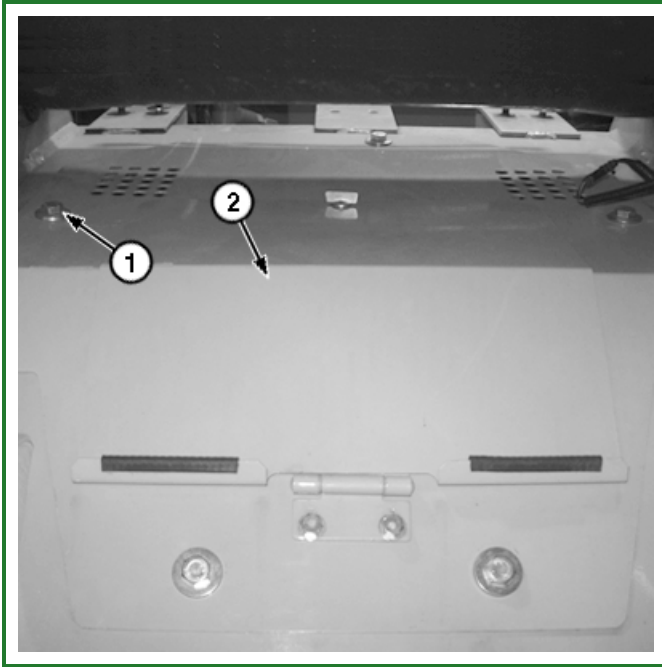


Item	Measurement	Specification
Swing Gear Case Oil	Capacity (approximate)	6.2 L 1.6 gal.

6.



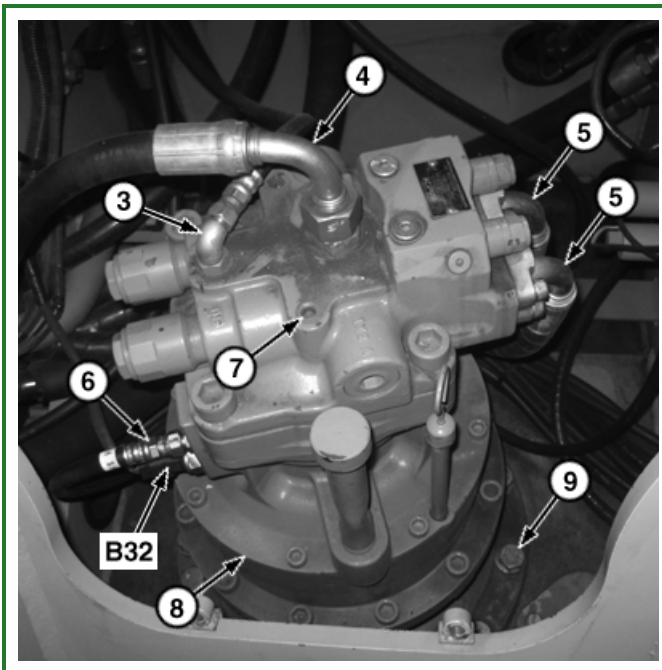
TX1123832A-UN: Swing Motor Cover

LEGEND:

- 1 - Cap Screw (5 used)
- 2 - Swing Motor Cover

Remove cap screws (1) and swing motor cover (2).

7.



TX1124005A-UN: Swing Gear Case Assembly

LEGEND:

- 3 - Hydraulic Line (pilot line)
- 4 - Case Drain Line
- 5 - Supply Line (2 used)
- 6 - Hydraulic Line (to front attachment)
- 7 - Lifting Bracket Attachment Point
- 8 - Swing Gear Case Assembly
- 9 - Cap Screw (14 used)
- B32 - Front Attachment Pressure Sensor

Install identification tags and disconnect hydraulic lines (3—6). Close all openings using caps and plugs. See [Swing Motor Line Identification](#) . (Group 9025-15.)

8. Install identification tags and disconnect front attachment pressure sensor (B32). See [Machine Harness \(W2\) Component Location](#) . (Group 9015-10.)
9. Apply alignment marks on swing gear case housing and upperstructure to aid in installation.

10.

CAUTION:

Prevent possible crushing injury from heavy components. Use appropriate lifting device.

Attach appropriate lifting device. Remove cap screws (9) and swing gear case assembly (8).

Item	Measurement	Specification
Swing Gear Case Assembly	Weight (approximate)	218 kg 480 lb.

11. Repair or replace parts as necessary. See [Swing Gear Case Disassemble and Assemble](#) . (Group 4350.)
12. Apply PM38656 Ridged Form-In-Place Gasket to mating surfaces of swing gear case and upperstructure.

13.

CAUTION:

Prevent possible crushing injury from heavy components. Use appropriate lifting device.

Attach appropriate lifting device to swing gear case assembly.

Item	Measurement	Specification
Swing Gear Case Assembly	Weight (approximate)	218 kg 480 lb.

14. Install swing gear case assembly and align with mark on upperstructure.
15. Install cap screws and tighten to specification.