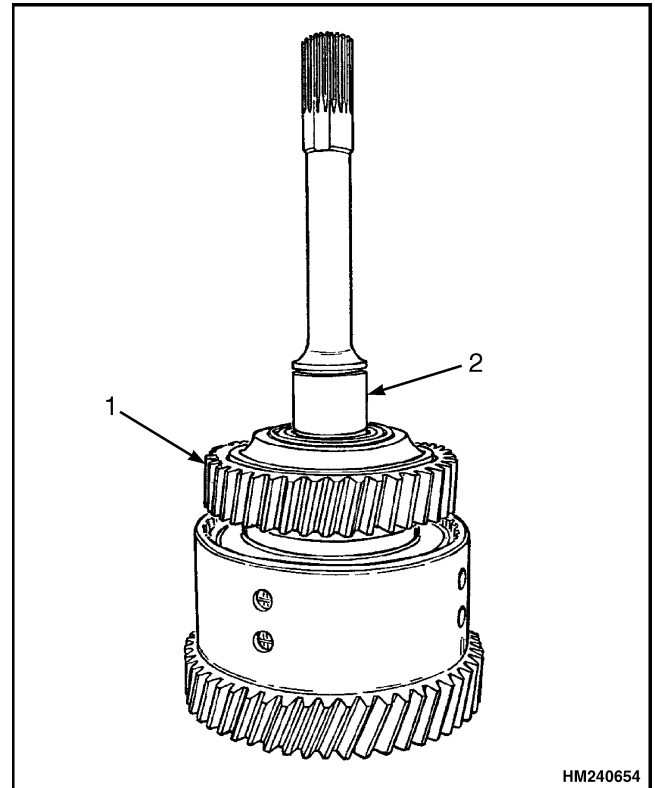


STEP 6.

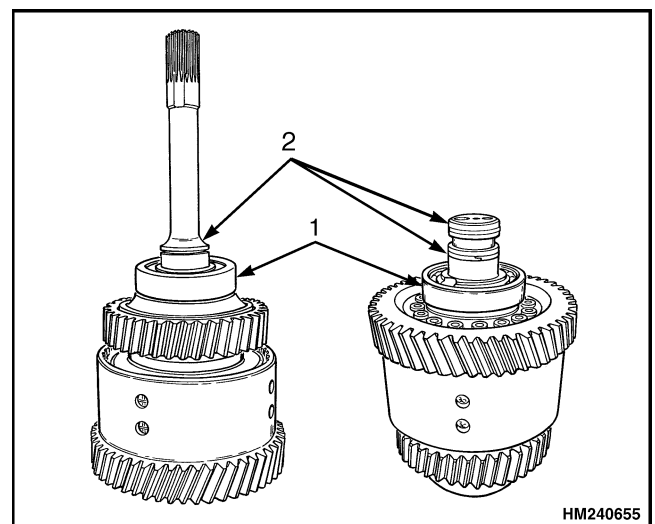
Install hub on shaft. Make sure teeth on hub align with all friction discs. Install snap ring on shaft.



