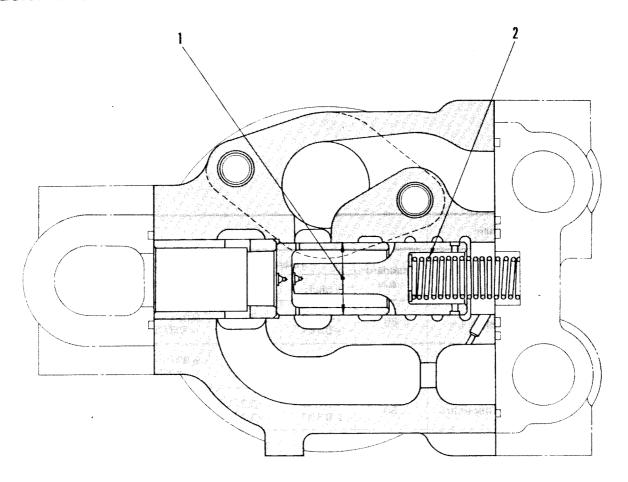
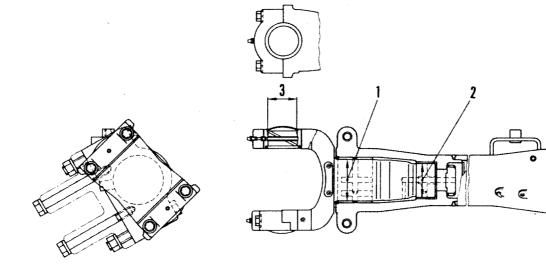
QUICK DROP VALVE



154F275

Unit: mm

No.	Check item	Criteria					Remedy
	Clearance between plunger and valve body	Standard size	Tolerance		Standard	Clearance	
1			Shaft	Hole	clearance	limit	
		38	-0.011 0.016	+0.010 0	0.011 — 0.026		
2	Valve spring	Standard size			Repair limit		Replace
		Free length	Installation length	Installation load	Free length	Installation load	
		75.2	55.9	13.9 kg	67.7	12.5 kg	



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11	nit:	mm

Νo.	Check item	Criteria					Remedy
1	Clearance between cylinder yoke and bushing	Standard size	Tolerance		Standard	Clearance	
			Shaft	Hole	clearance	limit	Replace
		125	-0.085 -0.148	+0.063 0	0.085 — 0.211	0.5	
2	Clearance between cylinder yoke and bushing	100	0.072 0.126	+0.054 0	0.072 - 0.180	0.5	
3	Clearance between lift cylinder tranion and bushing	85	-0.120 -0.207	+0.054 0	0.120 — 0.261	0.5	