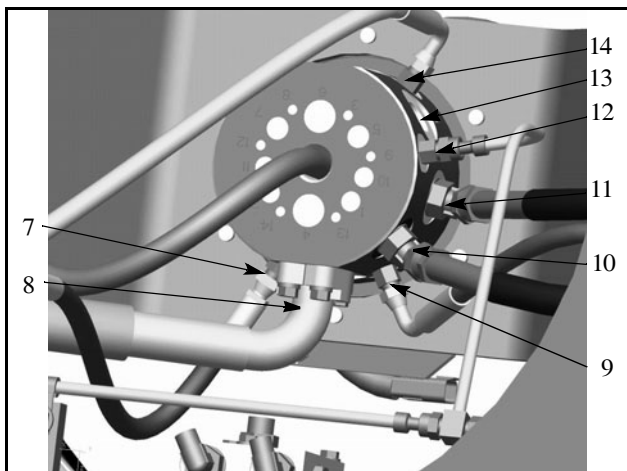
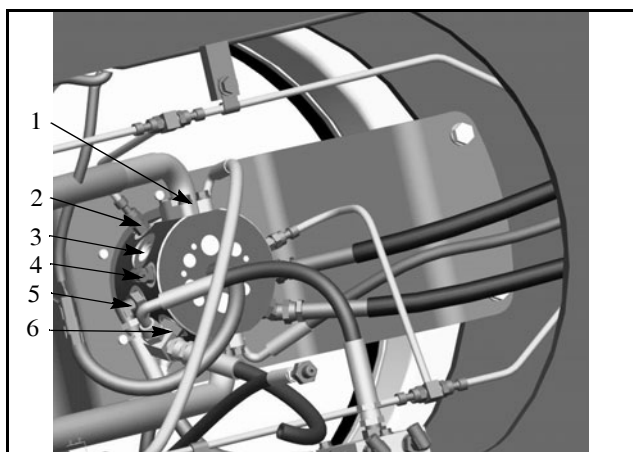


REMOVAL AND INSTALLATION OF CENTRE SWIVEL JOINT

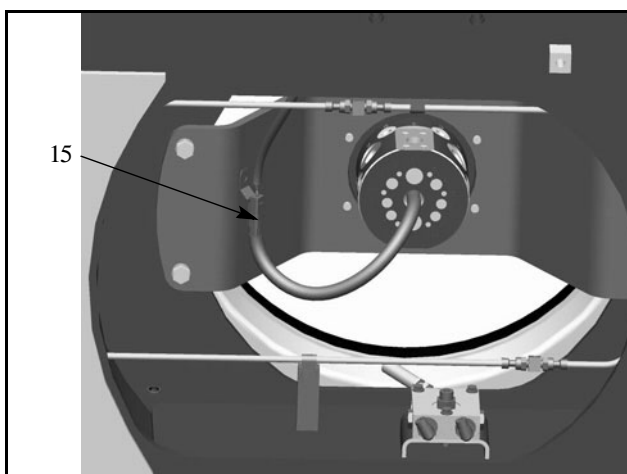
REMOVAL

⚠ Release the remaining pressure in the hydraulic circuit. For details, see TESTING AND ADJUSTING, release of remaining pressure in hydraulic circuit.

1. Remove oil from hydraulic tank and drain oil from system.
2. Disconnect 14 hoses (1) through (14).
 - ★ When removing hoses mark all hoses with tags to prevent mistakes when installing.
 - (1): Travel B
 - (2): Brake 1
 - (3): Attachment bottom
 - (4): 1st clutch
 - (5): Speed sensor
 - (6): Drain
 - (7): 2nd clutch
 - (8): Travel A
 - (9): Suspension lock
 - (10): Steer left
 - (11): Steer right
 - (12): Brake 2
 - (13): Attachment head
 - (14): Motor volume pilot

