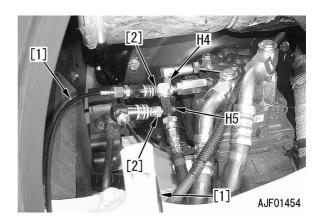
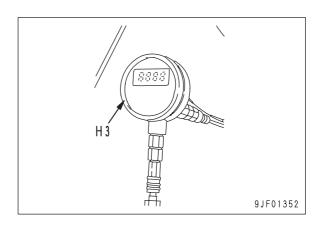
Applicable model: MX502

1. Disconnect hydraulic hoses (3) and (4).



- 2. Install adapters **H4** and **H5** to the discharge side of the pump and LS pressure side respectively.
- 3. Install nipples [2] of oil pressure gauge kit **H1** to **H4** and **H5** and connect differential pressure gauge **H3** by hoses [1].
 - ★ Connect the discharge side of the pump to the high-pressure side of the differential pressure gauge and connect the LS pressure side to the low-pressure side of the differential pressure gauge by hoses [1].
- 4. Push up the track shoe on either side with the work equipment.
- Run the engine at full throttle and measure the LS differential pressure under the following condition.
 - LS differential pressure when travel lever is in neutral: 4.41 ± 0.49 MPa {45 ± 5 kg/cm²}
 - ★ When the travel lever is in neutral, the LS differential pressure is the same as the unload pressure.
 - LS differential pressure when travel lever is operated halfway (when track shoe runs idle): 1.57 ± 0.1 MPa {16 ± 1 kg/cm²}





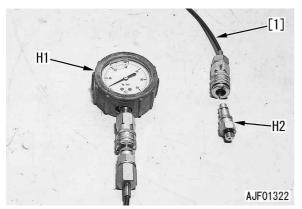
20-122 MX352, MX502

Measuring with oil pressure gauge

★ Since the differential pressure is 1.96 MPa {20 kg/cm²} at maximum, measure it with the same oil pressure gauges.

Applicable model: MX352

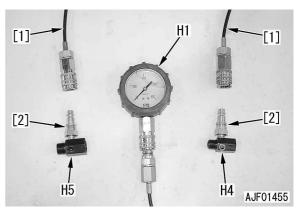
- 1. Remove oil pressure pickup plugs (1) and (2).
- 2. Install nipple **H2** and connect oil pressure gauge **H1** (39.2 MPa {400 kg/cm²}) by hose [1].
 - ★ Use oil pressure gauges having minimum divisions of 0.98 MPa {10 kg/cm²}.
- 3. Push up either side of the track shoe with the work equipment.
- 4. Run the engine at full throttle and measure the pump discharge pressure under the condition for measuring with the differential pressure gauge.
 - ★ Read the gauge pointer accurately from the just front side of the gauge.
- 5. Run the engine at full throttle and measure the LS pressure under the condition for measuring with the differential pressure gauge.
 - ★ Read the gauge pointer accurately from the just front side of the gauge.
- 6. Calculate the LS differential pressure from the pump discharge pressure and LS pressure.
 - ★ LS differential pressure = Pump discharge pressure LS pressure



Applicable model: MX502

- 1. Disconnect hydraulic hoses (3) and (4).
- 2. Install adapters **H4** and **H5** to the discharge side of the pump and LS pressure side respectively.
- 3. Install nipples [2] of oil pressure gauge kit **H1** to **H4** and **H5** and connect pressure gauge **H1** (39.2 MPa {400 kg/cm²}) by hoses [1].
 - ★ Use a pressure gauge having divisions of 0.98 MPa {10 kg/cm²}.

- 4. Push up the track shoe on either side with the work equipment.
- 5. Run the engine at full throttle and measure the pump discharge pressure under the condition for measurement with the differential pressure gauge.
 - ★ Read the pointer accurately from its front side.
- 6. Run the engine at full throttle and measure the LS pressure under the condition for measurement with the differential pressure gauge.
 - ★ Read the pointer accurately from its front side.
- 7. Calculate the LS differential pressure from the pump discharge pressure and LS pressure.
 - ★ LS differential pressure = Pump discharge pressure LS pressure



MX352, MX502 20-123