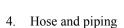
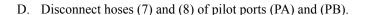
HOIST VALVE UNIT

REMOVAL

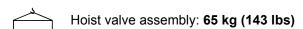
- 1. Drain the hydraulic oil.
- Left fender
 Lift off left fender (1).
- Steering valve
 Remove the steering valve assembly. For details, see Removal of
 steering valve assembly.



- A. Remove the tube of port P of the loosened hoist valve and disconnect tank circuit hoses (2), (3), (4).
- B. Remove bracket (5) and tank circuit tube (6).
- C. Remove the throttle between tube (6) and hoist valve, too.



- E. Remove check valve (9). 1
- F. Disconnect tube (10) and (11) of hoist cylinder ports (A) and (B)
 - ★ Loosen the rear tube clamp and move the tubes toward the hydraulic tank.
- 5. Hoist valve Remove hoist valve assembly (12).



INSTALLATION

• Carry out installation in the reverse order of removal.

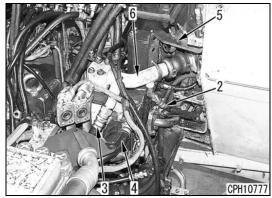


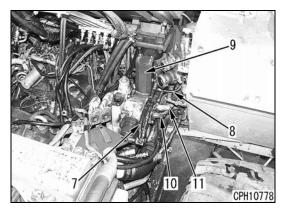
Front wheel mounting bolt: 14.7 - 34.3 Nm (11 - 25 ft/lbs)

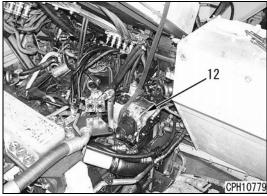
Refilling with oil

Add specified oil to the specified level.





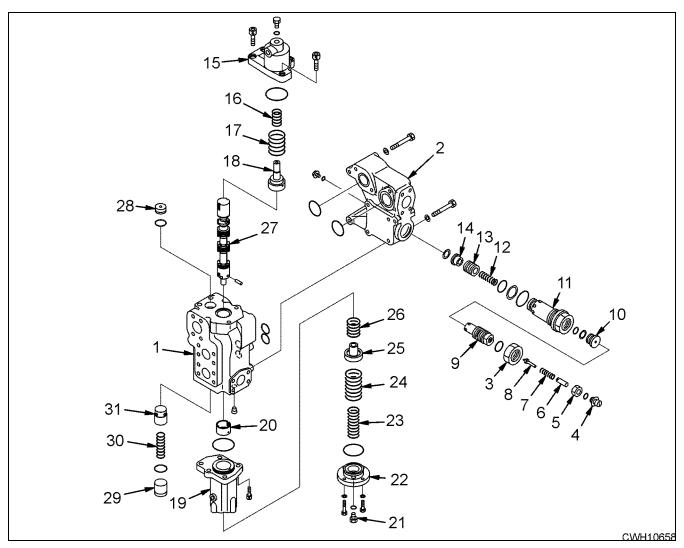




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OVERHAUL PROCEDURES

DISASSEMBLY



- 1. Housing assembly
 - A. Remove housing (2) from body (1).
 - B. Loosen nut (3).
 - C. Remove screw (4), nut (5), retainer (6), spring (7) and poppet (8).
 - D. Remove holder (9) and seat (10).
 - E. Loosen sleeve (11) and remove spring (12), valve (13), and retainer (14).
- 2. Spring carrier assembly
 - A. Remove spring carrier (15) from body (1), then remove springs (16) and (17) and retainer (18).
 - B. Remove spring carrier (19) from body (1), then remove retainer (20).
 - C. Remove plug (21).
 - D. Remove flange (22) from spring carrier (19), then remove springs (23) and (24), retainer (25), and spring (26).

- 3. Body assembly
 - A. Remove spool (27) and plug (28) from body (1).
 - B. Remove seat (29), spring (30), and valve (31) from body (1).

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