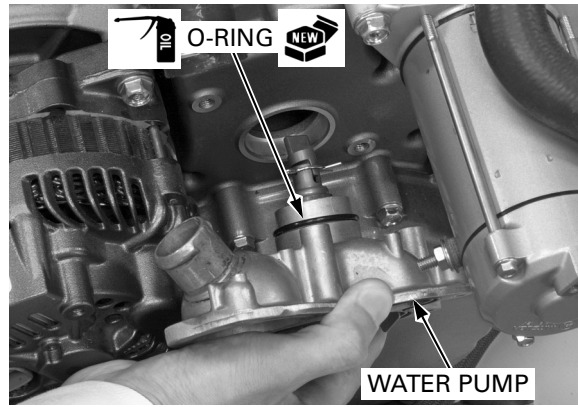


COOLING SYSTEM

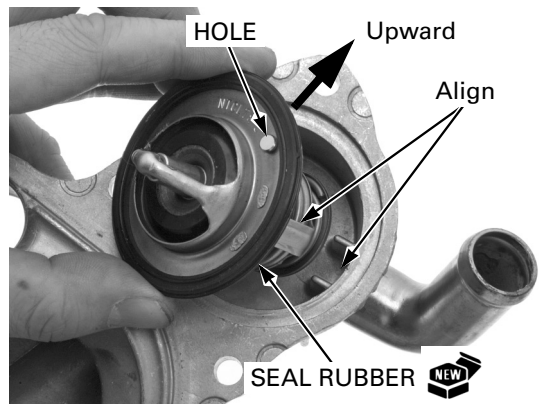
Coat a new O-ring with engine oil and install it into the groove in the water pump.
Install the water pump into the rear crankcase cover while aligning the flat end of the pump shaft joint with the slot in the starter clutch bolt.



Install a new O-ring onto the water pump groove.

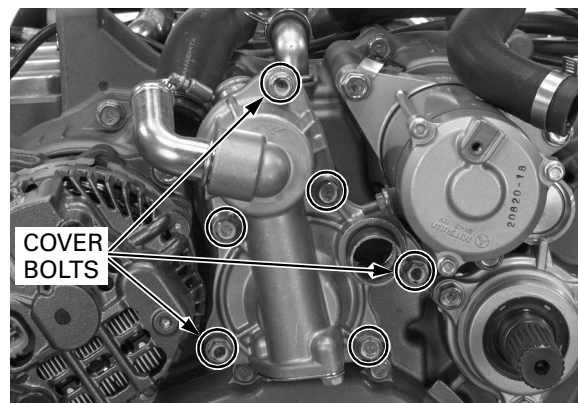


Install a new rubber seal onto the thermostat flange.
Install the thermostat into the water pump cover with the hole facing upward while aligning the lug with the cover groove as shown.



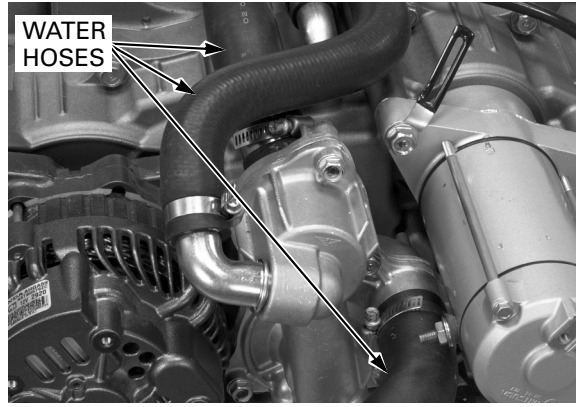
Install the water pump cover onto the pump.
Install the three cover bolts and three mounting bolts, and tighten them.

TORQUE: Cover bolt: 13 N·m (1.3 kgf·m, 9 lbf·ft)



Connect the water hoses to the water pump and tighten the hose band screws securely.

Fill and bleed the cooling system (page 7-7).



MEMO

8. ENGINE REMOVAL/INSTALLATION

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ENGINE REMOVAL/INSTALLATION

SYSTEM COMPONENTS

