

1. Remove the left engine mount bracket. Refer to [Engine Mount Bracket Replacement - Left Side \(L96\)](#).

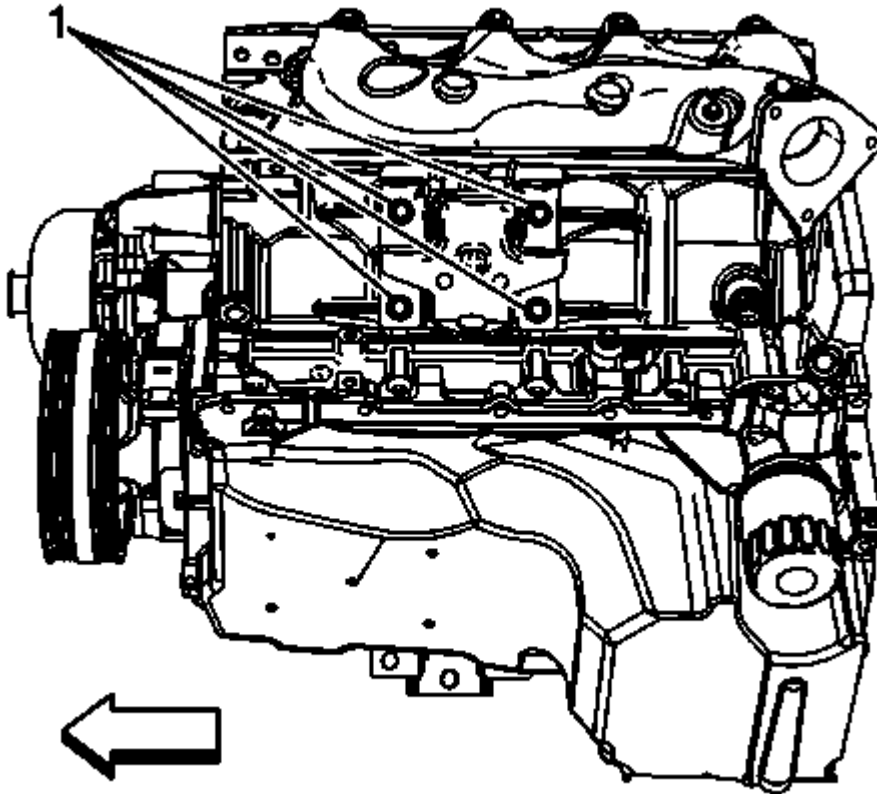


Fig. 14: View Of Engine Mount To Engine Bolts
Courtesy of GENERAL MOTORS COMPANY

2. Working through the wheelhouse opening, remove the engine mount to engine block bolts (1).
3. Using the adjustable jack, raise the engine slightly until there is enough clearance to remove the engine mount.

