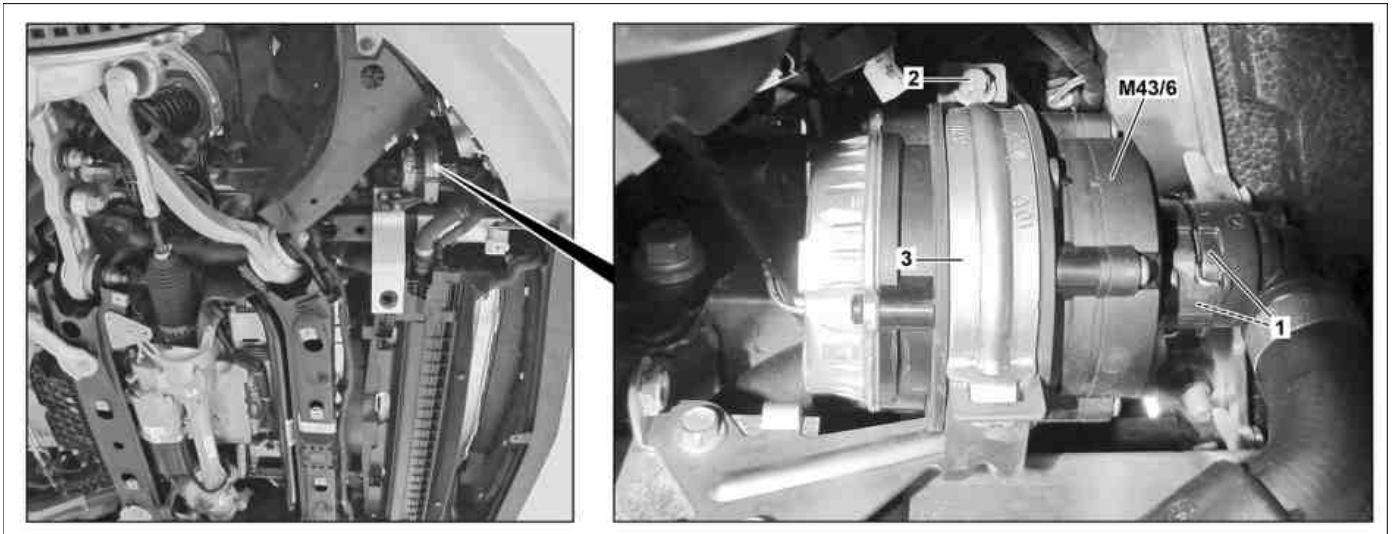


Model 205, 253 with engine 274.9, 651



P09.41-2734-08

Shown on model 205 with engine 651

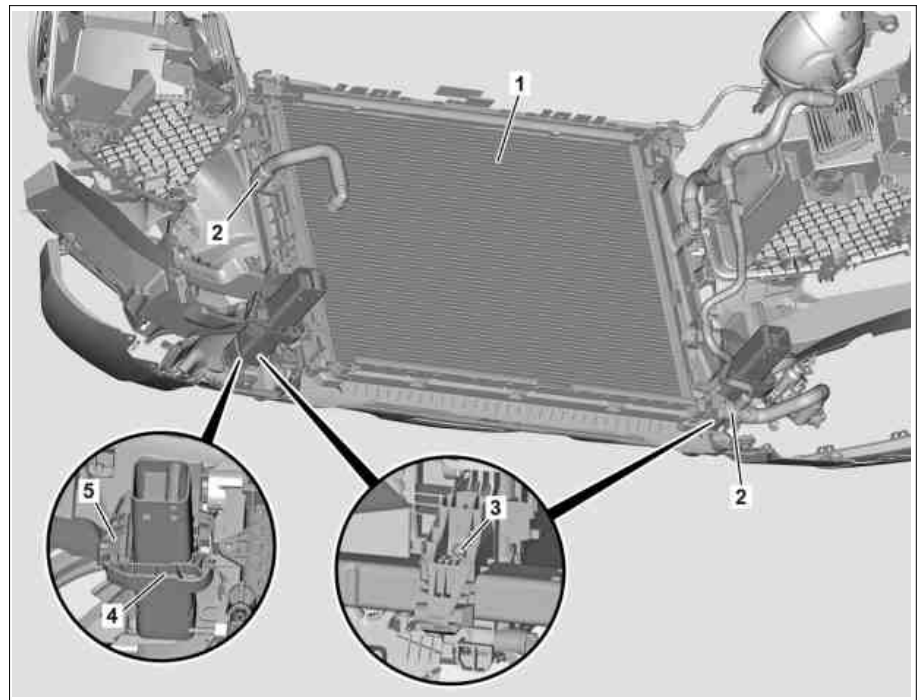
1 Coolant hoses
2 Screw

3 Bow
M43/6 Low temperature circuit circulation pump 1

Danger!	Risk of injury to skin and eyes suffering scalding from contact with hot coolant spray. Risk of poisoning from swallowing coolant.	Do not open cooling system unless coolant temperature is below 90 °C. Open cap slowly and release the pressure. Do not pour coolant into beverage containers. Wear protective gloves, protective clothing and safety glasses.	AS20.00-Z-0001-01A
	Remove/install		
1	Remove front part section of lower engine compartment paneling		AR61.20-P-1105LW
2	Drain coolant from low-temperature circuit		AR09.41-P-6834LW
3	Disconnect electrical connection at low-temperature circuit circulation pump 1 (M43/6)		
4	Detach coolant hose (1) at low-temperature circuit circulation pump 1 (M43/6).		AR09.41-P-1311-01AL
5	Remove screw/bolt (2), remove bracket (3) and remove low-temperature circuit circulation pump 1 (M43/6)		
6	Install in the reverse order		
	Check		
7	Check low-temperature circuit cooling system for leaktightness		AR09.41-P-1010LW
Danger!	Risk of accident from vehicle starting off by itself when engine running. Risk of injury (bruises and burns) resulting from working on the engine while it is being started or when it is running.	Secure vehicle to prevent it from starting off by itself. Wear closed and snug-fitting work clothes. Do not touch hot or rotating parts.	AS00.00-Z-0005-01A
8	Perform an engine test run and check low-temperature circuit cooling system circulation pump (1 M43/6) for proper operation and leaktightness		

Engine 274, 651 in model 253

- 1 Low-temperature water circuit radiator
2 Coolant hoses



P09.41-2855-06

☒ ☒	Remove/install		
1	Remove radiator		AR20.20-P-3865RF
2	Drain coolant from low-temperature circuit		AR09.41-P-6834LW
3	Detach coolant hoses (2) on low-temperature circuit cooler (1)		AR20.20-P-7441-01RQ
4	Remove low-temperature circuit cooler (1) to the rear and remove downwards		
5	Install in the reverse order		
6	Check low-temperature circuit cooling system for leaktightness		AR09.41-P-1010LW
⚠ Danger!	Risk of accident from vehicle starting off by itself when engine running. Risk of injury (bruises and burns) resulting from working on the engine while it is being started or when it is running.	Secure vehicle to prevent it from starting off by itself. Wear closed and snug-fitting work clothes. Do not touch hot or rotating parts.	AS00.00-Z-0005-01A
7	Perform an engine test run and check low-temperature circuit cooler (1) for leaktightness		