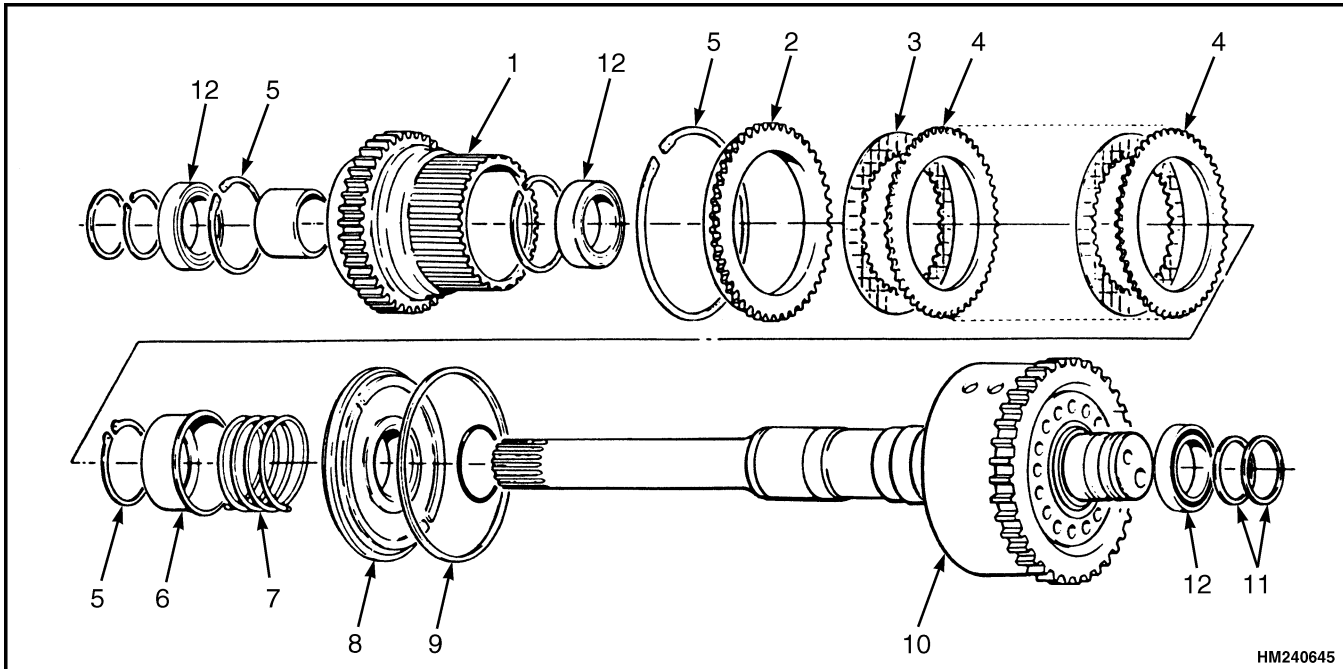
1. HUB
2. SNAP RING

STEP 7.

Install bearings on both ends of shaft. Install seal rings on shaft. Make sure ends of seal rings are connected together.



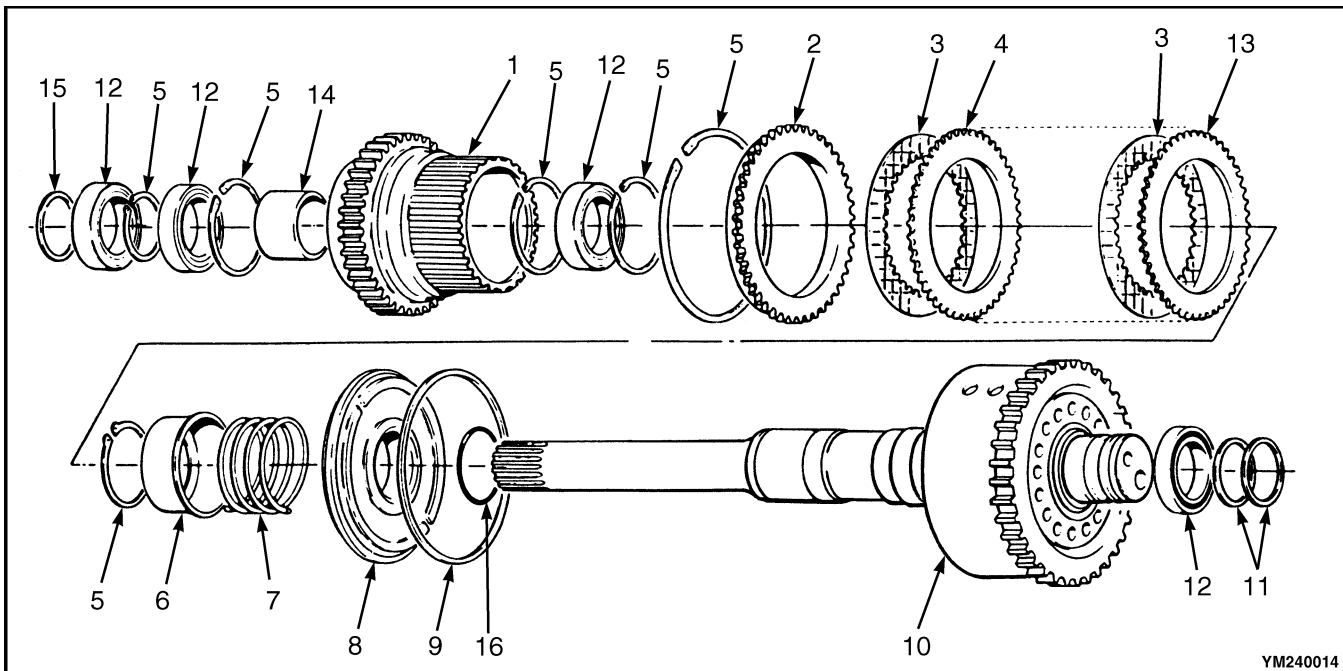
1. BEARINGS
2. SEAL RINGS



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- | | |
|--------------------|--------------------|
| 1. HUB | 7. SPRING |
| 2. PRESSURE PLATE | 8. PISTON |
| 3. FRICTION DISC | 9. PISTON SEAL |
| 4. SEPARATOR PLATE | 10. CLUTCH HOUSING |
| 5. SNAP RING | 11. SEAL RING |
| 6. SPRING RETAINER | 12. BEARING |

Figure 1. Input (Forward) Clutch Assembly, Lift Trucks Without Exedy Clutch Assemblies



YM240014

Figure 2. Input (Forward) Clutch Assembly, Lift Trucks With Exedy Clutch Assemblies