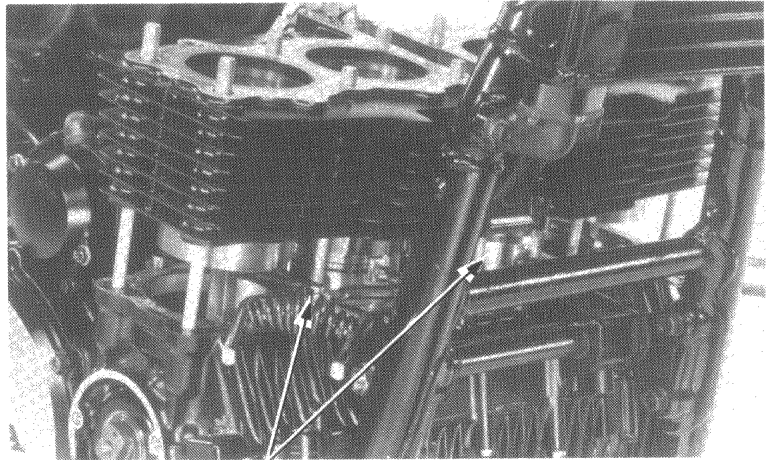


CYLINDER/PISTON

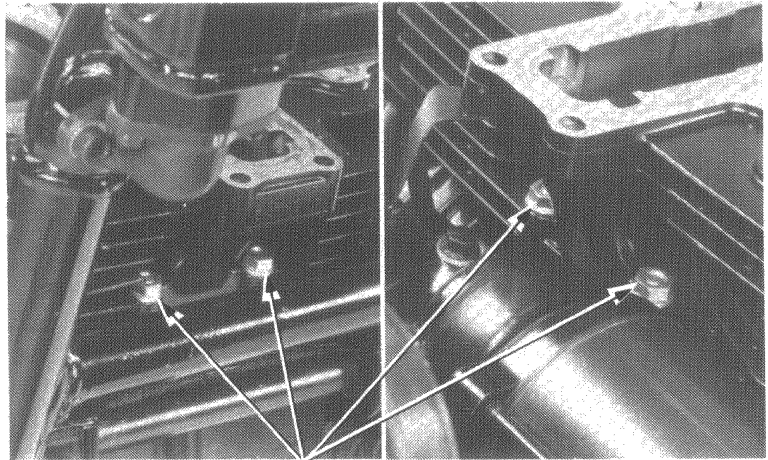
Attach the piston ring compressors to the No. 2 and No. 3 pistons and slide the cylinder over the pistons.



PISTON RING COMPRESSOR
07954-2830000

Install the cylinder holding nuts securely.

Install the cylinder head (Section 6).



NUTS

CLUTCH

