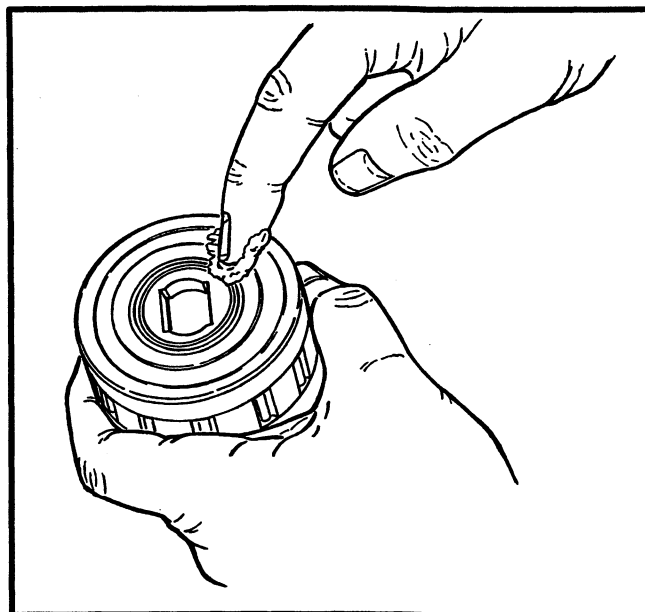
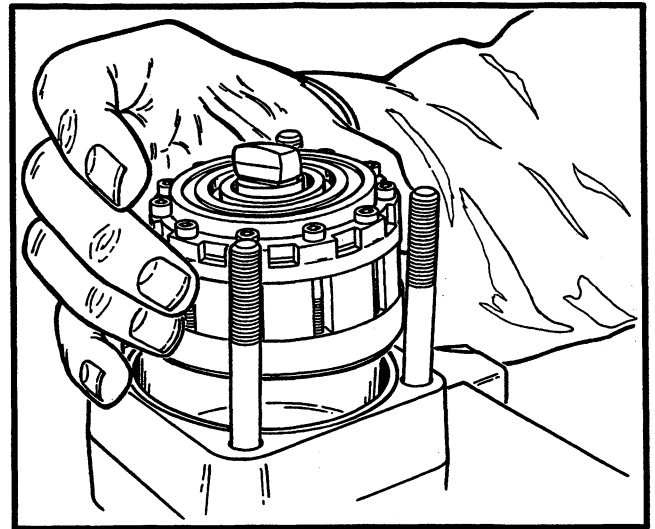


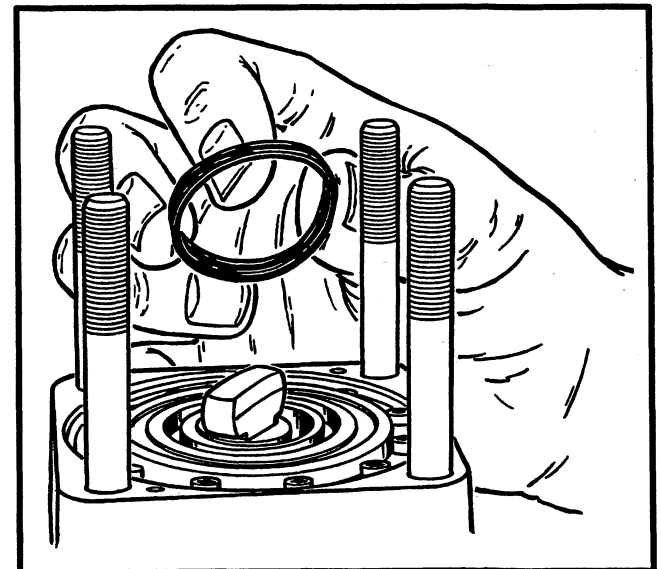
29. Apply grease to the roller thrust bearing and install it inside the bearing spacer.



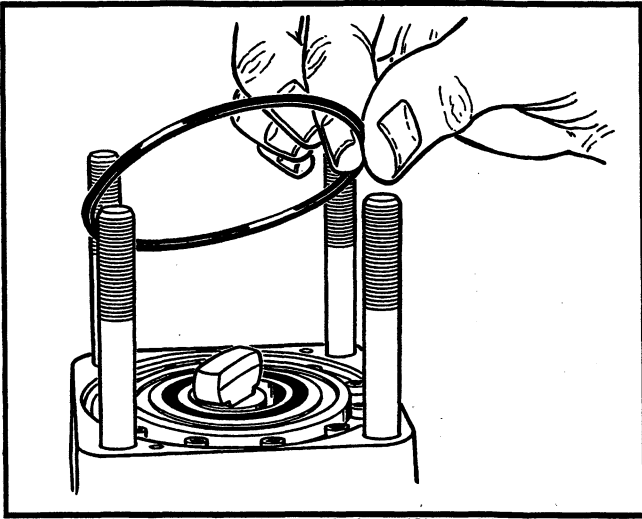
30. Make sure the face of the drive plate is clean. Apply a thin layer of grease to the surface of the drive plate on the metering assembly.



