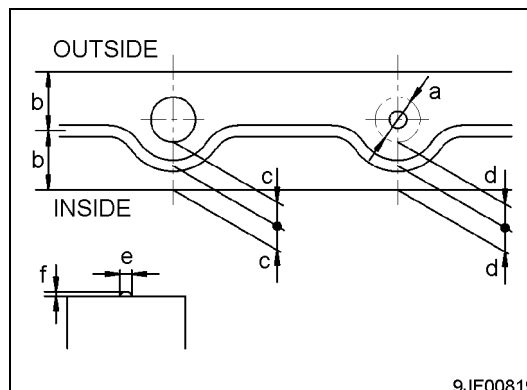


14. Front case

- Use the front case and rear case as an assembly.
 - When installing the cases, match the match marks on their tops to each other.
- A. Apply gasket sealant to the rear case according to the following procedure.
- Apply the gasket sealant to forcing screw contact part (a), similarly to the dimensions for each bolt hole.
 - Apply the gasket sealant so that dimensions (b) and (c) will be the same respectively.
 - Apply the gasket sealant so that dimension (e) x dimension (f) will be 2 - 5 mm (0.079 - 0.197 in).



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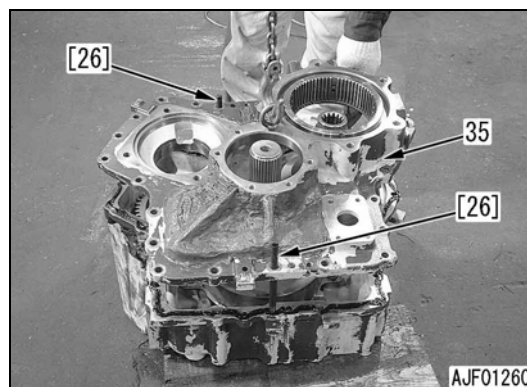


Gasket sealant: Three Bond 1207B or equivalent

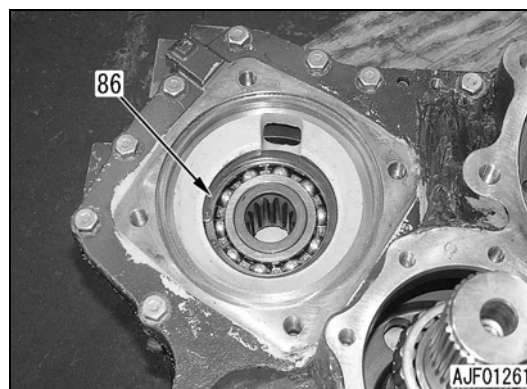
- B. Install guide pin [26] and install front case (35).



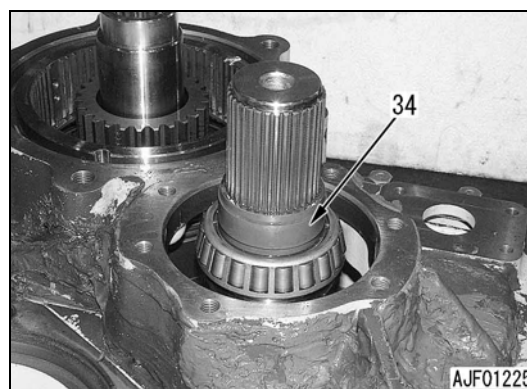
Mounting bolt: 98 - 123 N·m (72 - 91 lbf·ft)



- C. Install snap ring (86) on the HST motor 2 side.

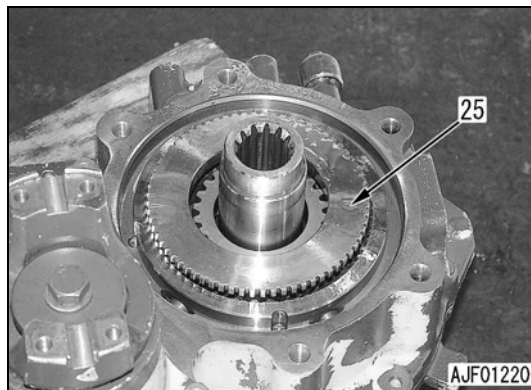


- D. Install spacer (34) of the output shaft.

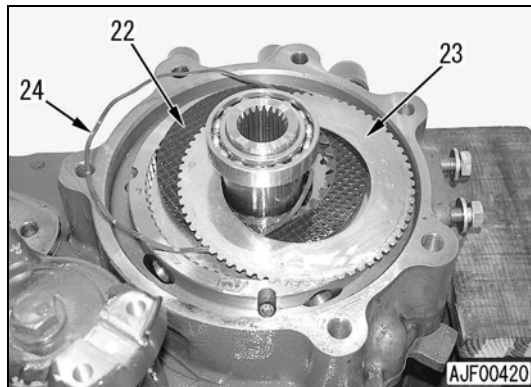


15. Clutch discs, plates, and springs.

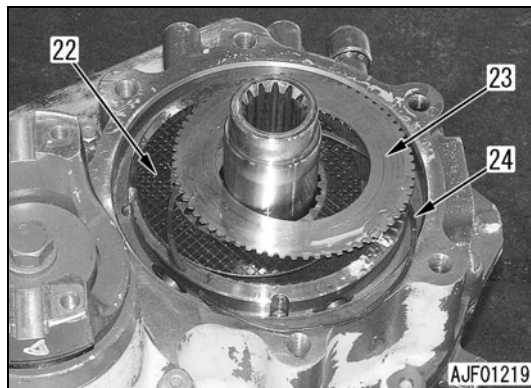
A. Install end plate (25).



B. Install seven discs (22), seven wave springs (24), and eight plates (23).



★ Soak the discs in clean transfer oil for at least two minutes before installing them.



16. Spacer and piston.

A. Install the O-ring and spacer (21).



O-ring: Grease (G2-LI)

