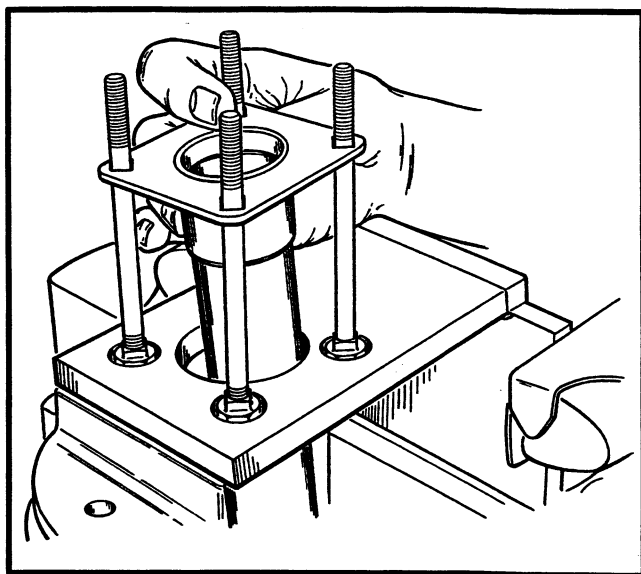
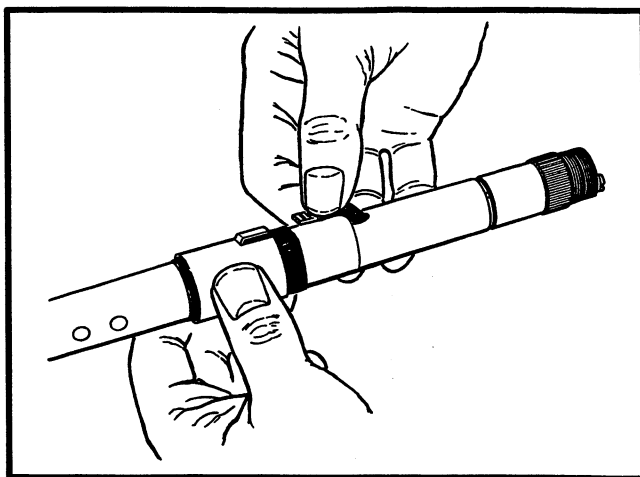


2. Use pliers or a punch to bend two small areas of the tube to lock the bushing in position. Do not use the original areas that were used as the locks.



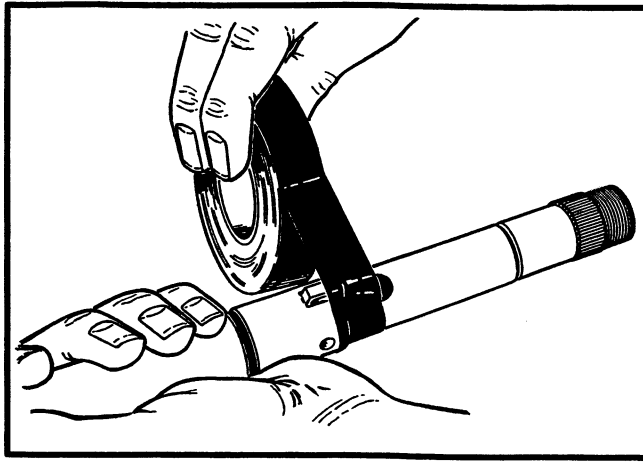
3. Apply clean grease to the bushing (38) and install the jacket tube assembly (37) on the service assembly fixture. Make sure that the square shoulder of the bolts engage the square holes in the upper cover.



