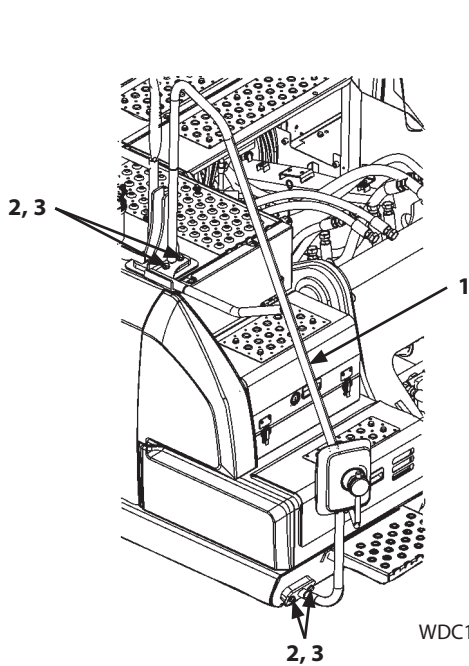
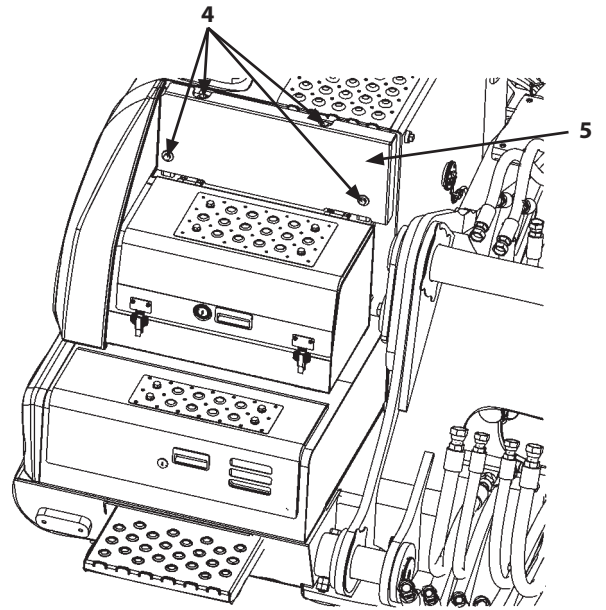


