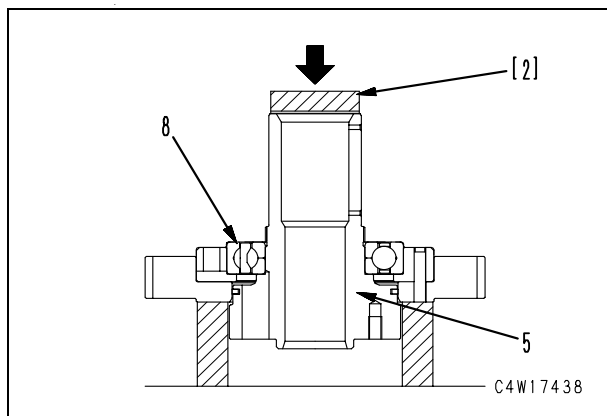
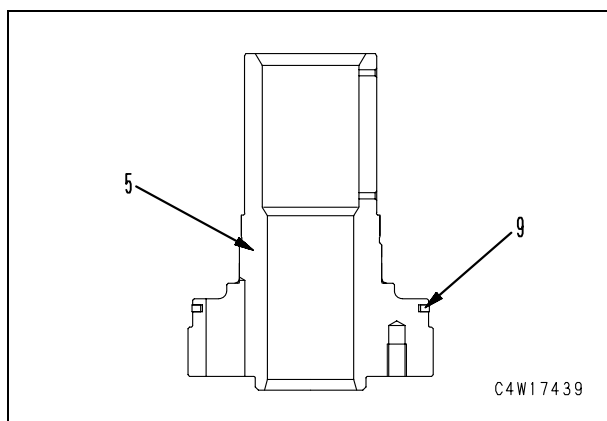


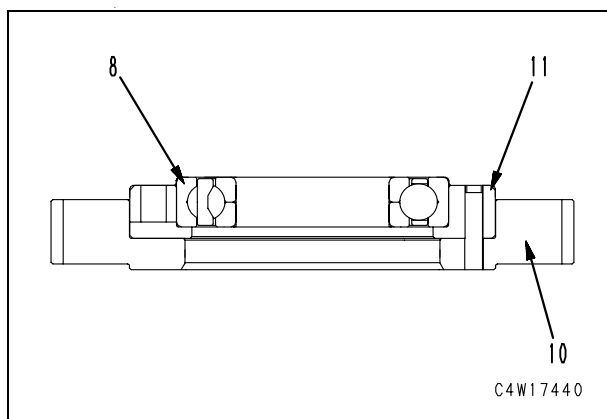
- 4) Using push tool [2], separate stator shaft (5) and bearing (8).



- 5) Remove seal ring (9) from stator shaft (5).

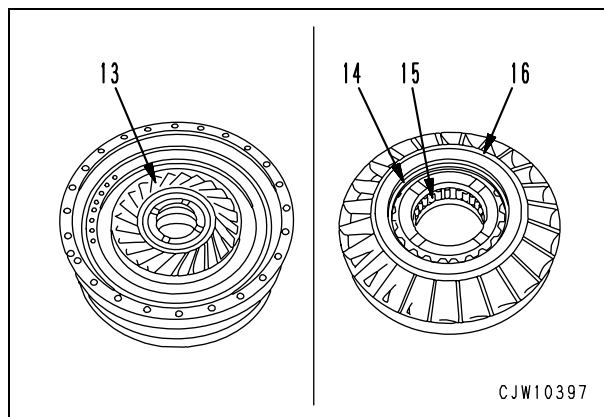


- 6) Separate gear (10) and guide (11).
7) Remove bearing (8) from guide (11).

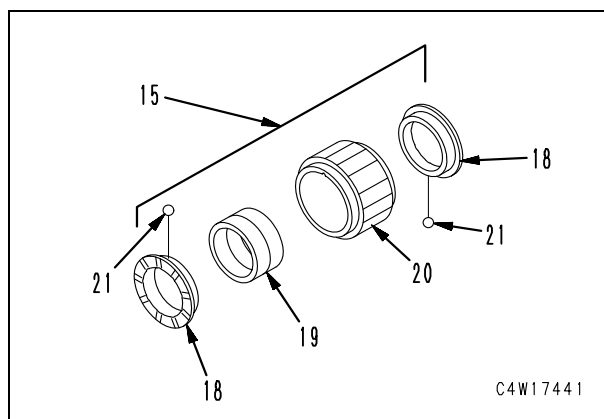


3. Stator assembly

- 1) Remove stator assembly (13).
2) Remove snap rings (14) from the top and bottom of the assembly to remove race and free wheel assembly (15) from stator (16).

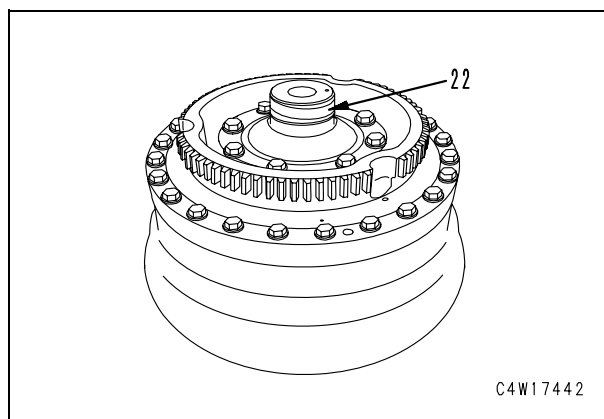


- 3) Remove bushings (18) from race and free wheel assembly (15) and then remove free wheel (19) from race (20).
★ Take care not to lose balls (21).

