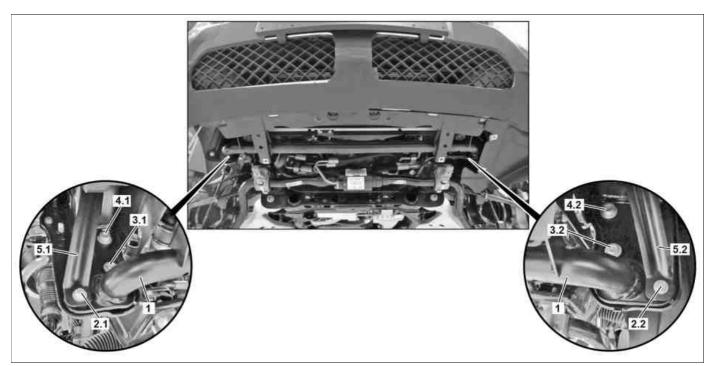
## Model 166, 292

## **Modification notes**

21.9.15	Special tool inserted	Operation step 2	



P62.30-3065-09

## Shown on model 166

1	Cross strut	3.1	Screw
2.1	Screw	3.2	Screw
2.2	Screw	4.1	Screw

⚠ Danger !	<b>Risk of injury</b> caused by scraping or cutting body parts on sharp vehicle parts	Always wear protective gloves when working on or near sharp and non-deburred vehicle parts. Deburr repair panels.	AS00.00-Z-0017-01A
	General information on body repair		AH60.00-N-0001-01A
i	General information on MB materials		AH98.00-P-9409-03A
XX	Remove/install		
1	Open engine hood		
2	Secure cooler with fastening strap against falling down	S Fastening belt	*211589056300
		S Adapter for fastening belt	*209589006300
3	Lift vehicle on vehicle lift		AR00.60-P-1000GZ
4	Remove front section of fender liner in right and left front fender		AR88.10-P-1310GQ
5	Remove underfloor paneling		AR61.30-P-1001GQ
6	Unscrew bolts (2.1, 2.2) and remove spacers sleeves behind struts, on left and right (5.1, 5.2)	M Screw/bolt, cross strut to impact absorber	*BA62.30-P-1002-02I
7	Unscrew bolts (4.1, 4.2)	Model 166	
		Mm Screw/bolt, cross strut to impact absorber	*BA62.30-P-1002-02I
8	Unscrew bolts (3.1, 3.2) and remove cross strut (1)	Mm Screw/bolt, cross strut to impact absorber	*BA62.30-P-1002-02I
9	Install in the reverse order		

4.2

5.1

5.2

Screw

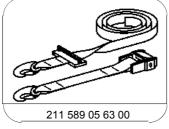
Strut, right Strut, left

10	Apply additional cavity preservation	AR97.20-P-1500GQ

## Nm Frond end with reinforcement

Number	Designation		Model 166	Model 292
BA62.30-P-1002-02I	Screw/bolt, cross strut to impact absorber	Nm	25	25





Fastening belt