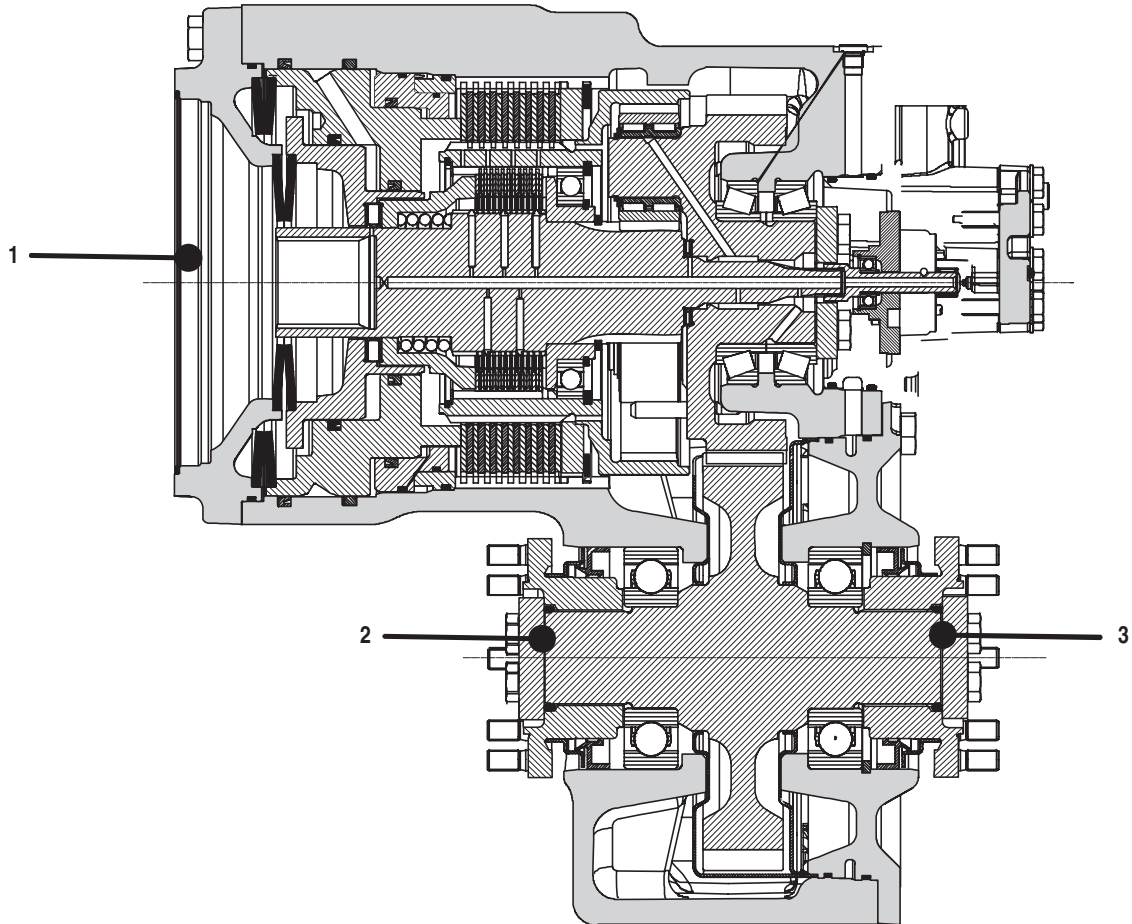


## Version - "Separate Installation"

(HL-Transmission installed separately from the axle)

In case of the transmission version "Separate Installation" it is possible, differently from the transmission version "Axle Attachment", to remove and to install the output - without the previous disassembly of brake/clutch and planet carrier.



FG007292

**Figure 67**

1. Legend to Figure 67

Reference Number	Description
1	Input
2	Output - Front Axle
3	Output - Rear Axle

2. Fasten the output flange by means of the fixture.  
Loosen the bolt connection ñ pull off washer, O-ring and flange.

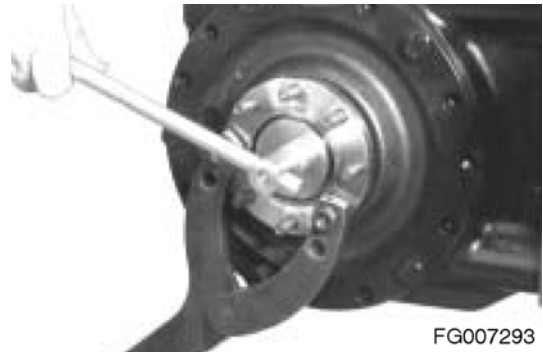


Figure 68

3. Press off the shaft seal by lever action.

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**! CAUTION**

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**Install the second output flange and the shaft seal analogously.**

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Figure 69

4. Loosen the bolt connection.

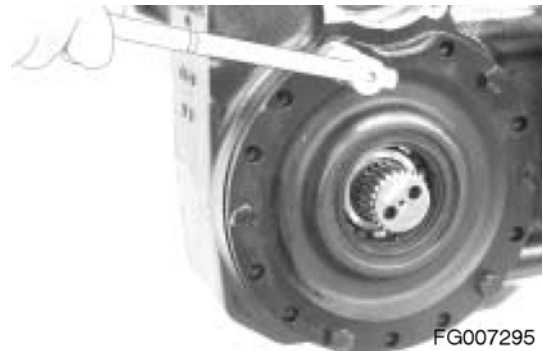


Figure 70

5. By means of lifting tackle separate the output gear with cover from the transmission housing.



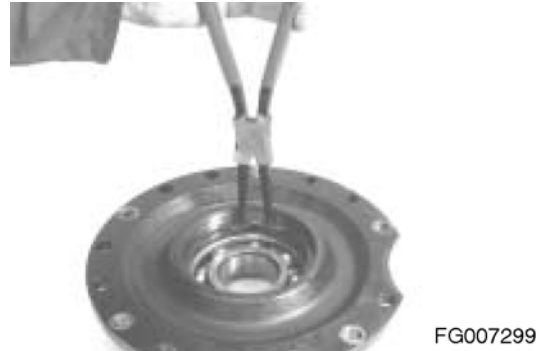
Figure 71

6. Press the output gear out of the ball bearing/cover. remove the released oil baffle plate.



**Figure 72**

7. Unsnap the retaining ring and expel the ball bearing from the cover.



**Figure 73**

8. Remove both O-rings (arrows) from the cover.



**Figure 74**

9. Remove the screen sheet from the transmission housing.



**Figure 75**

10. Expel the ball bearing from the housing bore.



**Figure 76**