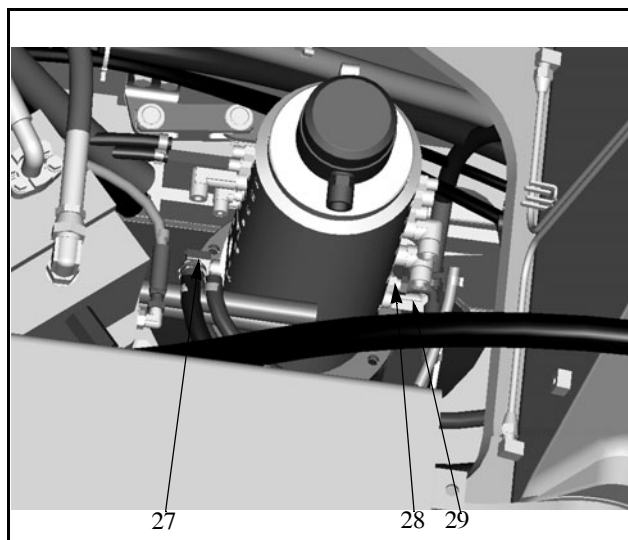
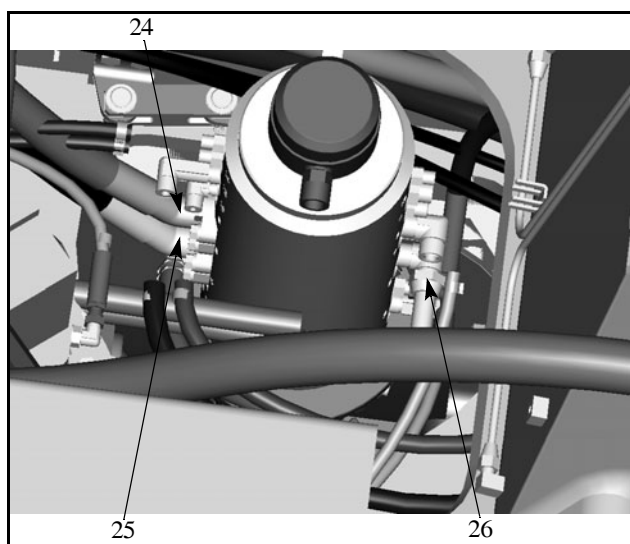
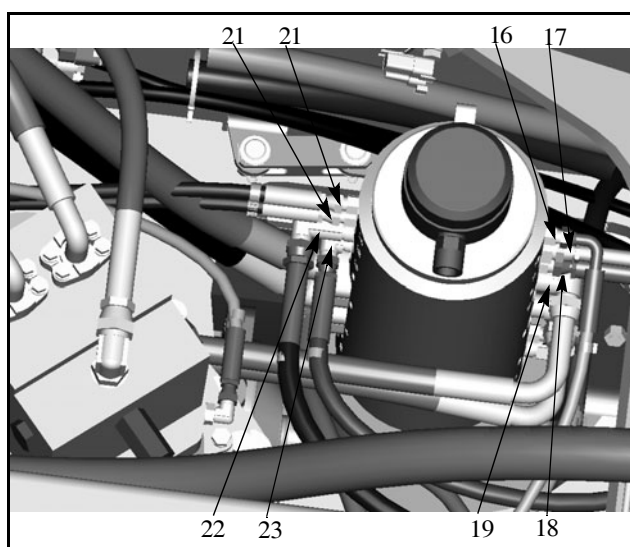


3. Disconnect connector (15)

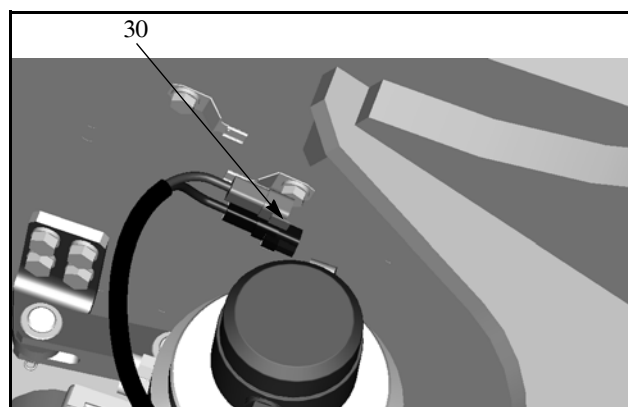


4. Disconnect 14 hoses (16) through (29).

- (16): Suspension lock
- (17): Speed sensor
- (18): Brake 2
- (19): Attachment bottom
- (20): 2nd clutch
- (21): 1st clutch
- (22): Steer right
- (23): Brake 1
- (24): Travel B
- (25): Travel A
- (26): Attachment Head
- (27): Drain
- (28): Motor volume pilot
- (29): Steer left



5. Disconnect connector (30).



6. Remove 4 bolts attached to revolving frame (31).

