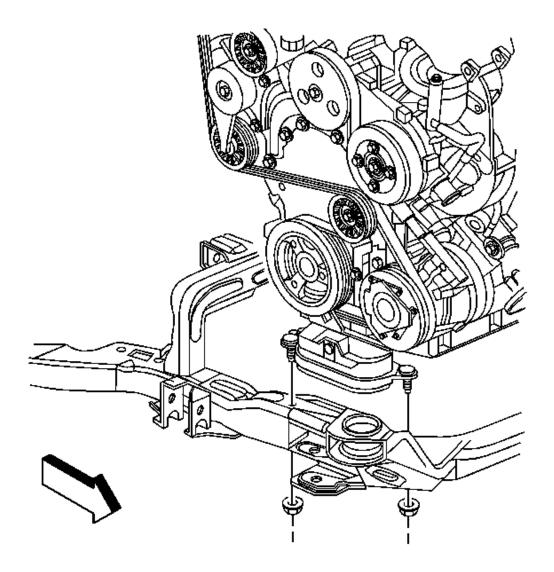


Fig. 22: Identifying Engine Mount-To-Support Frame Bolts Courtesy of GENERAL MOTORS CORP.

- 1. Remove the air cleaner outlet duct. Refer to Air Cleaner Outlet Duct Replacement.
- 2. Remove the engine mount struts. Refer to <u>Engine Mount Strut Replacement Left Side</u> and <u>Engine Mount Strut Replacement Right Side</u>.
- 3. Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle.
- 4. Remove the catalytic converter. Refer to **Catalytic Converter Replacement**.
- 5. Remove the right front wheel and tire. Refer to **Tire and Wheel Removal and Installation**.

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- 6. Remove the right engine splash shield. Refer to Engine Splash Shield Replacement.
- 7. Remove the engine mount to frame nuts.

CAUTION: In order to avoid oil pan damage and possible engine failure, insert a block of wood that spans the width of the oil pan bottom between the oil pan and the jack support.

8. Place a utility stand and a block of wood under the oil pan in order to raise the engine.

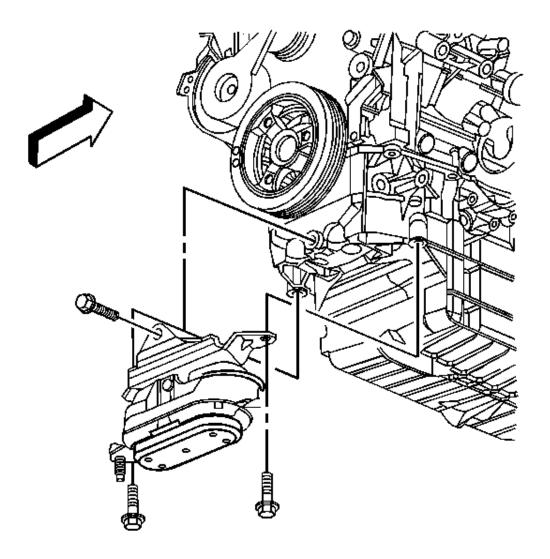


Fig. 23: Identifying Engine Mount And Bracket To-Oil-Pan Bolts

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# Courtesy of GENERAL MOTORS CORP.

- 9. Remove the engine mount bracket to oil pan bolts.
- 10. Remove the engine mount and bracket.

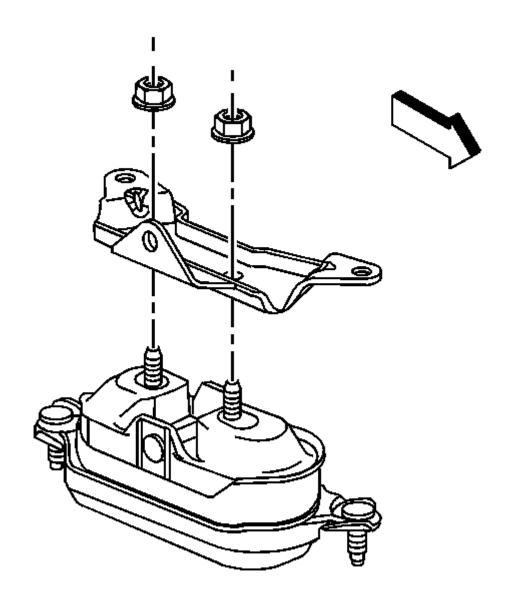


Fig. 24: Identifying Engine Mount Bracket Nuts Courtesy of GENERAL MOTORS CORP.

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- 11. Remove the engine mount bracket to engine mount nuts.
- 12. Remove the engine mount from the bracket.

#### **Installation Procedure**

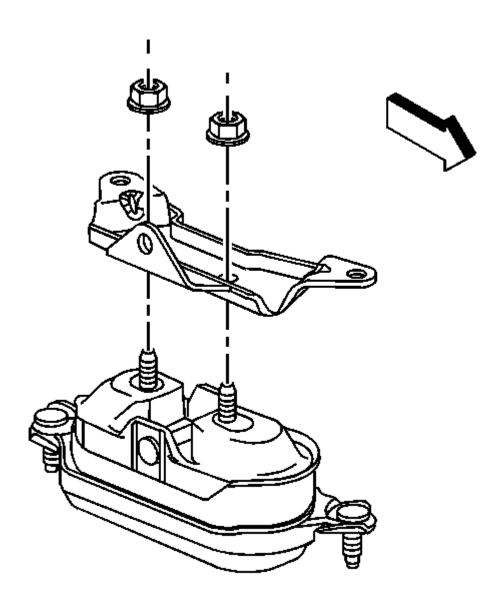


Fig. 25: Identifying Engine Mount Bracket Nuts Courtesy of GENERAL MOTORS CORP.

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1. Install the engine mount to the bracket.

## **CAUTION: Refer to Fastener Caution.**

2. Install the engine mount bracket to engine mount nuts and tighten to 50 N.m (37 lb ft).

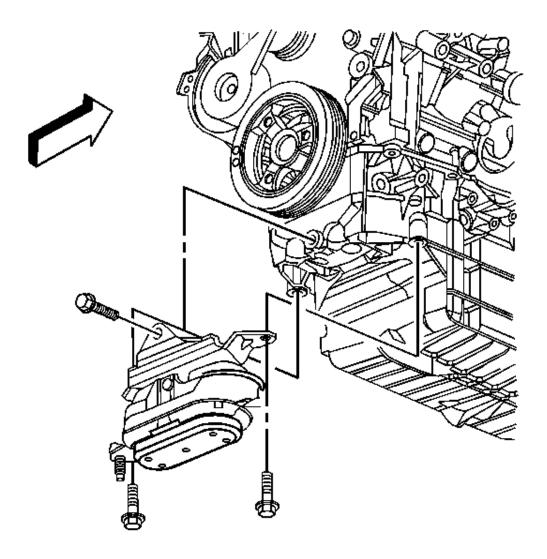


Fig. 26: Identifying Engine Mount And Bracket To-Oil-Pan Bolts Courtesy of GENERAL MOTORS CORP.