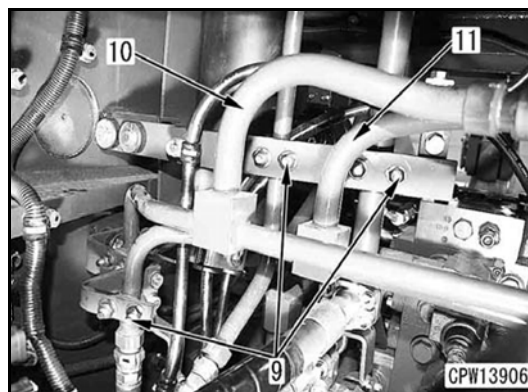


10. Remove three clamps (9). [*2]

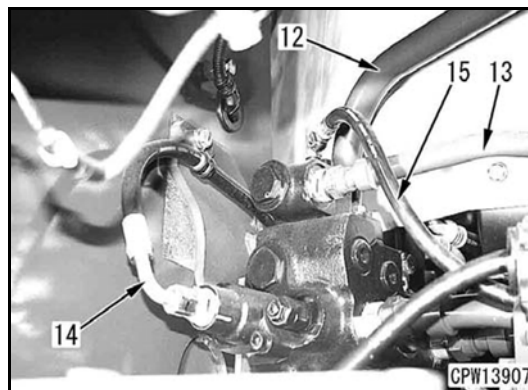
11. Disconnect tubes (10) and (11).



12. Disconnect tubes (12) and (13).

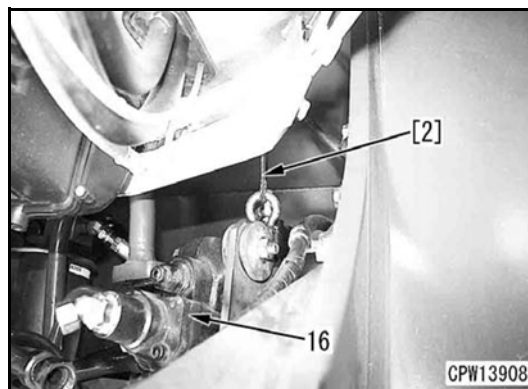
13. Disconnect pilot hose (14).

14. Disconnect drain hose (15).

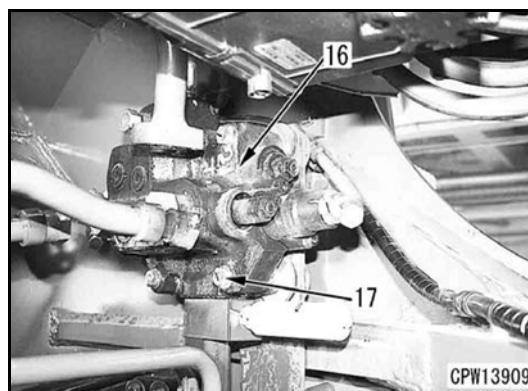


15. Temporarily lift steering demand valve assembly (16).

- ★ Lead lifting wire [2] through the space between the front frame and cab.

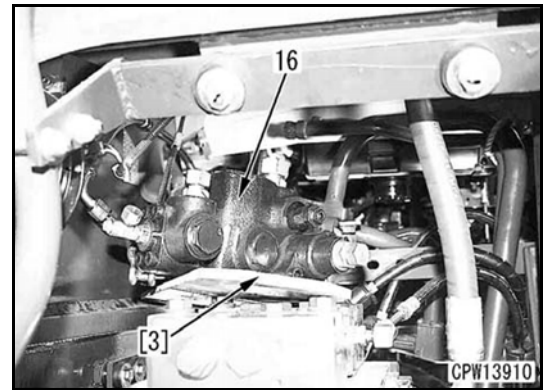


16. Remove mounting bolt (17) for steering demand valve assembly (16).



17. Pull out steering demand valve assembly (16) in the front side, and then remove the lifting wire.

- ★ When pulling out the assembly, set wood material [3] on the work equipment valve to protect it from getting damaged.



18. Lift steering demand valve assembly (21) again and remove it.

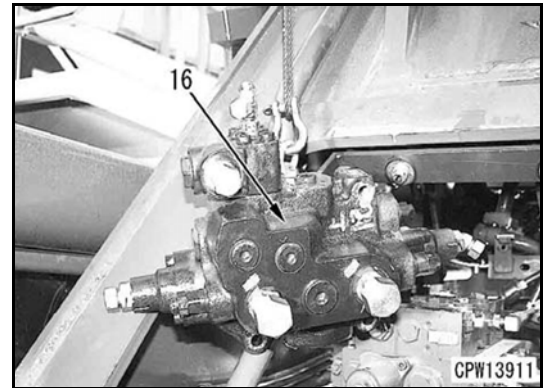


Steering demand valve assembly: 31 kg (68 lb)

Installation

- Carry out installation in reverse order of removal.

[*1] [*2]



Mounting clamp: 10.8 - 26.5 N·m (8 - 19 lbf ft)

- **Refilling with oil (Hydraulic tank)**

- ★ Add hydraulic oil up to the specified level.
- ★ Run the engine to circulate the oil through the system. Then, check the oil level again.