



Illustration 4

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4. Use Tooling (B) in order to install bearings (23) .
5. Position housing (20) onto body (24) .
6. Install bolts (21) and washers (22) onto housing (20). Tighten bolts (21) to a torque of 140 N·m (103 lb ft).
7. Use Tooling (A) in order to install retaining ring (25) .