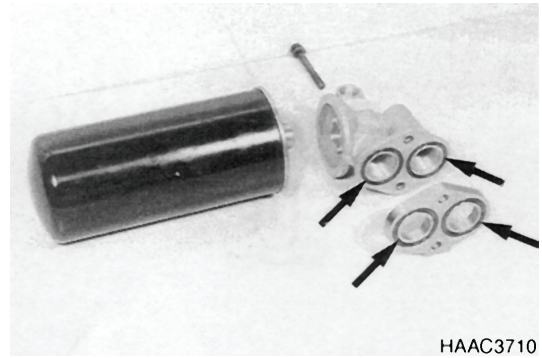


## Filter

1. Figure 291, shows the components of the filter unit.

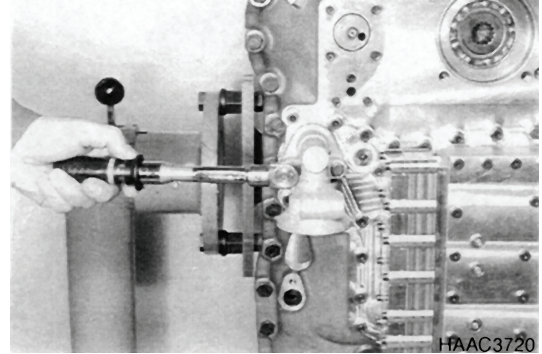
**NOTE:** *Install new O-rings (Figure 291).*



**Figure 291**

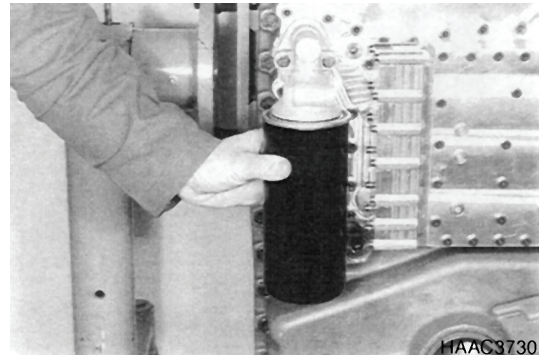
2. Fasten intermediate plate and filter head using hex. head screws (mount flat washers).

**NOTE:** *Torque limit 2.55 kg•m (18 ft lb).*



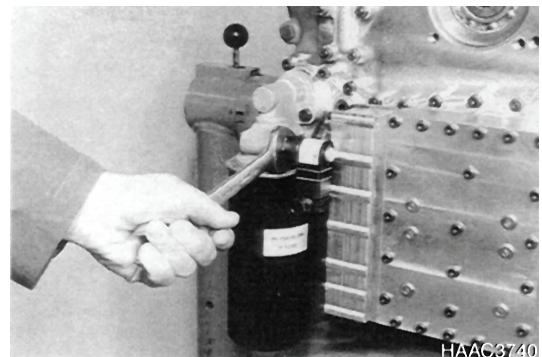
**Figure 292**

3. Oil gasket and tighten exchange filter handtight.



**Figure 293**

4. If necessary, install warning switch (according to the version).



**Figure 294**