SECTION 5 FRONT ATTACHMENT

Group 1 Front Attachment




WDC150-03-15-001




WDC150-03-15-002

6. Remove bolts (2) (4 used) and washers (3) (4 used). Remove the handrail (1) assembly.

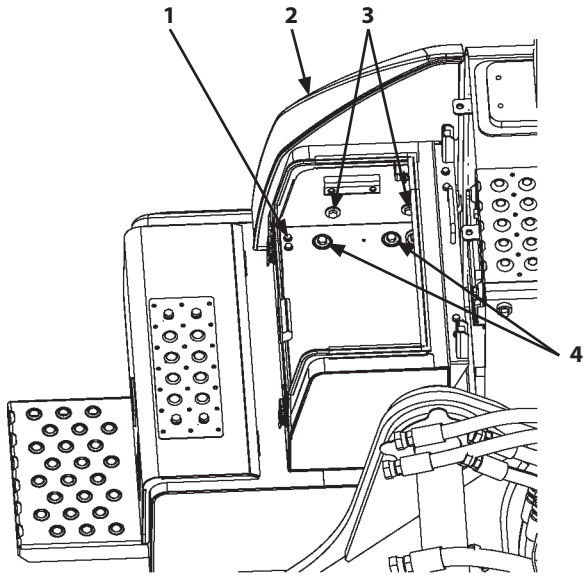
 : 19 mm

7. Remove bolts, washers (4) (4 used). Remove cover (5).

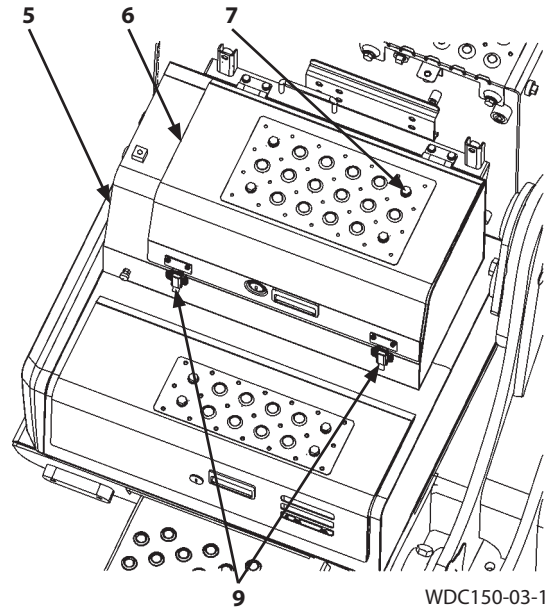
 : 17 mm

SECTION 5 FRONT ATTACHMENT

Group 1 Front Attachment




WDC150-03-15-003




WDC150-03-15-004


8. Open cover (6).
9. Remove bolts, washers (3) (4 used). Remove cover (2).

 : 17 mm

10. Remove bolts, washers (4) (4 used).


 : 17 mm

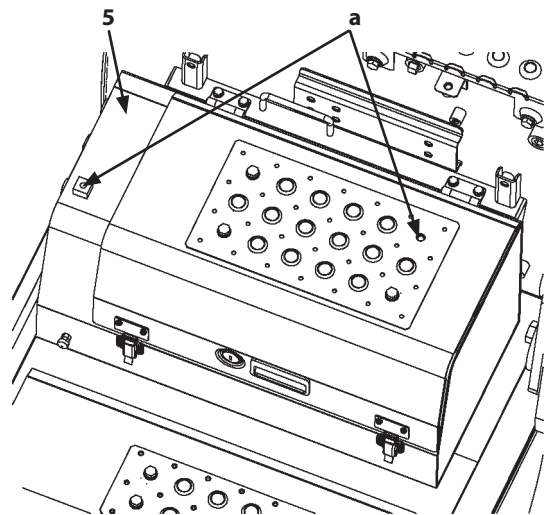
11. Remove bolts, washers (1) (4 used).

 : 13 mm

12. Close cover (6). Lock locks (9) (2 used) and the key.

13. Remove bolt, washer (7).

 : 17 mm



a- Eyebolt Mounting Holes

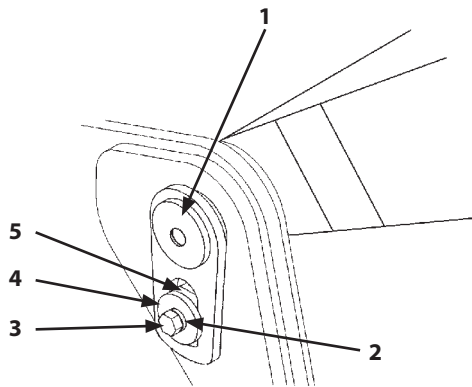
WDC150-03-15-005

CAUTION: Tool box (5) weight: 29 kg

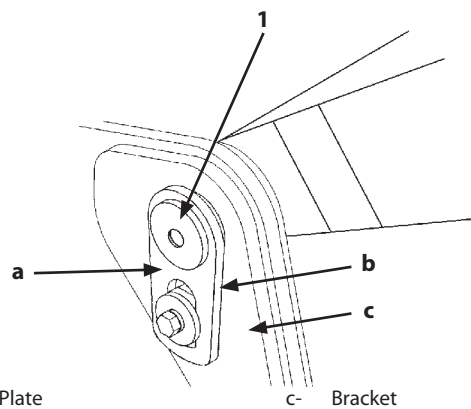
14. Install eyebolts (M10, Pitch 1.5 mm) (2 used) to eyebolt mounting holes (a) (2 places). Attach nylon slings onto the eyebolts. Hoist and remove tool box (5).

SECTION 5 FRONT ATTACHMENT

Group 1 Front Attachment



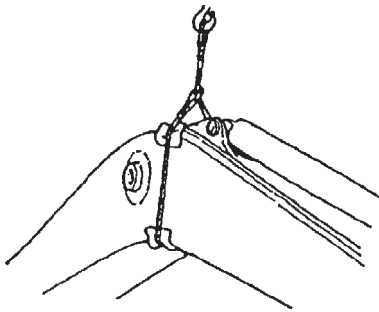
W178-02-11-280



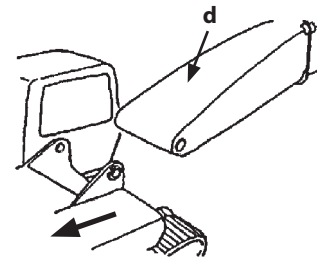
a- Plate
b- Insert a pry bar.

c- Bracket

W178-02-11-280




W178-02-11-281



d- Front Attachment Assembly

W178-02-11-282

15. Remove bolt (3), washer (2), plate (4), and block (5).

 : 32 mm

CAUTION: Front attachment assembly (d)
weight: 5520 kg

16. Attach wire ropes onto the boom. Reduce slack of the wire ropes.

17. Insert a pry bar between plate (a) of boom foot pin (1) and bracket (c). Slightly pull out plate (a).

CAUTION: Boom foot pin (1) weight: 62 kg

18. Turn plate (a) upward. Turn it right and left and pull out boom foot pin (1). (Adjust the position by using the lifting ropes for the front attachment.)
19. Hoist front attachment assembly (d) and move the machine backward.
20. Place wooden blocks. Place front attachment assembly (d) onto the wooden blocks.