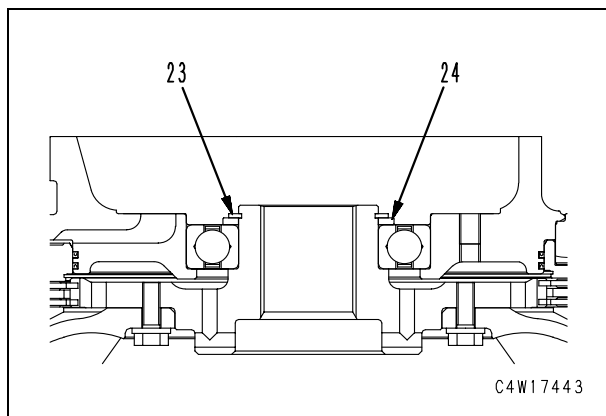


4. Turbine and case assembly

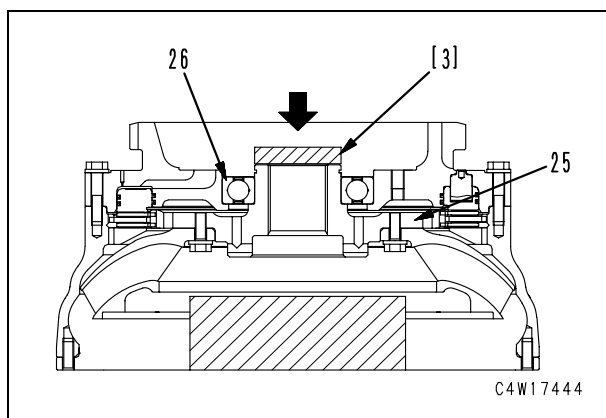
- 1) Remove pilot (22).



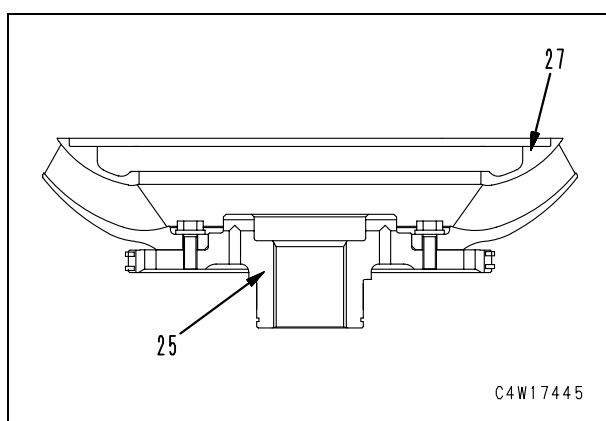
- 2) Remove snap ring (23) to remove plate (24).



- 3) Using push tool [3], separate boss (25) and bearing (26).

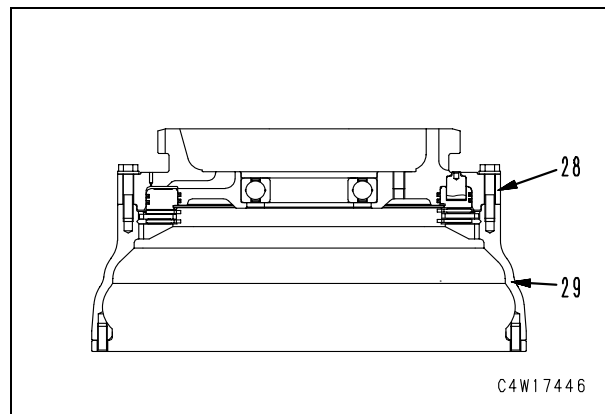


- 4) Remove mounting bolt to separate turbine (27) and boss (25).

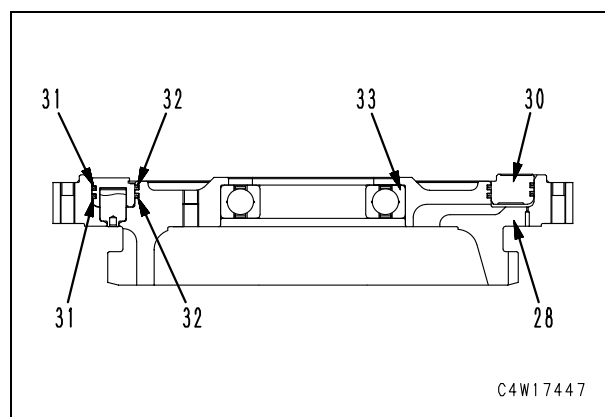


5. Complete housing

- 1) Remove the mounting bolts and separate complete housing (28) and case (29).



- 2) Remove piston (30) from complete housing (28).
3) Remove seal rings (31) from piston (30).
4) Remove seal rings (32) and bearing (33) from complete housing (28).



- 5) Remove 2 discs (34) and plate (35) from case (29).

