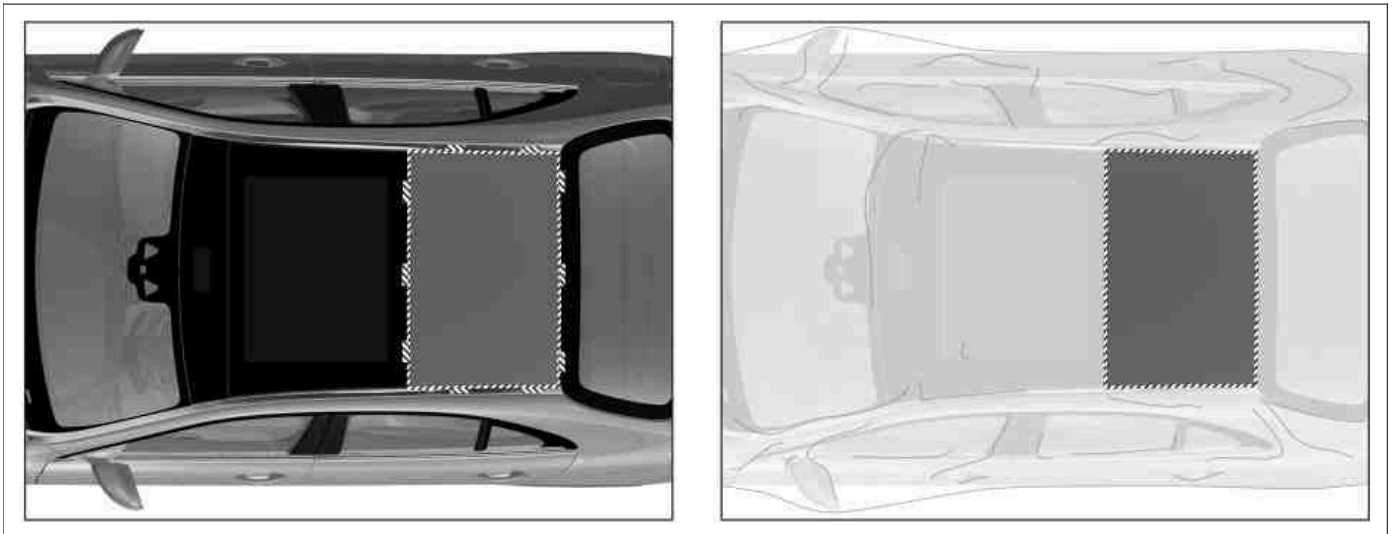


Model 205.3, 213.1/2, 238.3  
with code 413 (Automatic panoramic sliding sunroof)

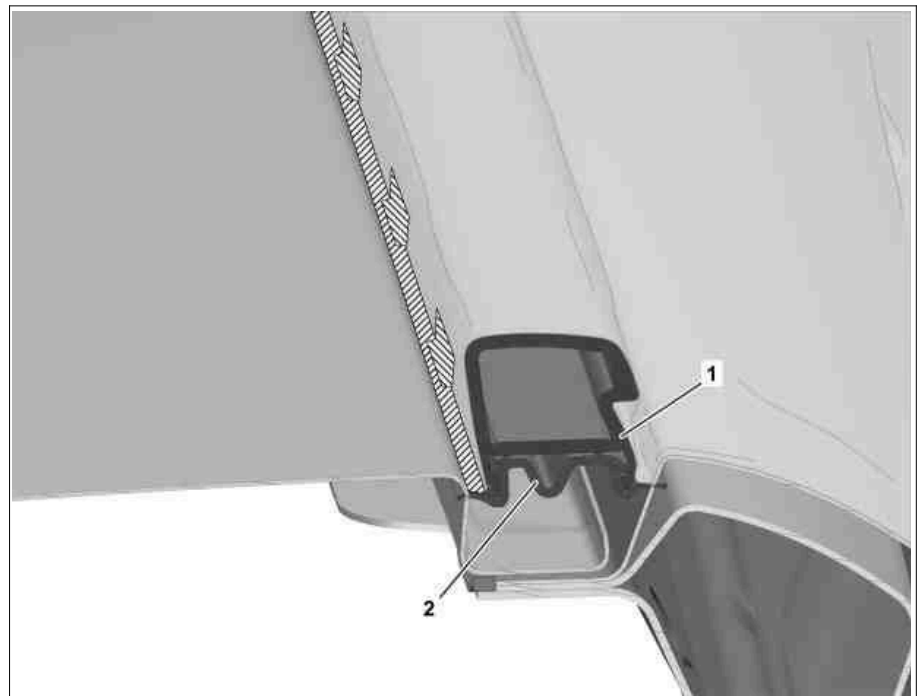


P98.00-3571-08

Shown on model 213.1, rear roof paneling in paint stage 2/3



Sectional view of masking off, covering in the area of the roof railing (1), shown on model 213.2

