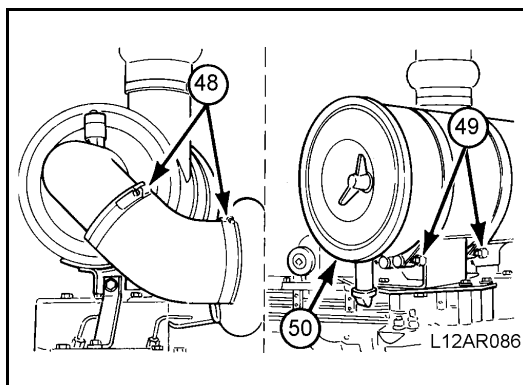
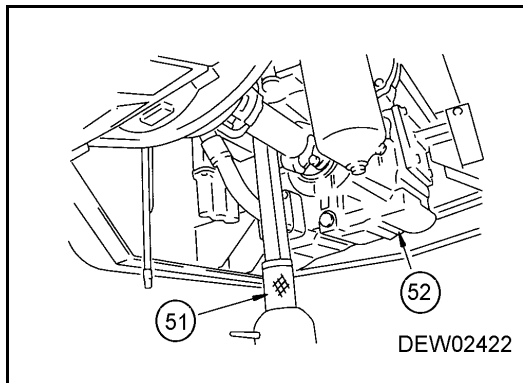


- C. Loosen clamps (48) on hose between air cleaner and turbocharger, remove bands (49), and lift off air cleaner (50).

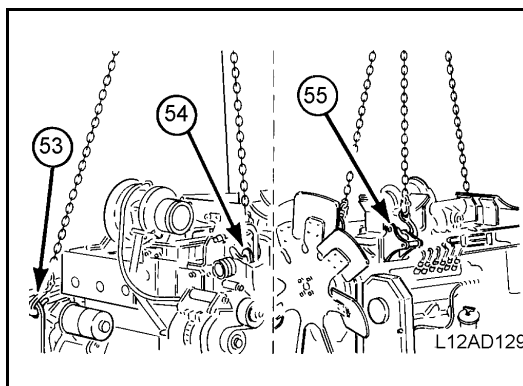


7. Engine assembly.

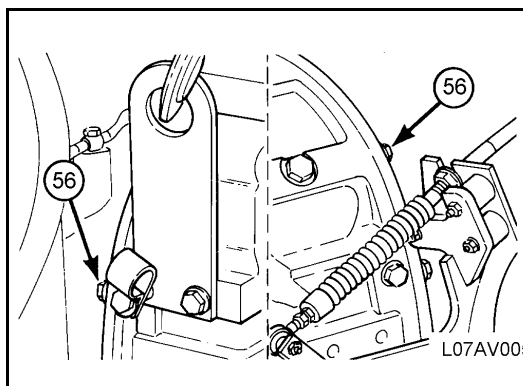
- A. Set jack stand (51) under transmission (52) and adjust the height properly and set the stand into position.



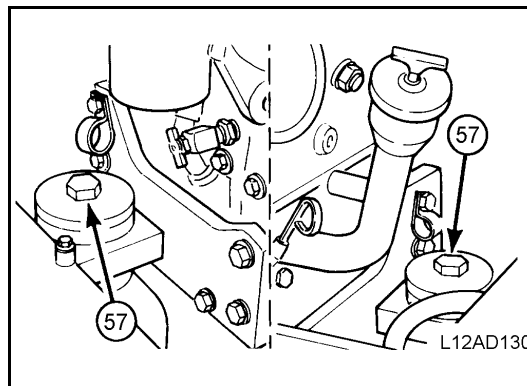
- B. Hook hoist to rear lifting eye (53), to front lifting eye (54), and to air conditioning compressor mount bracket (55).



- C. Remove torque converter housing to flywheel housing bolts (56).



- D. Remove rear engine mount bolts (57) from each side.



- E. Using hoist guide the engine rearward to clear the torque converter housing, and lift from the machine.
- ★ Be careful not to damage the fuel tank breather tube and the engine oil drain hose when removing the engine.



Engine assembly: 1190 lb (540 kg)

