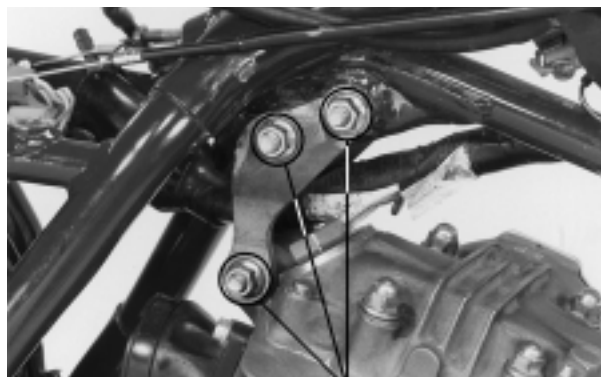


Install the top engine hanger plates, bolts and nuts.



NUT/BOLT

REAR AND TOP

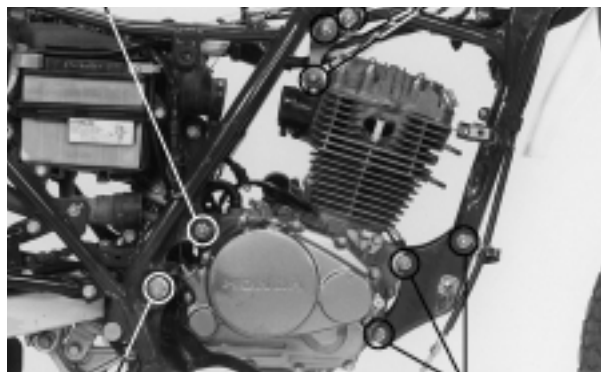
FRONT AND TOP

Install the skid plate.  
Tighten the engine hanger nut to the specified torque.

**TORQUE:**

**10 mm nut: 61 N.m (6.1 kg.m, 44 ft-lb)**

**8 mm nut: 28 N.m (2.8 kg.m, 20 ft-lb)**



REAR AND UNDER

FRONT AND TOP

FIXING PLATE

DRIVE SPROCKET

Install the drive sprocket and fixing plate onto the countershaft and tighten the bolts.



DRIVE CHAIN

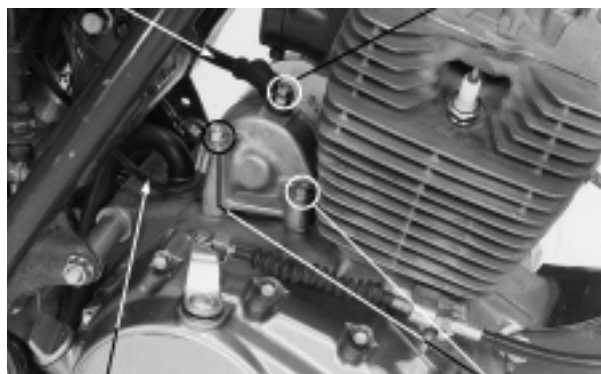
BOLTS

STARTER MOTOR CABLE

NUT

Install the starter motor terminal cable and tighten the terminal nut securely.

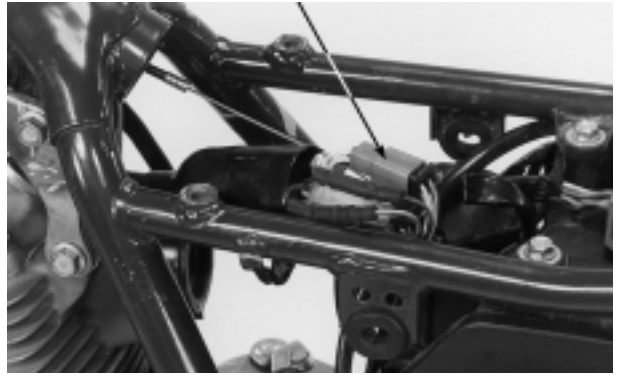
Install the ground cable and tighten the bolt.



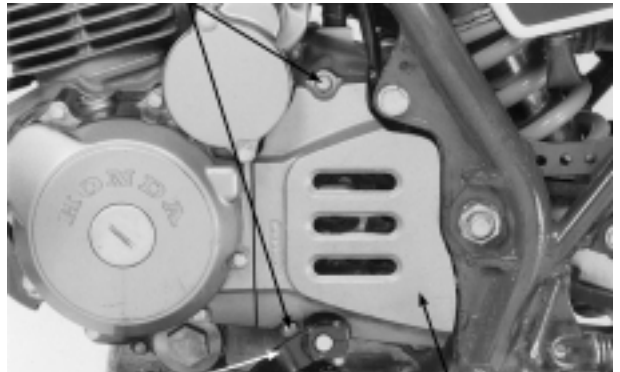
GROUND CABLE

BOLTS

Connect the alternator/pulse generator connectors and neutral switch connector.

**CONNECTOR**

Install the drive sprocket cover and tighten the bolts.  
Install the gearshift pedal and tighten the bolt.

**BOLTS****GEARSHIFT PEDAL****DRIVE SPROCKET COVER****CARBURETOR****SPARK PLUG CAP**

Install the following:

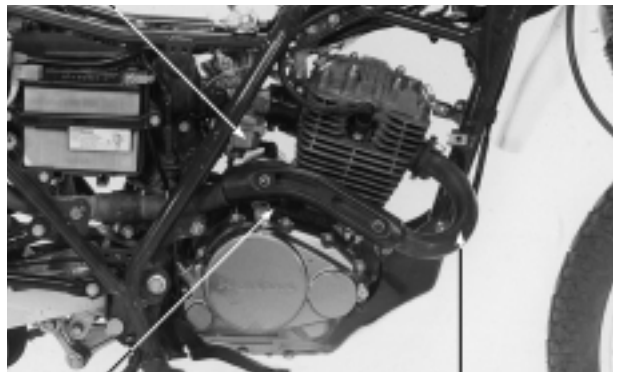
- Exhaust pipe
- Carburetor
- Spark plug cap
- Clutch cable

Route the wire harness and cables properly.

After installation, perform the following adjustment:

- Clutch cable adjustment
- Drive chain slack adjustment
- Throttle grip free play
- Rear brake free play

Fill the crankcase with recommended engine oil to the proper level.

**CLUTCH CABLE****EXHAUST PIPE**

## HOW TO USE THIS MANUAL

This service manual describes the service procedure for the **XL200**.

- Throughout the manual, the following abbreviations are used to identify individual models.

| Code | Area (type)   |
|------|---------------|
| DK   | General Type  |
| 2LA  | Latin America |

Follow the Maintenance Schedule (Section 3) recommendations to ensure that the vehicle is in peak operation condition.

Performing the first scheduled maintenance is very important. It compensates for the initial wear that occurs during the break-in period.

Section 1 through 3 apply to the whole motorcycle, while section 4 through 18 describe parts of the motorcycle, grouped according to location.

Find the section you want on this page, then turn to the table of contents on page 1 of that section.

Most sections start with an assembly or system illustration, service information and troubleshooting for the section, the subsequent pages give detailed procedures.

If you don't know the source of the trouble, go to section 20 TROUBLESHOOTING.

All information, illustrations, directions and specifications included in this publication are based on the latest product information available at the time of approval for printing. MOTO HONDA DA AMAZÔNIA LTDA. Reserves the right to make changes at any time without notice and without incurring any obligation whatever. Not part of this publication may be reproduced without written permission.

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