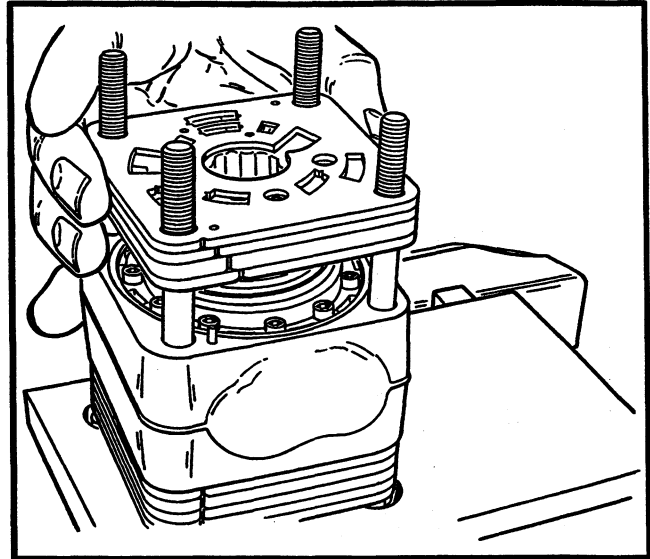
31. Install the metering assembly into the metering ring. Make sure that the drive plate correctly engages the end of the input shaft. The drive plate will ride on the thrust roller bearing.



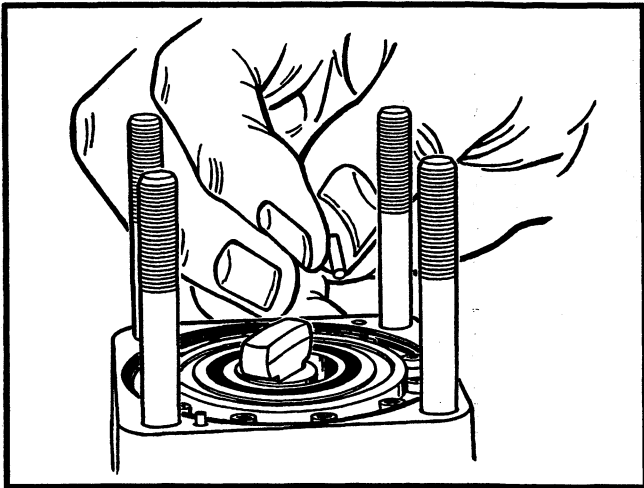
32. Apply grease to a new commutator seal (19) and install it into the seal groove in the commutator cover. The side of the seal with the yellow mark (softer rubber) must be put into the seal groove.



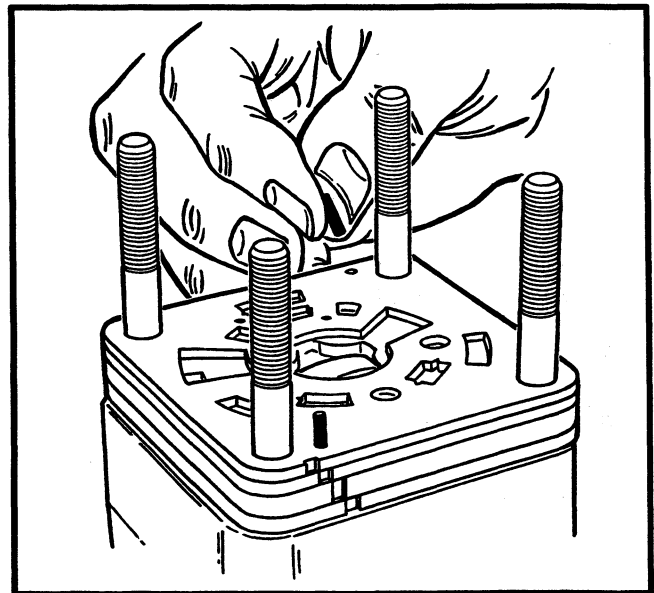
33. Apply grease to the seal ring (3) and install it into the groove of the metering ring.



35. Install the isolator manifold (15) on the metering ring. Make sure that the alignment grooves on the side of the isolator manifold are in the correct position.



34. Install two alignment pins into the metering ring.



36. Install two alignment pins into the holes in the isolator manifold.