- 1 Roof railing
- 2 Seal



P98.00-3643-06

	Notes on paintwork repairs		AH98.00-P-9408-02A
	General information on masking for paintwork		AH98.00-P-0200-01BK
	<b>Covering, masking off in paint stage 2 or 3</b>		
1	Remove drip rails.	Model 205.3, 213.1, 238.3 with code 413 (Automatic panoramic sliding sunroof)	
2.1	Lift seal (2) in area of roof railing (1) at inside roof paneling, underlay with suitable spacer and mask off.	Model 213.2 with code 413 (Automatic panoramic sliding sunroof) Paint stage 3, if the damaged area is not in the area of the roof railing (1), or paint stage 2.	

2.2	Remove roof railing (1).	Model 213.2 with code 413 (Automatic panoramic sliding sunroof) Paint stage 3, if the damaged area is in the area of the roof railing (1).	AR77.40-P-5000LW
3.1	Remove panoramic sliding sunroof.	Model 205.3 with code 413 (Automatic panoramic sliding sunroof) Paint stage 3, if the damaged area is in the area of the panoramic sliding sunroof.	AR77.21-P-0750LF
3.2	Remove rear fixed element of panoramic sliding sunroof.	Model 213.1/2 with code 413 (Automatic panoramic sliding sunroof) Paint stage 3, if the damaged area is in the area of the fixed rear elements of the panoramic sliding sunroof.	AR77.21-P-0802LWE
3.3	Remove panoramic sliding sunroof frame.	Model 238.3 with code 413 (Automatic panoramic sliding sunroof) Paint stage 3, if the damaged area is in the area of the panoramic sliding sunroof frame.	AR77.21-P-0801LWO
4	Remove cover from rear roof frame.	Model 213.2 with code 413 (Automatic panoramic sliding sunroof)	
5	Remove rear window.	Model 205.3, 213.1, 238.3 with code 413 (Automatic panoramic sliding sunroof) Paint stage 3, if the damaged area is in the area of the rear window. Model 205.3 with code 413 (Automatic panoramic sliding sunroof) Model 213.1, 238.3 with code 413 (Automatic panoramic sliding sunroof)	AR67.20-P-2000LW AR67.20-P-5145LWE
6	Mask off mating surfaces around rear roof paneling.	 <a href="https://xentryportal.i.daimler.com">https://xentryportal.i.daimler.com</a> Section "Guidelines for paint technology"	
7	Cover areas of vehicle that are not to be painted using film.	 <a href="https://xentryportal.i.daimler.com">https://xentryportal.i.daimler.com</a> Section "Guidelines for paint technology"	
	<b>Masking off, covering in paint stage 1E</b>		
8	Remove drip rails.	Model 205.3, 213.1, 238.3 with code 413 (Automatic panoramic sliding sunroof)	
9	Remove roof railing (1).	Model 213.2 with code 413 (Automatic panoramic sliding sunroof)	AR77.40-P-5000LW
10.1	Remove panoramic sliding sunroof.	Model 205.3 with code 413 (Automatic panoramic sliding sunroof)	AR77.21-P-0750LF
10.2	Remove rear fixed element of panoramic sliding sunroof.	Model 213.1/2 with code 413 (Automatic panoramic sliding sunroof)	AR77.21-P-0802LWE
10.3	Remove panoramic sliding sunroof frame.	Model 238.3 with code 413 (Automatic panoramic sliding sunroof)	AR77.21-P-0801LWO
11	Remove liftgate.	Model 213.2 with code 413 (Automatic panoramic sliding sunroof)	AR72.20-P-1020LW
12.1	Remove rear window.	Model 205.3, 213.1, 238.3 with code 413 (Automatic panoramic sliding sunroof) Model 205.3 with code 413 (Automatic panoramic sliding sunroof) Model 213.1, 238.3 with code 413 (Automatic panoramic sliding sunroof)	AR67.20-P-2000LW AR67.20-P-5145LWE