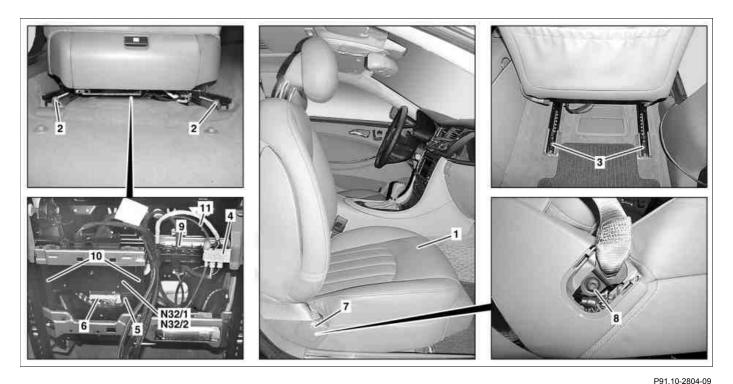
## AR91.10-P-1000TX Remove/install front seat MODEL 219.3



Shown on right front seat (1) with code (242) Electrically adjustable front passenger seat with memory

- 1 Front seat
- 2 Screw
- 3 Bolts
- 4 Electrical connector
- 5 Electrical connector (with code (275) Memory package (driver seat, steering column, mirrors) or code (242) Electrically adjustable front passenger seat with memory)
- 6 Electrical connector (with code (275) Memory package (driver seat, steering column, mirrors) or code (242) Electrically adjustable front passenger seat with memory)
- 7 Cover for belt end fitting
- 8 Screw
- 9 Electrical connector (with code (873) Heated left and right front seats)
- 10 Retaining rails
- 11 Pneumatic line (with code (404) Left multicontour seat or code (405) Right multicontour seat or code (433) Left dynamic seat, incl. multicontour seat or code (434) Right dynamic seat, incl. multicontour seat)
- N32/1 Driver front seat adjustment control unit with memory (with code (275) Memory package (driver seat, steering column, mirrors)) N32/2 Passenger-side front seat adjustment control unit with memory (with code (242) Electrically

(with code (242) Electrically adjustable front passenger seat with memory)

## Modification notes

30.6.08	Head restraint removal no longer applicable	
30.0.00	neau restraint removal no longer applicable	

X	Remove/install		
⚠ Danger!	<b>Risk of injury</b> caused by performing testing or repair work on airbag or emergency tensioning retractor units.	Store airbag units with deployment side facing up; do not expose to temperatures greater than 100 °C. When working on these units, disconnect the power supply.	AS91.00-Z-0001-01A
	Notes on performing repair, body work and welding on vehicles with airbags or emergency tensioning retractor units		AH91.00-P-0002-01M
•	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
i	Assessment of airbag and emergency tensioning retractor units in accident vehicles		AH91.00-P-0006-01B
i	Legal requirements on handling and storing airbags and emergency tensioning retractor units		AH91.00-P-0004-01A
1	Move front seat (1) forward and up		
2	Set front seat backrest upright		
3	Remove bolts (3)	() Installation: Replace the bolts (3).	

		Nm	*BA91.10-P-1001-01M
4	Unclip belt end fitting cover (7)	3	*110589035900
5	Remove the screw (8) and remove belt end fitting	Nm	*BA91.40-P-1001-01M
6	Position front seat (1) to rear		
7	Remove bolts (2)	<ul> <li>Installation: Replace bolts (2).</li> <li>Nm</li> </ul>	*BA91.10-P-1001-01M
8	Move front seat backrest back slightly		
9	Switch off the ignition and remove the transmitter key from the EIS control unit	<b>i</b> On vehicles with code (889) Keyless-Go, press the Keyless-Go start and stop button repeatedly until the ignition is switched off. Remove the transmitter key from the vehicle and store it at a location beyond its transmission range (at least 2 m).	
10	Raise front seat (1) at front		
11	Disconnect electrical connector (4)		
12	Disconnect electrical connector (9)	On vehicles with code (873) Heater right and left front seats	
13	Disconnect electrical connector (5) and electrical connector (6) from the driver-side front seat adjustment control unit with memory (N32/1) or passenger-side front seat adjustment control unit with memory (N32/2)	On vehicles with code (275) Memory package (driver seat, steering column, mirrors) or with code (242) Electrically adjustable front passenger seat with memory	
14	Release driver-side front seat adjustment control unit with memory (N32/1) or passenger-side front seat adjustment control unit with memory (N32/2) out of the retaining rails (10) and remove	On vehicles with code (275) Memory package (driver seat, steering column, mirrors) or with code (242) Electrically adjustable front passenger seat with memory	
15	Detach pneumatic line (11)	On vehicles with code (404) Left multicontour seat or with code (405) Right multicontour seat or with code (433) Left dynamic seat, incl. multicontour seat or with code (434) Right dynamic seat, incl. multicontour seat	
16	Attach protective cover to rear bench seat and center console		
17	Lift front seat (1) to the rear and out of the vehicle's rear door	i Aid of helper required.	
18	Install in the reverse order		
19	Normalize front seat (1) using STAR DIAGNOSIS	On vehicles with code (433) Left dynamic seat, incl. multicontour seat or with code (434) Right dynamic seat, incl. multicontour seat	
₩ A D	Connect STAR DIAGNOSIS and read out fault memory		AD00.00-P-2000-04A
20	Perform initial startup of weight sensors	After installing the front passenger seat on vehicles with code (494) USA version.           I         Menu item "Initial startup of weight	
		sensors".	*211589003200

## Nm Front seats

Number	Designation	Model 219
BA91.10-P-1001-01M	Front seat on vehicle floor Nm	45

## Nm Seat belts/emergency tensioning retractors

Number	Designation		Model 219
BA91.40-P-1001-01M	Bolt to belt end fitting of passenger seat	Nm	32