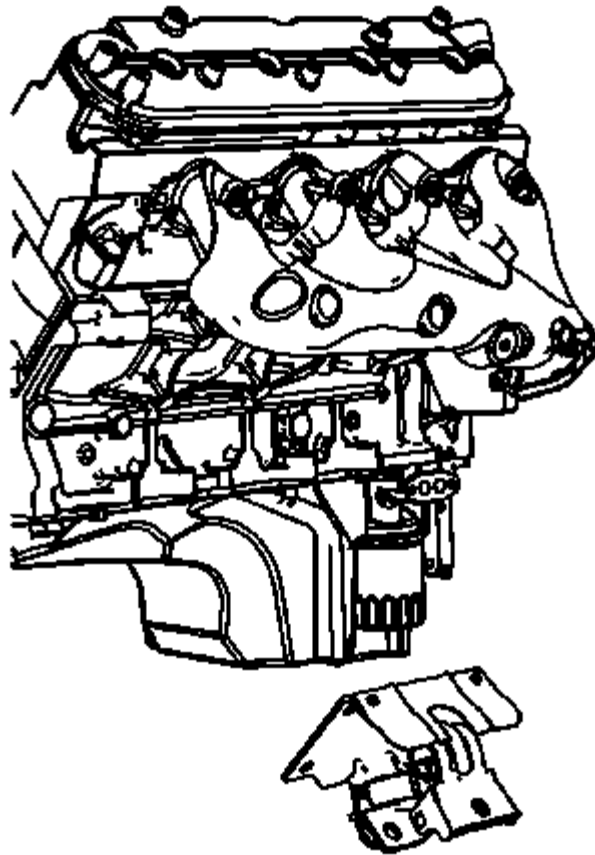


Fig. 15: View Of Engine Mount
Courtesy of GENERAL MOTORS COMPANY

4. Remove the engine mount through the rear of the wheel well opening.

Installation Procedure

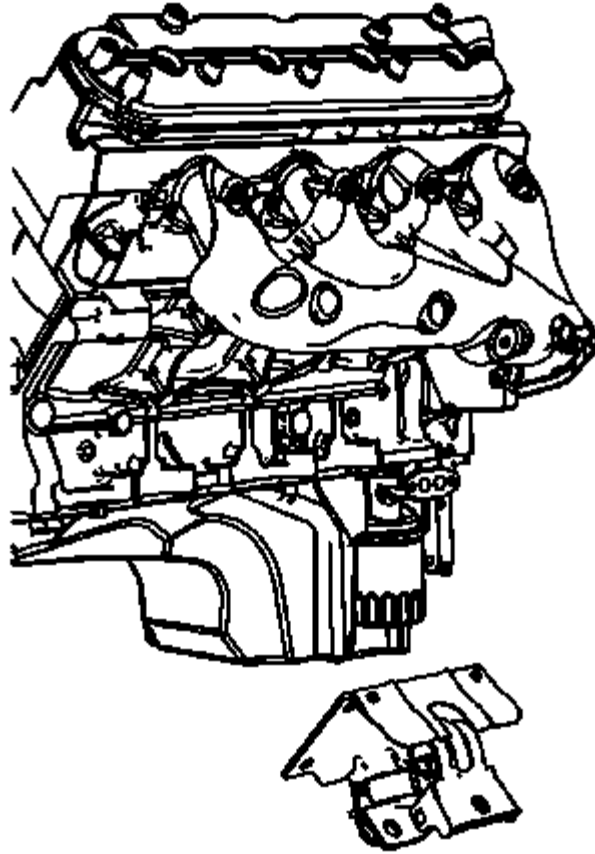


Fig. 16: View Of Engine Mount
Courtesy of GENERAL MOTORS COMPANY

1. Position the engine mount to the engine block.

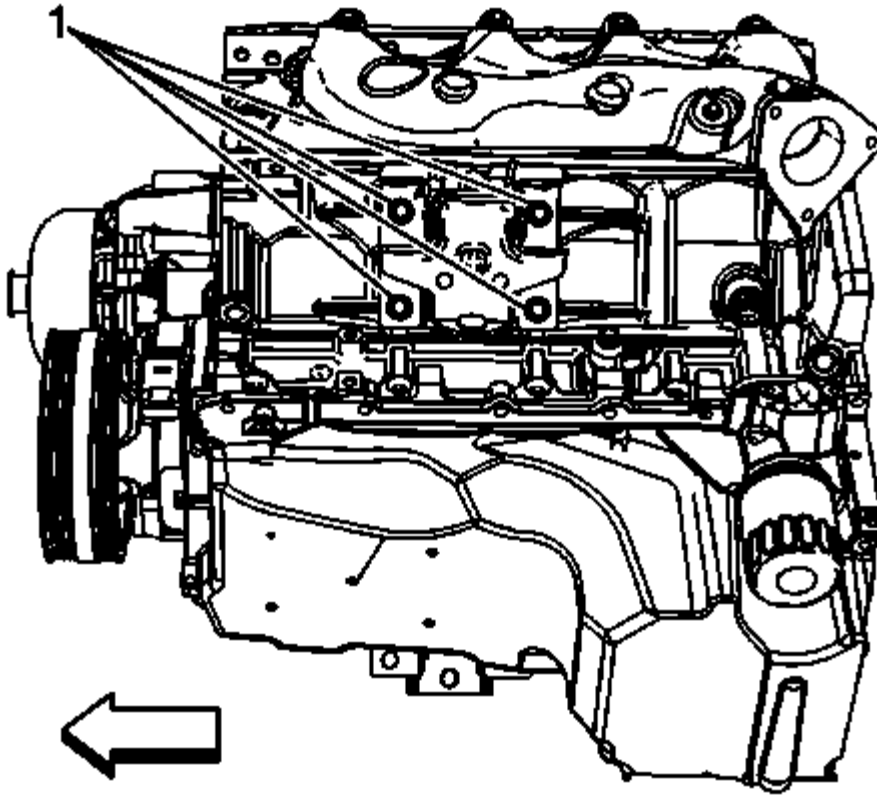


Fig. 17: View Of Engine Mount To Engine Bolts
Courtesy of GENERAL MOTORS COMPANY

CAUTION: Refer to Fastener Caution .

2. Working through the wheelhouse opening, install the engine mount to engine block bolts (1) and tighten to 50 N.m (37 lb ft).
3. Install the engine mount bracket. Refer to Engine Mount Bracket Replacement - Left Side (L96).

ENGINE MOUNT REPLACEMENT - LEFT SIDE (EXCEPT L96)

Removal Procedure

CAUTION: When raising or supporting the engine for any reason, do not use a jack under any sheet metal, or the crankshaft pulley, or damage may occur.

1. Disconnect the negative battery cable. Refer to Battery Negative Cable Disconnection and Connection .

2. Remove the upper intake manifold sight shield. Refer to **Upper Intake Manifold Sight Shield Replacement**.
3. Raise and support the vehicle. Refer to **Lifting and Jacking the Vehicle**.
4. Remove the left wheelhouse liner. Refer to **Front Wheelhouse Liner Replacement - Left Side**.

