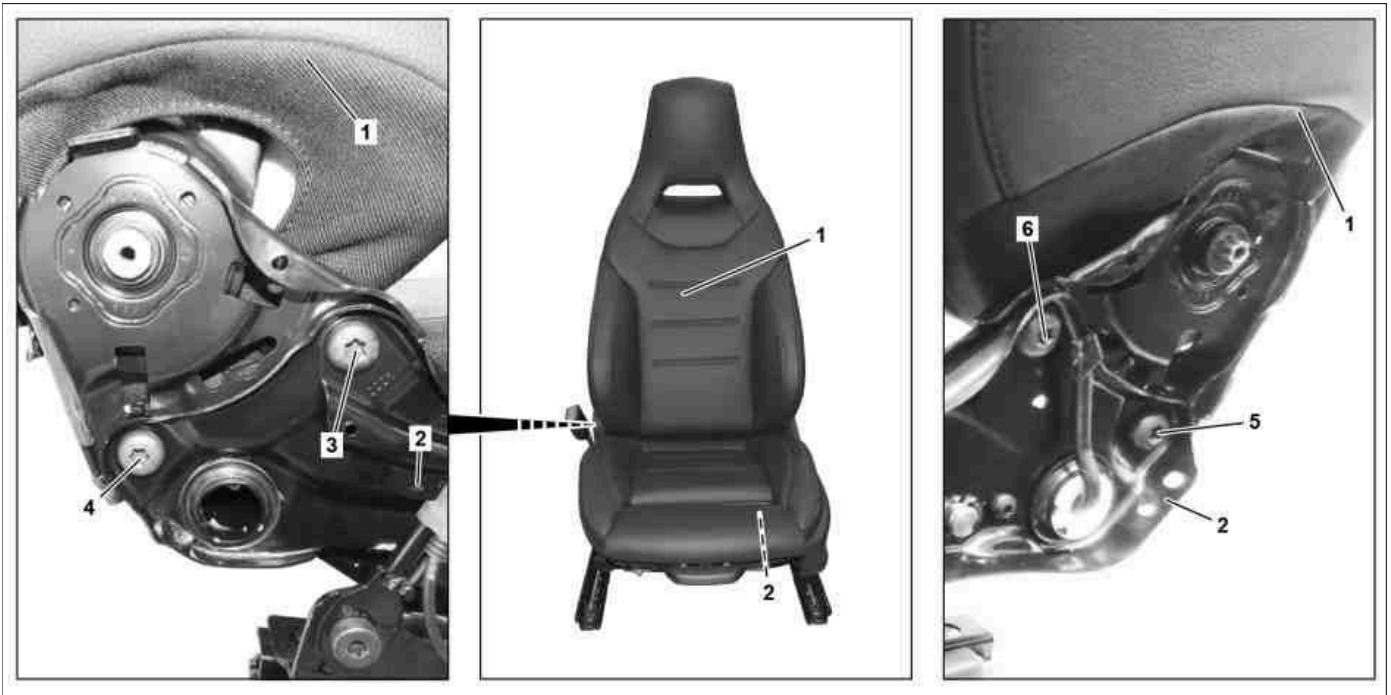


Model 118, 177, 247



P91.10-4114-09

## Shown on

- 1 Seat backrest  
2 Seat frame  
3 Screw

- 4 Screw  
5 Screw  
6 Screw

	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
	<b>Remove/install</b>		
1	Remove front seat.		AR91.10-P-1000MFA
2	Remove trim from seat frame.	Remove outer trim from seat frame. Remove inner trim from seat frame.	AR91.10-P-1201MFA AR91.10-P-1202MFA
3	Release electrical wiring harness of seat backrest (1) from seat frame base (2) then release and disconnect electrical connectors.	<b>Installation:</b> Ensure that electrical wiring harness is routed and secured without any chafing. Otherwise damage may occur. The number of electrical connectors varies according to vehicle equipment.	
4	Remove bolts (3, 4, 5, 6).	<b>Installation:</b> Tighten all the bolts (3, 4, 5, 6) lightly by hand and follow the tightening sequence while doing so. Tighten the bolts (3, 4, 5, 6) in the following sequence: Bolt (3), bolt (4), bolt (5), bolt (6). Bolt, backrest to seat frame	*BA91.10-P-1002-01U
5	Remove seat backrest (1) from seat frame base (2).	Do not crush or kink or subject lines to tension. This will result in damage to the lines which may impair their functional capability.	
6	Install in the reverse order.		

Front seats

Number	Designation			Model 118	Model 177
BA91.10-P-1002-01U	Bolt, backrest to seat frame	M10	Nm	34	34

**Nm** Front seats

<b>Number</b>	<b>Designation</b>			<b>Model 247</b>
BA91.10-P-1002-01U	Bolt, backrest to seat frame	M10	Nm	34