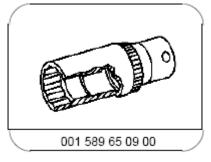
### ENGINE Complete Engine - CL550 - 216 Chassis

		losses at pistons and piston rings	P-1003-02Z
9	Check other cylinders in firing order of the engine	See "Firing order of the engine": Engine 272, 273	AR01.00-P- 1300-03HA
		Engine 157, 276, 278	AR01.00-P- 1300-03MM
10	Install in the reverse order		

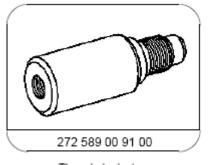
#### CYLINDER LEAKAGE

Number	Designation		All engines
BE01.00-P-1001-02Z	Cylinder leakage: permissible loss total indication	%	< or =25
BE01.00-P-1002-02Z	Cylinder leak-tightness: permissible losses at valves and cylinder head gasket	%	< or =10
BE01.00-P-1003-02Z	Cylinder leak-tightness: permissible losses at pistons and piston rings	%	< or =20



Wrench socket

**Fig. 42: Identifying Wrench Socket (001 589 65 09 00)** Courtesy of MERCEDES-BENZ USA



Threaded adapter

<u>Fig. 43: Identifying Threaded Adapter (272 589 00 91 00)</u> Courtesy of MERCEDES-BENZ USA

ENGINE Complete Engine - CL550 - 216 Chassis

#### DISCONNECT/CONNECT ENGINE WIRING HARNESS - AR01.00-P-2410SX

ENGINES 272, 273 in MODEL 221

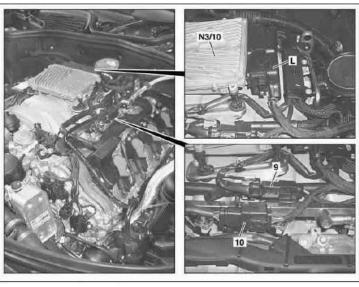
### **ENGINES 273 in MODEL 216**

## Shown on model 221.171 with code (487) Active Body Control (ABC)

9 Electrical connector 10 Electrical connector

N3/10 ME-SFI [ME] control unit

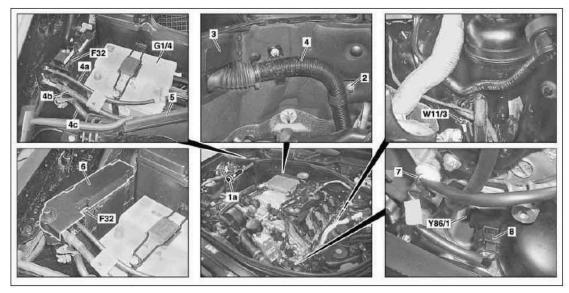
L Electrical connector



P15.18-2099-06

Fig. 44: Identifying ME-SFI [ME] Control Unit And Electrical Connectors (Shown On Model 221.171) Courtesy of MERCEDES-BENZ USA

#### ENGINE Complete Engine - CL550 - 216 Chassis



P15.18-2100-09

Screw 1a

- 2 Nut
- 3 Protective cap 4 Cable harness
- Electrical line 4a

- 4b Electrical line 4c Electrical line 5 Rubber seal
- 6 7 Cap Cable tie

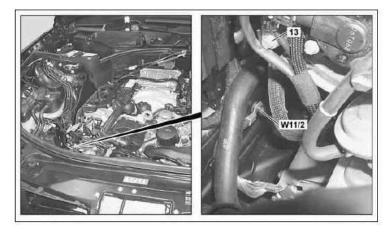
8	Electrical connector
F32	Front prefuse
G1/4	Starter battery
W11/3	Ground (engine, left)
Y86/1	ABC suction restrictor valve

#### Fig. 45: Identifying Engine Wiring Harness Related Components (Shown On Model 221.171 With Code <u>487)</u> **Courtesy of MERCEDES-BENZ USA**

Shown on model 221.171 with code (487) Active Body Control (ABC), 221 up to 1.06.2008 except code (809) model year 2009