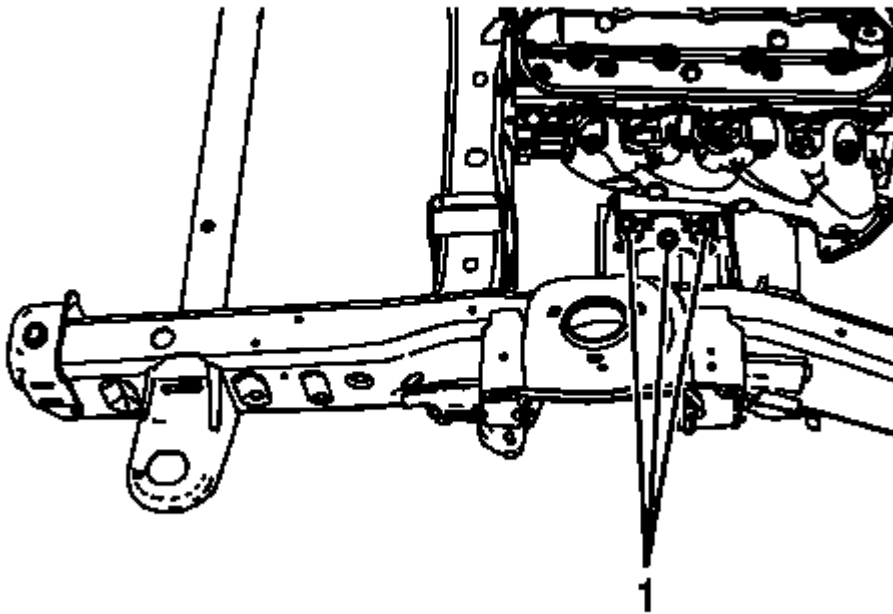


Fig. 18: View Of Engine Mount To Frame Bolts
Courtesy of GENERAL MOTORS COMPANY

5. Remove the engine mount to frame bolts (1).
6. Remove exhaust manifold heat shield. Refer to **Exhaust Manifold Heat Shield Replacement - Left Side**.
7. Remove the upper (long) and lower (double joint) I-shaft. Refer to **Upper Intermediate Steering Shaft Replacement**.
8. Position an adjustable jack and a block of wood under the engine oil pan and raise the engine slightly.

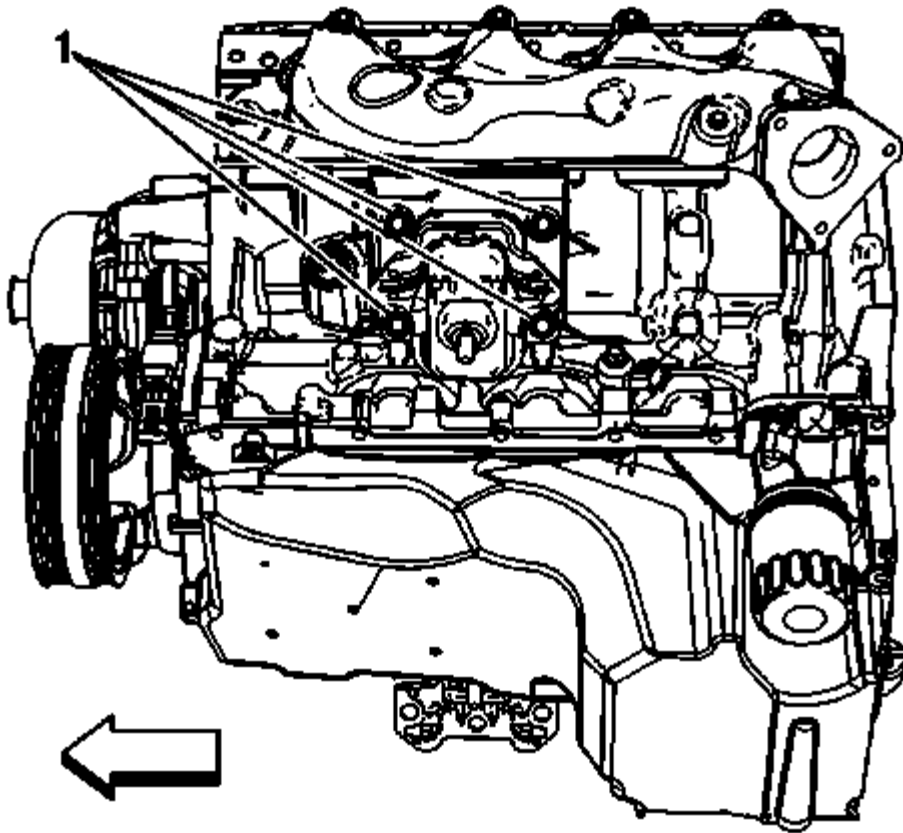


Fig. 19: View Of Engine Mount To Engine Bolts
Courtesy of GENERAL MOTORS COMPANY

9. If equipped, remove the electronic suspension front position sensor attachment bolt and reposition. Refer to **Electronic Suspension Front Position Sensor Replacement**.
10. Working through the wheelhouse opening, remove the engine mount to engine block bolts (1).