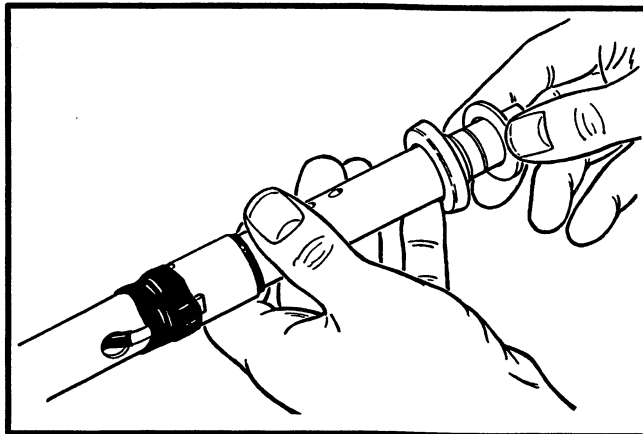
4. If the horn contact assembly was removed for repairs, install the horn contact assembly (43) on the input shaft. Make sure the position is like unit before it was disassembled.

### **⚠ CAUTION**

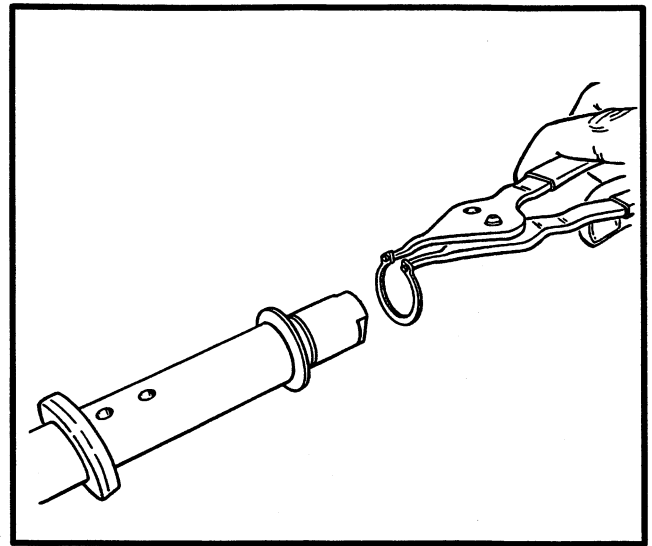
Make electrical checks with an ohmmeter. Make sure there is an electric connection between the upper terminal of the horn wire and the contact ring on the contact ring assembly. There must not be an electric connection to any other part. The repair of the horn wire and connections requires the complete disassembly of the steering control unit.



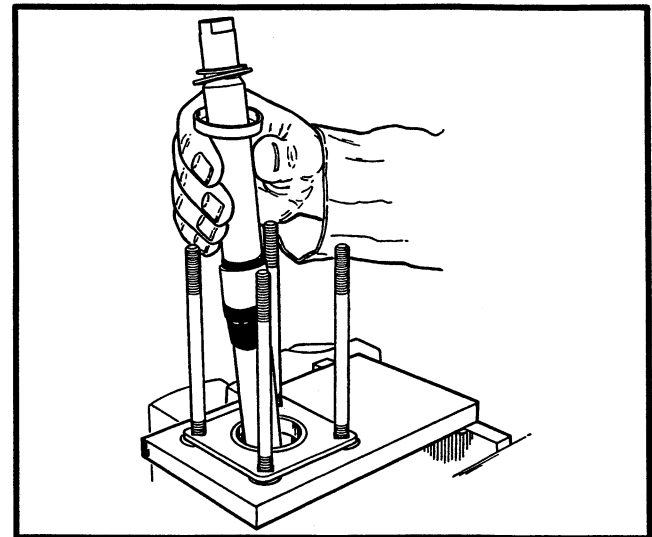
5. Install the horn cable assembly (47) in the input shaft. The spade connector must come through the outlet hole in the input shaft. Connect the spade connector to the horn contact assembly (43). Put the protective sleeve on the wire in position so that it protects the wire from sharp corners in the outlet hole. Fasten the horn contact assembly in position with the setscrew. Put approximately  $1\frac{1}{2}$  rotations of electrical insulation tape around the contact ring to hold the horn wire in position.



6. Apply a small amount of grease to the face of the retainer plate (36) and washer (35). Install the retainer plate and then the washer. The flange of the retainer plate must be towards the washer.



7. Install the snap ring.



8. Slide the input shaft assembly into the upper cover and tube assembly.