#### Shown on model 221.186

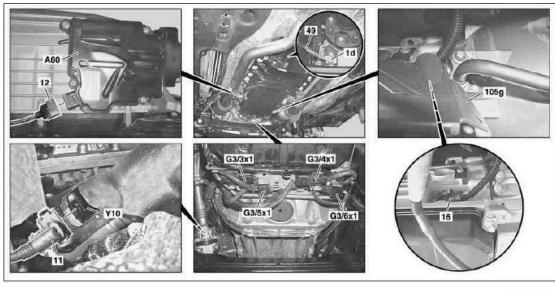
13 Screw W11/2 Ground (engine, right)



P01.00-2849-05

ENGINE Complete Engine - CL550 - 216 Chassis

#### Fig. 46: Identifying Ground And Screw (Shown On Model 221.186) **Courtesy of MERCEDES-BENZ USA**



P01.00-2721-09

1d Screw 11, 12 Electrical connector 16 Electronic transmission control connector Ground strap 49 105g Shield

Intelligent servo module for DIRECT SELECT G3/3x1 Connector, left O2 sensor, upstream CAT G3/4x1 Connector, right O2 sensor, upstream CAT

G3/5x1	Connector, left O2 sensor, downstream CAT
G3/6x1	Connector, right O2 sensor, downstream CAT
Y10	SPS [PML] solenoid valve

## Fig. 47: Identifying O2 Sensor Connectors, Screws And Electrical Connectors (Shown On Model 221.171) **Courtesy of MERCEDES-BENZ USA**

## Shown on model 221.171 with code (487) Active Body Control (ABC)

A80

X S AP	Remove/install		
i	slipping or toppling off of the lifting	1 11 1	<u>AS00.00-Z-</u> 0010-01A
i	Information on preventing damage to electronic components due to electrostatic discharge		<u>AH54.00-P-</u> <u>0001-01A</u>
i	<b>Risk of death</b> when touching components on vehicles with high- voltage on-board electrical system	Do not touch components and open lines of the high-voltage on-board electrical system. Persons who are carriers of electronic implants (e.g. cardiac pacemakers), must <b>not</b> carry out any work on high-voltage on-board electrical systems.	<u>AS54.00-Z-</u> <u>0001-01A</u>

## ENGINE Complete Engine - CL550 - 216 Chassis

1	Perform disable for the high-voltage on-board electrical system	Model 221.095 / 195 After completing the work, attach initial startup event log together with the disconnection log to the vehicle file.	AR54.10-P- 11508XH
i	Note on high-voltage on-board electrical system		<u>AH54.00-P-</u> 0010-01A
2	Detach ground line(s) from battery/batteries	i Insulate clamping device of the ground line in order to prevent inadvertent contact with the ground point of the battery.	AR54.10-P- 00038X
3	Remove left engine ground (W11/3) from longitudinal member	Except model 221.095 /195	
4	Remove right engine ground (W11/2) from longitudinal member	Vehicles with engine 273 and 4MATIC	
5	Unscrew bolt (13) from front cover on cylinder head	Vehicles with engine 273 and 4MATIC	<u>*BA01.30-</u> P-1006-01O
6	Unclip cable duct from bulkhead; remove rubber seal (5) from bulkhead to do this	Model 221.095 / 195	
7	Detach high voltage line from high- voltage battery and remove bracket for the high voltage line from the bulkhead and lay high voltage line on the engine	Model 221.095 / 195	<u>*BA54.10-</u> P-1036-01C
			Fig. 48
8	Remove cover (6) from prefuse box (F32)		
9.1	Remove electrical lines (4a, 4b) from prefuse box (F32)	Except model 221.095 /195	
9.2	Detach electrical line (4) from prefuse box (F32) and lay on the engine	Model 221.095 / 195	
10	Remove electrical lines (4a, 4c) from starter battery (G1/4)	Vehicles up to 1.06.2008 except code (809) model year 2009, except model 221.095/195	
11	Detach rubber seal (5) from bulkhead	Except model 221.095 /195	
12	Remove bolt (1a) out of bulkhead	Vehicles with engine 273 without 4MATIC	
13	Pull out protective cap (3) upwards	Except model 221.095 /195	
14	Disconnect electrical connector to the vacuum pump	Model 221.095 / 195	
15	Detach control line from electrical refrigerant compressor and place to one side	Model 221.095 / 195	
16	Unscrew nut (2) and lay cable harness (4) on engine	Except model 221.095 /195	